

COMPLETE FORGING, BLASTING & MACHINING FACILITY

PUBLIC AUCTION

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32" Dia. X 42" Wide Wheelabrator Tumblast Steel Belt Abrasive Blast Machine



(2) 72" Wide The Furnace Works Gas Fired Slot Furnaces

**NEW
2005-2006**

Featuring: (5) 2,500 LB to 4,000 LB Chambersburg Drop Hammers, 250 Ton Minster Model 90-250 Knuckle Press w/ 6" Stroke, Straight Side, Gap & OBI Air Clutch Trim Presses, Ajax Magnathermic Induction Heater, (2) Wheelabrator Tumblast Machines w/ Skip Hoists & Shaker Conveyors, Torit & Wheelabrator Dust Collectors, (2) Furnace Works Gas Fired Slot Furnaces (2006), (2) 16" X 16" Amada Model HA-400 Automatic Horizontal Band Saws, Buffalo Bar Shear, Knuth Model KB-1400 CNC Vertical Mill (2008), Sharonoa CNC Vertical Mill, Johnford Model VMC-1024 CNC Vertical Machining Center, 36" Hanchett Rotary Surface Grinder, Marvel & DoAll Vertical Band Saws, Lathes, Grinders, Drills, Cincinnati Hydrotel, (2) 5,000 LB Toyota LP Gas Lift Trucks, 150 HP Sullair Rotary Screw Air Compressor, Corrugated Steel Hoppers, Dump Hoppers, Shop Equipment, Scrap Machinery & Other Related Items

Plant Closed

RUPP FORGE COMPANY

10410 Meech Avenue – Cleveland, Ohio 44105

5 Miles Southeast of Downtown Cleveland

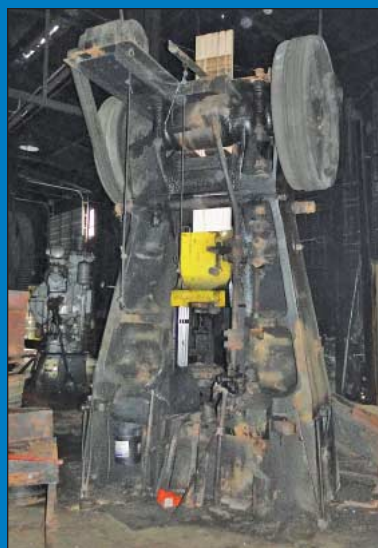
SALE DATE:
Wednesday,
November 30th
Starting at 9:00 AM

INSPECTION:
Tuesday, November 29th
10:00 AM to 4:00 PM

www.cia-auction.com

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4,000 LB Chambersburg J-Frame Model 40BJ Board Type Forging Hammer



(2) 16" X 16" Amada Model HA400 Automatic Horizontal Band Saws



Johnford Model VMC-1024 CNC Vertical Machining Center

**NEW
1997**

SALE UNDER THE MANAGEMENT OF

Cincinnati Industrial Auctioneers Inc.

2020 DUNLAP ST., CINCINNATI, OHIO 45214 PHONE (513) 241-9701 / FAX (513) 241-6760
WEBSITE: cia-auction.com for printable brochures, catalog, terms and proxy-bidding





WEDNESDAY, NOVEMBER 30TH - 9:00 AM



**REBUILT
2005**

32" Dia. X 42" Wide Wheelabrator
Tumblast Steel Belt Abrasive Blast
Machine



27" Dia. X 36" Wide Wheelabrator
Tumblast Steel Belt Abrasive Blast
Machine



3,000 LB Chambersburg J-Frame
Board Type Forging Hammer



4,000 LB Chambersburg F-Frame
Board Type Forging Hammer



**NEW
2005-2006**

(2) 72" Wide The Furnace Works Gas Fired Slot
Furnaces



27" Dia. X 36" Wide
American Wheelabrator
Model 27X36 Steel Belt
Abrasive Blast Machine



Torit Model DF3B-F6
Six-Cartridge Dust
Collector



(250) Corrugated Tub
and Wire Baskets



Empire Model PF-3648
Blast Cabinet

BLAST MACHINES

32" Dia. X 42" Wide Wheelabrator
Tumblast Steel Belt Abrasive Blast
Machine; S/N A132138, 32" Wide Cable Lift
Parts Loader, 24" Wide X 96" Long Shaker Type
Unloading Conveyor, Rebuilt 2005 by Blast
Specialties Spinblast Division (Rebuilt 2005)
SEE PHOTO

> Wheelabrator Model Size 32-36WCC
Dust Collector; S/N 20-4243

27" Dia. X 36" Wide Wheelabrator
Tumblast Steel Belt Abrasive Blast
Machine; S/N A130948, 28" Wide Cable Lift
Parts Loader SEE PHOTO

> Torit Model DF3B-F6 Six-Cartridge
Dust Collector; TG388506-001, 3 HP

27" Dia. X 36" Wide American
Wheelabrator Model 27X36 Steel Belt
Abrasive Blast Machine; S/N A57893
SEE PHOTO

> Torit Dust Collector

FORGING HAMMERS

****HUGE SCRAP OPPORUNITY
APPROX. 150 TON**Each Hammer Base
/ Anvil Weighs Approx. 20x The Hammer
Force Capacity. For Example On A 2,000
Lb. Hammer The Base / Anvil Weighs
Approx. 40,000 Lbs.**

4,000 LB Chambersburg J-Frame Model
40BHJ Board Type Forging Hammer;
S/N 2373-L9, 25" Die Space SEE PHOTO

4,000 LB Chambersburg F-Frame Board
Type Forging Hammer; S/N 541-2, 26" Die
Space SEE PHOTO

4,000 LB Chambersburg Board Type
Forging Hammer; S/N N/A, No Anvil Top
Frame Only

3,000 LB Chambersburg J-Frame Board
Type Forging Hammer; S/N R33494, 29"
Die Space SEE PHOTO

2,500 LB Chambersburg Model 25 Board
Type Forging Hammer; S/N 2656-2, 24" Die
Space SEE PHOTO

2,500 LB Chambersburg Model 25P
Board Type Forging Hammer; S/N 33826,
28" Die Space (Disassembled)

SLOT FURNACES

(2) 72" Wide The Furnace Works Gas
Fired Slot Furnaces; Job #s C06502 (2006)
& C05346 (2005), Furnaces are 1-Zone
w/ 2-Burners, Yokogawa Model UT450-00 &
UT350L Temperature Controls, North American
Model 4425-6-Z Burners, Primarily North
American Burner Accessories, New York Blower,
Antunes Model A Gas Pressure Switches,
Honeywell Relay Modules & Series 72 Modutrol
Motor (New 2005/2006) SEE PHOTO

(2) Grieve Hendy Model AB-1000-E
Furnaces (Out of Service)

84" Wide Mfg. Unknown Gas Fired Slot
Furnace

BAR SHEAR

Buffalo Forge Co. Size 8X Spec-BC
Mechanical Bar Shear; S/N Y-17428,
Capacities: 6" X 1" Flats, 6" X 3/4" Bars, 4-1/2"
X 9/16" Angle, 2-1/4" Square, 325 RPM
SEE PHOTO

FORGING AND KNUCKLE PRESS

1,300 Ton Ajax Flywheel Type Forging
Press; S/N 3650, 15" X 20" Windows, 16" X
30" Die Space, 24" Open Height SEE PHOTO

250 Ton Minster Model 90-250 Knuckle
Press; S/N 90-250-12266, 6" Stroke, 1/2" Slide
Adj., PB Control SEE PHOTO

TRIM PRESSES

60 Ton Rousselle Model 6A OBI Press;
S/N 24789, 4" Stroke, 11-1/2" Shut Height,
3-1/2" Adj., 50 SPM

(2) 60 Ton Rousselle Model 6E OBI
Presses; S/Ns 18954 & 18951, 4" Stroke,
17-1/2" Shut Height, 3-1/2" Adj., 80 SPM

(2) Bliss Straight Side Presses; S/Ns N/A,
24" X 24" Bolster

CNC MACHINING CENTERS

Sharno Model SD30 CNC Vertical
Machining Center; S/N N/A, Sharno Tiger
Six CNC Control, 12" X 50" Table, 30" X-Axis,
16" Y-Axis, 21" Z-Axis, No. 40 Taper Spindle,
5,000 RPM, Coolant (New 1998)

Johnford Model VMC-1024 CNC Vertical
Machining Center; S/N VC7848, Fanuc
Series 0-M Control, 18-1/2" X 43" Table, 40"
X-Axis, 20" Y-Axis, 22.4" Z-Axis, No. 40 Taper
Spindle, 24-Pos. ATC, Coolant (New 1997)

SEE PHOTO
SEE PHOTO

MILLING MACHINES

Knuth Model KB1400 Bed Type Vertical
Milling Machine; S/N 1706, X Pos 3 Readout
w/ Digital Keypad, 15-1/2" X 55" Table, No. 50
Taper Spindle, 10 HP Spindle Motor, Align Air
Power Draw Bar (New 2008) SEE PHOTO

(2) Cincinnati Hydrotel Dial Type
Vertical Milling Machines; S/Ns 3H1V5S-
24 w/ 15" X 42" Table & S/N 3H1V5A-41 w/
15" X 39" Table, 16" X 26" Auxiliary Tracing
Tables, Spindle Speeds: 75 - 2000 RPM, Side
Mounting Tracing Spindles

WEBCAST BIDDER INSTRUCTIONS

- > All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**
- > **Only Major Items Will be Available for Online Bidding.** Please refer to the Listing on www.bidspotter.com for Available Online Items.
- > There is a 15% Buyer's Premium in Effect for All Online Purchases.
- > We Highly Recommend that Potential Buyers Attend this Auction & Bid Live Onsite. This will give you the Ability to Inspect the Items & Fully Appreciate Their Condition, Along with Saving You 3% of the Buyer's Premium.

No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.





250 Ton Minster Model 90-250 Knuckle Press



1,300 Ton Ajax Flywheel Type Forging Press



2,500 LB Chambersburg Model 25 Board Type Forging Hammer



Buffalo Forge Co. Size 8X Spec-BC Mechanical Bar Shear

2 HP Bridgeport Series II Special Vertical Mill; S/N 133940, 9" X 42" Table, Power Table & Knee Feeds, Tru-Trace Attachment

MISC. TOOLROOM MACHINERY

42" Hanchett Model 36 Rotary Surface Grinder; S/N N/A, 42" Dia. Chuck, Incremental Downfeed **SEE PHOTO**

16" X 40" Lodge & Shipley Geared Head Engine Lathe; S/N 42498, Spindle Speeds: 19 - 1740 RPM, 12" 4-Jaw Chuck, Tailstock

(2) Easco-Sparatron Model ESS-200W/4 Dual Head EDMs; S/Ns 1328 & N/A, 24" X 36" X 16" Chamber Sizes

Empire Model PF-3648 Blast Cabinet; S/N 5747, w/ Model DCM-200 Dust Collector **SEE PHOTO**

6" X 18" KO Lee Hand Feed Surface Grinder; S/N 18466

Lars Model 375-CG Drill Grinder

15" Powermatic Single Spindle Floor Drill

30" Allen Single Spindle Floor Drill Machine Accessories and Tooling Including: 12" Toolmax Rotary Table, (3) Kurt Mill Vises, (4) Drill Vises, 5C & R-8 Collets, Hold Down Hardware, (20) No. 40 Taper & (15) No. 50 Taper Toolholders, H.S. Drills, Reamers, Taps & Other Related Items

BAND SAWS

(2) 16" X 16" Amada Model HA400 Automatic Horizontal Band Saws; S/Ns 40600216 & N/A, Automatic Bar Feeds, 1-1/4" Blade Width, 406 X 406 MM Capacity, Power Feed & Clamping **SEE PHOTO**

18" Marvel Series 8 Model 8MB Vertical Tilt Frame Band Saw; 89520 **SEE PHOTO**

16" DoAll Metalmaster Vertical Band Saw; 24" X 24" Table, Blade Weld

AIR COMPRESSORS & RELATED

150 HP Sullair Model LS-20S-150L-ACAC Rotary Screw Cabinet Enclosed Air Compressor; S/N 003-113683, 100/110 PSIG, Spiral Valve (New 1998) **SEE PHOTO**

75 HP Comp-Air Kellogg Type 6074-CC Rotary Screw Cabinet Type Air Compressor; S/N V9732260, 110 PSIG

15 HP Sullair Model E6 Air Compressor Airtek Model TW-800 Desiccant Type Air Dryer; S/N T04595-101, 150 PSIG, 800 SCFM **SEE PHOTO**

LIFT TRUCKS

(2) 5,000 LB Toyota Model 5FGC25 LP Gas Solid Pneumatic Tire Lift Trucks; S/Ns 81166 & 13643, 3-Stage Mast, 7800 & 10500 Hours **SEE PHOTO**

OVERHEAD CRANES

2 Ton X 40' Approx. Span Amco Single Girder Bottom Running Overhead Crane; 2 Ton Coffing Electric Hoist

1 Ton X 20' Approx. Span X 30' Long Gorbil Free Standing Overhead Crane; 1 Ton Coffing Hoist, 12' High Support Columns

PARTS TUBS

(250) Corrugated Tubs and Wire Baskets Including: (30) 34" X 46" X 14", (40) 22" X 34" X 18" & (50) 36" X 36" X 22" Solid Corrugated Steel Tubs, (50) 24" X 36" X 14" Solid Type Wire Baskets **SEE PHOTO**

SHOP EQUIPMENT

Shop Equipment Including: 5,000 LB Floor Type Scale w/ GSE Readout & 48" X 48" Platform, (10) Self Dumping Hoppers, (10) Pedestal Fans, Assorted Hand Tools, Pneumatic Grease Pumps, Tables, Benches, Cabinets & Many Other Related Items

IMPORTANT AUCTION NOTICES

NO HEAT – PLEASE DRESS WARM

HUGE SCRAP OPPORTUNITY

There Is A Large Amount Of Steel Weight In The Forging Hammer Anvil Bases Which will Possibly Be Sold For Scrap at the auction along with a Large Portion Of The Other Machinery.



(2) 16" X 16" Amada Model HA400 Automatic Horizontal Band Saws



18" Marvel Series 8 Model 8MB Vertical Tilt Frame Band Saw



(2) 5,000 LB Toyota Model 5FGC25 LP Gas Solid Pneumatic Tire Lift Trucks



Airtek Model TW-800 Desiccant Type Air Dryer



42" Hanchett Model 36 Rotary Surface Grinder



Knuth Model KB1400 Bed Type Vertical Milling Machine



Sharnoa Model SD30 CNC Vertical Machining Center



150 HP Sullair Model LS-20S-150L-ACAC Rotary Screw Cabinet Enclosed Air Compressor

NEW 2008

NEW 1998

NEW 1998

PUBLIC AUCTION

COMPLETE FORGING, BLASTING & MACHINING FACILITY

Plant Closed

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5 Miles Southeast of Downtown Cleveland

SALE DATE:
Wednesday, Nov. 30th
STARTING AT 9:00 AM

INSPECTION:
Tuesday, November 29th
10:00 AM to 4:00 PM



Cincinnati Industrial Auctioneers Inc.

2020 DUNLAP ST., CINCINNATI, OHIO 45214
PHONE (513) 241-9701 / FAX (513) 241-6760
WEBSITE: cia-auction.com



Wheelabrator Tumblast (2005)



(6) Forging Hammers



2008 Knuth Bed Mill

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WEDNESDAY, NOVEMBER 30TH

PUBLIC AUCTION

Plant Closed

RUPP FORGE COMPANY

10410 Meech Avenue
Cleveland, Ohio 44105

5 Miles Southeast of Downtown Cleveland

IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

DIRECTIONS

From I-77 Just South of Downtown Cleveland, Exit at Harvard Ave (No. 159A). Proceed East on Harvard Approx. 1-1/2 Miles to E. 93rd, Go North on E. 93rd Approx. 1/2 Mile to Meech Ave., Turn Right or East onto Meech Ave. & Proceed 1/4 Mile to Sale Site on Right. Watch for Auction Signs: Please Note that Parts of the Facility are without Lights & Heat.

AUCTIONEERS

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All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

12% ONSITE BUYER'S PREMIUM
15% ONLINE BUYER'S PREMIUM

SALE UNDER THE MANAGEMENT OF



Cincinnati Industrial Auctioneers Inc.

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