



# LIVE ONSITE AUCTION

## PEERLESS

## Plant Closed

### AUCTION

Thursday, December 10th  
at 9:00am (CST)

### ASSET LOCATION

401 US Highway 281  
Wichita Falls, TX 76310

### INSPECTION

Wednesday, December 9th  
10:00am to 4:00pm (CST)

## COMPLETE PRESSURE VESSEL FABRICATION FACILITY

Including: Heavy Plate and Pipe Fabricating Machinery, Car Bottom Furnace, Paint Booth, Weld Positioners, Tank Turning Rolls, Welders, HD Lift Trucks and Support Equipment



15' x 25' Kinetic Model K3000XMC Combo. CNC Drilling & Plasma/Torch Cutting Machine



Pipe Coaster Model HID-1500MTS Six-Axis CNC Oxy Fuel / Plasma Pipe Profiling Machine



2.125" x 10' Faccin Model 4HEL Type 3154 Four-Roll Hydraulic Plate Bending Machine



Car Bottom Furnace, 40'x 12'x 12', Range 1150° - 1700°



### INVESTMENT RECOVERY SERVICES

3421 North Sylvania Avenue, Fort Worth, TX 76111  
tel: 800.583.1111 • 817.222.9848 • fax: 817.834.4075  
www.irsauktion.com

Sale Conducted by:



### CINCINNATI INDUSTRIAL AUCTIONEERS

auctioneers | appraisers | since 1961  
tel: 513.241.9701 • www.cia-auction.com



# CNC Combination Drill & Plasma

2011



- 12' x 25' Kinetic Mdl. K3000XMC Combination CNC Drilling and Plasma/Torch Cutting Machine; S/N k3000XMC-6780-335, PC Based CNC Touch Screen Control, 10'8" Width x 20' Length Max Cutting Dimensions, 4000 RPM Spindle, CAT 40 Taper Spindle, Servo Controlled Clamp Foot, Through Spindle Coolant, 24-Position ATC, Plasma Head, 400 Amp Hypertherm HPR400XD Plasma Supply, Oxy-Acetylene Head, Laser Plate Alignment Pointer, Cutting Hours Showing: 397 Hours, Flame Hours Showing: 267 Hours, Drilling Hours Showing: 31 Hours (New 2011)



See Video Online

# CNC Pipe Profiler

2007



- Pipe Coaster/Muruhide Mdl. HID-1500MTS Six-Axis CNC Oxy Fuel / Plasma Pipe Profiling Machine; S/N 1500532, CNC Touch Screen Control, 4.5" - 60" Max Pipe Dia., 3/16" - 2" Oxy-Fuel Gas Cutting Wall Thickness, x 30' Length, 24.8" Thru Chuck ID, Oxy-Acetylene Head, 1200 Amp Daihen OTC D-12000 Plasma Supply, Five-Jaw Manual Scroll Chuck, 20' Long Rack and Pinion Torch Block Traveling Rail, (6) Various Size Pipe Trolleys (New 2007)



See Video Online



## Plate Rolls



**2008**

- **2.125" x 10' Faccin Mdl. 4HEL Type 3154 Four-Roll Hydraulic Plate Bending Rolls;** S/N 08013283-3209, 21.25" Dia. Top Roll, 20.87" Dia. Pinch Roll, 16.93" Dia. Lateral Rolls, 2.125" x 10' Rolling Only Capacity @ 36,000 PSI, 1.8" x 10' Rolling Only Capacity @ 56,000 PSI **(New 2008)**
- **1/2" x 8' Webb Mdl. N/A Initial Pinch Plate Bending Rolls;** 9" Diameter Rolls
- **3/16" x 5' Lown Mdl. B500 Plate Bending Rolls;** 5" Dia. Rolls
- **12" Gauge x 18" Shop Made Plate Bending Rolls;** 2-1/2" Rolls



**See Video Online**

## Car Bottom Furnace



**2010**

- **40' x 12' x 12' Industrial Refractory Services Gas Fired Car Bottom Furnace;** Job No. 210089, Honeywell HC 900 Hybrid Controller, Three Zone Control System w/UDC 2500 High Limit Controllers (1) Per Zone, (3) High Limit Thermocouples, 1,700 Degrees Fahrenheit Max Continuous Operating Temperature, Three Predetermined Operating Temperatures of 1150, 1400, 1650 Degrees Fahrenheit, (20) Each Hauck SVG 120-HA Burners Rated @ 0.7 Mil BTU's each w/Direct Spark Ignition, Guillotine Door Push Button Controlled, 12' Wide x 40' Long x 32" High Car Dimensions **(New 2010)**



**See Video Online**



# Lift Trucks



30,000 LB Hyster Mdl. 300XL Diesel Pneumatic Yard Tire



30,000 LB Toyota Mdl. 13000D Diesel Pneumatic Yard Tire Lift Truck



5,000 LB Clark Mdl. C25L LP Gas Pneumatic Yard Tire Lift Truck



4,000 LB Hyster H40XL LP Gas Pneumatic Yard Tire Lift Truck



(2) 8,000 LB Caterpillar Model DP40K Diesel Pneumatic Tire Lift Trucks

- 30,000 LB Toyota Mdl. 13000D Diesel Pneumatic Yard Tire Lift Truck; S/N P24012, 180" Lift Height, 8' Forks, 14' Mast Height, Enclosed Cab, 9,120 Hours
- 30,000 LB Hyster Mdl. 300XL Diesel Pneumatic Yard Tire Lift Truck; S/N D019D01521P, 212" Lift Height, 8' Forks, Enclosed Cab, 11,045 Hours
- (2) 8,000 LB Caterpillar Model DP40K Diesel Pneumatic Tire Lift Trucks; S/N's AT19C00532, AT19C00882, 198" lift, side shift, 48" forks (New 2004)
- 8,000 LB Toyota Model 7FDU35 Diesel Pneumatic Tire Lift Truck; S/N 70047, 199" lift, 48" forks, side shift (New 2007)
- 5,000 LB Clark Mdl. C25L LP Gas Pneumatic Yard Tire Lift Truck; S/N P23ZL-0275-9900MP, 181" Lift Height, 3-Stage Mast, 4' Forks, 484 Hours
- 4,000 LB Hyster H40XL LP Gas Pneumatic Yard Tire Lift Truck; S/N C177B13587N, 3-Stage Mast, 187" Lift Height, 4' Forks, 3,352 Hours

Online Bidding Hosted by: **BidSpotter.com**



## **Weld Positioners & Headstocks**

- **10,000 Lb. Weldwire Mdl. WPT-100FB Welding Positioner**; S/N 131298, 51" Dia. Table, 0 – 135 Table Degrees, 0.045 - .45 RPM, 12" Eccentricity, 34" 3-Jaw Triangular Chuck
- **10,000 Lb. Weldwire Mdl. WPT-100 Welding Positioner**; S/N 107584, 51" Dia. Table, 0 – 135 Table Degrees, 0.045 - .45 RPM, 12" Eccentricity, 34" 3-Jaw Triangular Chuck
- **10,000 Lb. Ransome Mdl. 100-P Welding Positioner**; S/N 218599, 34" 3-Jaw Triangular Chuck
- **6,000 Lb. Preston Easton Mdl. PA60HD Welding Positioner**; S/N PA60HD-276, 34" 3-Jaw Triangular Chuck
- **6,000 Lb. Weldwire Mdl. WPT-60/12FB Welding Positioner**; S/N 12648, 34" 3-Jaw Triangular Chuck
- **4,000 Lb. Ransome Mdl. 40P Welding Positioner**; S/N 183847, 15" Diameter 3-Jaw Chuck
- **3,000 Lb. Pandjiris Mdl. 30-6 Welding Positioner**; S/N 400-8562, 20" Diameter 3-Jaw Chuck
- **3,000 Lb. Pandjiris Mdl. 30-6 Welding Positioner**; S/N 800-3815-B, 34" 3-Jaw Triangular Chuck
- **3,000 Lb. Pandjiris Mdl. 30-276 Welding Positioner**; S/N PW-5617-B, 34" 3-Jaw Triangular Chuck
- **2,500 Lb. Ransome Mdl. HD25MT Welding Positioner**; S/N 59522, 12" Diameter 3-Jaw Chuck
- **2,000 Lb. Aronson Mdl. HD20A-PTVR2 Welding Positioner**; S/N 75468, 18" Diameter 3-Jaw Chuck
- **1,750 Lb. Profax Mdl. WP-1000 Welding Positioner**; S/N WP10-1940, 18" Diameter 3-Jaw Chuck
- **(2) 6,000 Lb. Preston-Easton Mdl. MS60-HD Head Stock**; S/N MS60HS-11 and MS60HD-10, 34" 3-Jaw Triangular Chuck
- **1,000 Lb. Capacity Pandjaris Mdl. 7.5H Head Stock**; S/N 25-10342, 15" Diameter 4-Jaw Chuck
- **24" Diameter Mfg. Unknown Head Stock**, 24" Diameter 4-Jaw Chuck
- **12" Pandjiris Mdl. BFTA12.5 Head Stock**; S/N 400-8992, 12" Diameter 3-Jaw Chuck
- **12" Mfg. Unknown Head Stock**, 12" Diameter 3-Jaw Chuck
- **10" Pandjiris Mdl. Unknown Head Stock**; 10" Diameter 3-Jaw Chuck



**6,000 Lb. Preston Easton Mdl. PA60HD Welding Positioner**



**10,000 Lb. Weldwire Mdl. WPT-100 Welding Positioner**

## **Welding Manipulators**

- **12' Aronson Mdl. 2G12VRA12CL-PK Welding Manipulator w/ Lincoln DC-1000 Welder**; S/N 8251, 300 Lb. Capacity Each End, 144" Reach Trane, 180" Height Max Range
- **12' Pandjiris Welding Manipulator w/ Lincoln DC-1000 Welder**; Lincoln NA-35 Auto Wire Feed, 144" Rach, 180" Max Height Range

## **Seam Welder**

- **30' L x 12' H Webb Mdl. U-12 Seam Welder**; S/N 9124 w/ (2) Lincoln DC-1000 Welders, 5' Reach, 6' Max Height Range

## **Welders**

- **Miller Proheat 35 Induction Heating System**
- **Thermal Solutions Induction Heating System**
- **(5) 1,000 Amp "Lincoln Idalarc DC-1000" Welders**
- **600 Amp Lincoln DC-600 Welder**
- **(16) 450 Amp Miller Dimension 452 Welders**
- **(4) 450 Amp Miller Deltaweld 452 Welders**
- **(13) 450 Amp Miller Dimension NT 450 Welders**
- **(3) 400 Amp Miller Dimension 400 Welders**
- **(2) 300 Amp Miller Goldstar 30055 Welders**
- **225 Amp/11,000 Watt Miller Bobcat 225 Welder/Generator**
- **Thermal Dynamics Professional Cutmaster 102 Plasma Cutter**
- **Thermal Dynamics Victor Cutmaster 102 Plasma Cutter**
- **Large Quantity of Welding Supplies Including:** Dry Rod Ovens, Welding Wire, Welding Rods, HD Steel Welding Tables, Leads, Clamps, Welding Curtains, Other Misc Welders by Miller, Lincoln and Others



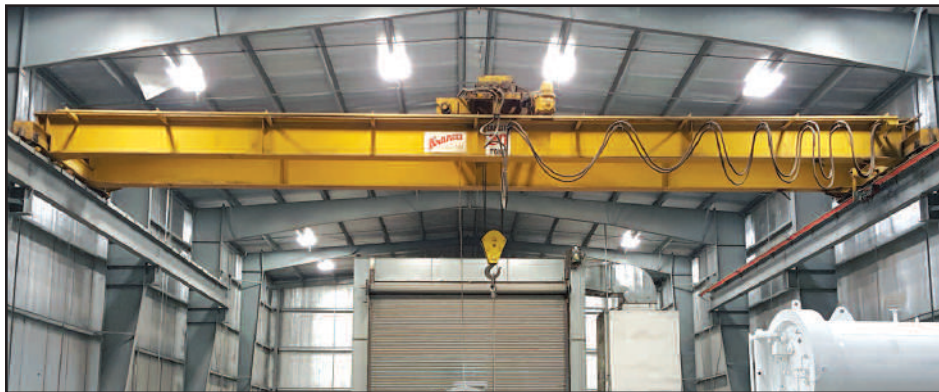
**View of Welders**

**50 Available**



## Bridge Cranes

- **20-Ton x 50' Span Kranco Double Girder Top Running Overhead Bridge Crane;** 6-Way Pendant, 20-Ton Cable Hoist
- **30-Ton x 45' Approx Span Travel Cranes Double Girder Top Running Overhead Bridge Crane;** 8-Way Pendant, 30-Ton Cable Hoist
- **20-Ton x 45' Approx Span Shaw-box Double Girder Top Running Overhead Bridge Crane;** 8-Way Pendant, 30-Ton Cable Hoist
- **10-Ton x 45' Approx Span Shaw Box Top Running Overhead Bridge Crane;** 8-Way Pendant, 10-Ton Cable Hoist
- **280' Long x 30' Approx High I-Beam Bolt Together Rail and Uprights**
- **(2) 10-Ton x 56' Approx Span Anchor Overhead Top Running Bridge Crane;** 8-Way Pendant, 10-Ton Cable Hoist
- **220' Long x 30' Approx High Bolt Together Rails and Uprights**
- **5-Ton x 37' Approx Span Anchor Overhead Top Running Bridge Crane;** 8-Way Pendant, 5-Ton Cable Hoist
- **(2) 3-Ton x 35' Approx Span (1) Shaw Box and (1) Konecranes Overhead Bridge Cranes;** 8-Way Pendant, 3-Ton Cable Hoist
- **2-Ton x 35' Approx Span Overhead Top Running Bridge Crane;** 4-Way Pendant, 2-Ton Chain Hoist
- **1-Ton x 15' Arm x 14" Column Abell-Howe Rotating Jib Crane;** S/N 81B13647, w/1/2-Ton Budgit Electric Chain Hoist
- **1/2-Ton x 15' Arm Gaffey Beam Mounted Jib Crane,** w/1/2-Ton Budgit Electric Chain Hoist
- **(12) 2-Ton x 18' Arm Beam Mounted Jib Cranes,** w/2-Ton Budge Electric Chain Hoists
- **(5) 1/2-Ton x 18' Arm Beam Mounted Jib Cranes,** w/1/2-Ton Budgit Electric Chain Hoist
- **(8) 2-Ton Jib Cranes**



20-Ton x 50' Span Kranco Double Girder Top Running Overhead Bridge Crane



5/8" x 10' CMF Mdl. CS1630 Hydraulic Squaring Shear



View of 20 & 30-Ton Bridge Cranes



25' Wide x 47' Long x 25' H Col-Met Drive-Thru Paint Booth

## Tank Turning Rolls

- **(2) 120,000 LB Weldwire Mdl. WWRD-60 Tank Turning Roll Sets;** S/N 1076090 and 1076089, 22" Diameter Roller, 4-Rollers Each
- **(3) 60,000 LB Pandjiris Missouri Mule Tank Turning Roll Sets;** Shop No. 4, No.2, No. 7, 20" Diameter Roller, 4-Rolls Each
- **60,000 LB Ramsey Winch No. 3 Tank Turning Roll Set;** 20" Diameter Rollers, 4-Rolls Each
- **60,000 LB Webb Tank Turning Roll Set;** 12" Diameter Rollers, 8-Rollers Each
- **(2) 60,000 LB Ransom Tank Turning Roll Sets;** Shop No. 13 and No. 5, 20" Diameter Rollers
- **(3) 60,000 LB Mfg. Unknown Tank Turning Roll Sets (Out of Service)**
- **(3) 30,000 LB Mfg. Unknown Tank Turning Roll Sets;** Shop No. 14, No. 15, and No. 8, 12" Diameter Rollers
- **30,000 LB Pandjiris Tank Turning Roll Set;** 12" Diameter Roller
- **(2) 6,000 LB Preston-Eastin Mdl. FDR3HD Tank Turning Roll Sets;** S/N FDR3HD-579 and FDR3HD-578, 12" Diameter Rollers
- **3,000 LB Preston-Eastin Mdl. TDRA-30-HD Tank Turning Roll Set;** S/N TDRE30, 20" Diameter Roller, No. 1
- **3,000 LB Aronson Mdl. SPRI3 Tank Turning Roll Set;** S/N 81450
- **1,000 LB Jetline Mdl. TD-1000 Tank Turning Roll Set;** S/N 8355, 8" Diameter Rollers



View of Tank Turning Rolls





**64" Taz Type SK16 Vertical Turret Lathe**



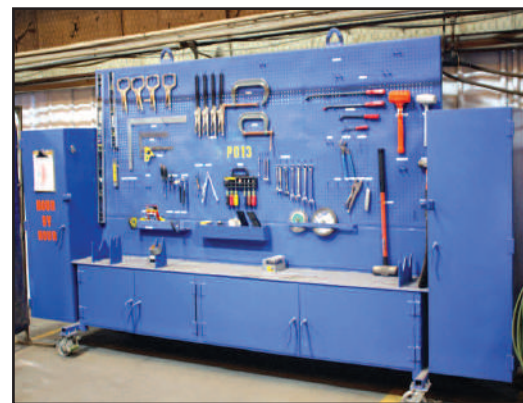
**HEM Mdl. V100LM-60 Tilt Frame Vertical Band Saw**



**John Deere Tractor**



**Flatbed Truck**



**View of Work Bench**

## Drive Thru Paint Booth

- **25' Wide x 47' Long x 25' H Col-Met Drive-Thru Paint Booth w/Air Makeup Unit;** Job No. 23573, Mdl. AA8-UVX Natural Gas Air Makeup, 5,280 MBH Burner Capacity, 50 HP Blower Motor
- **8' Wide x 12' Long x 8' High Modular Paint Mixing Room;** 5 HP Blower

## Squaring Shear

- **5/8" x 10' CMF Mdl. CS1630 Hydraulic Squaring Shear;** S/N 1294, 7-30 SPM, 48" Back Gauge, 0.5 – 3.0 Degree Reake Angle Adjustment, 4" Throat, 30 HP Hydraulic Motor (**New 2007**)

## Tilt Frame Vertical Band Saw

- **HEM Mdl. V100LM-60 Tilt Frame Vertical Band Saw;** S/N 1163313, 1.25" x 15'6" x 0.042 Blade Length

## Toolroom Machinery

- **64" Taz Type SK16 Vertical Turret Lathe;** S/N 22120050, 64" Four-Jaw Chuck
- **3' Arm x 11" Column Ikeda Mdl. RMS-9 Radial Arm Drill;** 22" x 32" T-Slotted Table, 50-1500 RPM Spindle,
- **3' Arm x 11" Column Cincinnati Bickford Mdl. 2E Radial Arm Drill;** S/N 2E808, w/ Drill Box
- **20" x 72" American Pacemaker Geared Head Engine Lathe;** 25-1500 RPM Spindle, 15" Three-Jaw Chuck, Steady Rest
- **20" x 54" American Pacemaker Geared Head Engine Lathe;** 25-1500 RPM Spindle, 15" Three-Jaw Chuck, Steady Rest
- **Peddinghaus Mdl. Super 16 Mechanical Ironworker;** S/N GJ096, 20" Throat, 1" Max Thickness Punch
- **Van Dorn DE Grinder**

## Vehicles

- **1996 International Mdl. 4700 DT466 4X2 Diesel 20' Stake Bed Truck;** Vin# 1HTSCAAM7TH312512, Navistar DT466 A175 Diesel Engine, International 6 Plus Manual Transmission, 20' Steel Flatbed, 97,015 Miles
- **2002 Chevrolet Tahoe LS SUV;** VIN# 1GNEC13V12R118042, 4.8 Liter Vortec Gasoline Engine, Automatic Transmission, 173,807 Miles
- **(3) Heavy Duty Steel Shop Built Yard Trailers for Fabricated Tanks**

## Steel Scrap Opportunity

- **Large Quantity of Steel Throughout Facility Including:** Plate Steel, Pipe, Stainless Steel, Pressure Vessel Caps, Large RD Project to be sold as Scrap, Misc Steel

## Shop Equipment

- **Airman Mdl. PDS400S Portable Air Compressor**
- **Large Quantity of Shop Equipment Consisting of:** Dump Hoppers, Fireproof Cabinets, HD Steel Tool Cabinets, Tool Benches, Pneumatic Hand Grinders, Pneumatic Hand Tools, Storage Cabinets, Ladders, Fans, Portable Shop Ladders

## Office Equipment

- **Office Equipment Including:** Xerox Blueprint Copier, Conference Room Table, Digital Projector, Chairs, Desks, File Cabinets, Lateral File Cabinets & Related

**Online Bidding Hosted by:**

**BidSpotter.com**

**Buyer's Premium  
15% Onsite Bidding  
18% Online Bidding**

**Auctioneer, Jeffrey L. Luggen, Texas License #00011379  
Auctioneer, Joseph M. Luggen, Texas License #16984**





**INVESTMENT RECOVERY SERVICES**  
3421 NORTH SYLVANIA AVENUE  
FORT WORTH, TX 76111



# LIVE ONSITE AUCTION

**AUCTION**  
Thursday, Dec. 10th  
at 9:00am (CST)

**ASSET LOCATION**  
401 US Highway 281  
Wichita Falls, TX

**INSPECTION**  
Wednesday, Dec. 9th  
10:00am to 4:00pm (CST)

## Plant Closed: PEERLESS MANUFACTURING CO.



**2008**

**See Video  
Online**

2.125" X 10' Faccin 4HEL Type 3154 Four-Roll Hyd. Plate Bending Machine

FOR ONLINE BIDDING GO TO: [WWW.IRSAUCTION.COM](http://WWW.IRSAUCTION.COM)

**REMOVAL DATES:** Mon. - Fri., Dec. 10th-18th  
8:00am to 3:30pm CST Excluding Weekends



# LIVE ONSITE AUCTION

## PEERLESS *Plant Closed*

**AUCTION**  
Thursday, December 10th  
at 9:00am (CST)

**ASSET LOCATION**  
401 US Highway 281  
Wichita Falls, TX 76310

**INSPECTION**  
Wednesday, December 9th  
10:00am to 4:00pm (CST)

## COMPLETE PRESSURE VESSEL FABRICATION FACILITY



**2011**

15' x 25' Kinetic K3000XMC Combo. CNC Drilling & Plasma/Torch Cutting Machine



**2007**

Pipe Coaster HID-1500MTS Six-Axis CNC Oxy Fuel / Plasma Pipe Profiling Machine



**2010**

Car Bottom Furnace, 40' x 12' x 12', Range 1150° - 1700°



30,000 LB Toyota Mdl. 13000D Diesel Pneumatic Yard Tire Lift Truck

VISIT WEBSITE FOR DETAILS, PHOTOS & COMPLETE TERMS & CONDITIONS [WWW.IRSAUCTION.COM](http://WWW.IRSAUCTION.COM)