

**MODERN COMPOSITE DECKING AND SHEET PRODUCT MANUFACTURER
INCLUDING SIEMPELKAMP CONTIROLL PRESS LINE, LATE MODEL VERY CLEAN
FACILITIES AND SUPPORT EQUIPMENT, WOODWORKING MACHINERY AND RELATED**

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PUBLIC AUCTION

Plant Closed

NYLOBOARD, LLC

14187 Industrial Park Blvd. – Covington, Georgia 30014
30 Miles East of Atlanta, Georgia

SALE DATE: WEDNESDAY, JULY 27TH, STARTING AT 9:00 AM

INSPECTION: TUESDAY, JULY 26TH FROM 10:00 AM TO 4:00 PM



**NEW
2003**

****Siempelkamp Complete ContiRoll Press Line for 104" W x 24'L Panels**



**NEW
2003**

**(2) 7' x 75' x 8' Approx. Disa Model
NFKZ-2000-HJLR10+3 Galvanized
Panel Bag Houses**



**NEW
2007**

**80" x 144" Multi Cam 500 Series CNC
Router**



**NEW
2002**

**82" x 208" Holz-Her Model 1230
Vertical CNC Panel Saw**



**NEW
2014**

**100 HP Ingersoll Rand Model
R75ITAS-A115 Air Compressor**



**(3) 9,000 Lb. Toyota Model 7FBCU45
Sit-Down Electric Lift Trucks**



**NEW
2000**

Weinig Quattromat 23P Moulder



NEW 2003

**Siempelkamp Complete ContiRoll Press Line for 104" W x 24'L Panels



**Approx. (50) Skids Globe Press Line Parts



**3 Ton x 60' Approx. Span x 90' Approx. Long Demag Free-Standing Overhead Bridge Crane System



**Carrier Model 19XR-2022294BHS64 Centrifugal Chiller



NEW 2003



**Globe Automatic Sanding, Saw, Stacking and Banding Line for 4'W x 24'L Panels



43" Timesaver Model 2321-24-01 Two-Head Wide Belt Sander



37" Timesaver Model 137-2HP/75 Two-Head Wide Belt Sander



80" x 144" Multi Cam 500 Series CNC Router

NEW 2007



82" x 208" Holz-Her Model 1230 Vertical CNC Panel Saw

NEW 2002

SIEMPELKAMP PRESS LINE

****Siempelkamp Complete ContiRoll Press Line for 104" W x 24'L Panels;**

(2) 9"W x Entry Conveyor, 80'L Approx. 13 Zone Press, Exit End Roller Conveyor w/ Flender Type PZA-265 Rotary Gear Boxes & 125 HP Drive Motors, 10"W Globe Trim Saw w/ Servo Travel; S/N 16B03134, Run-Out Table, 25' Globe Stacker Conveyor, Globe Main Control Panel, AB Allen Bradley Versa-View 1500W PLC Control, Cannon Model A-200 Two-Skid Mixing System; S/N 03-011, Each w/ 40 HP Main Pumps, Schrieber Model 1500AC Chiller Unit; SM 22065, Various Pumps, Motors, Controls & Hydraulics, Approx. 200' L x 30' W (New 2003) SEE PHOTO

****Approx. (50) Skids Siempelkamp Press Parts Including;** Motors, Gear Drives, Pumps, Electrical Components, Chains, Rollers SEE PHOTO

****This equipment is being sold subject to bid confirmation**

GLOBE SAW LINE

****Globe Automatic Sanding, Saw, Stacking and Banding Line for 4'W x 24'L Panels;** 50"W x 25'L Globe Stack Feeder; S/N 650436, 6 Ton Capacity, 50" x 30'L Globe Sander Infeed Power Roller Conveyor; S/N 7A1031599, 50"W Globe Top & Bottom Four-Head Sander; S/N 35H039, 51" x 120" Belts, ___ HP Motors, 50" x 25' Globe Roller Outfeed Conveyor w/ Foxjet Print Head, 50"W Globe First Pass Trim Saw; S/N 16B03135, 25'L Globe Second Pass Saw; S/N 13HS031, Allen Bradley PLC Control, 30' Transfer Conveyor, Air Knife Cleaner; (2) 24' Inspection Runout Tables, (2) 24' Stacker Stations w/ Transfer Conveyors, Automatic Strapping System, Approx. 40' x 250' Footprint (New 2003) SEE PHOTO

****This equipment is being sold subject to bid confirmation**

CRANE, CHILLER AND BOILER (For Press Line)

****3 Ton x 60' Approx. Span x 90' Approx. Long Demag Free-Standing Overhead Bridge Crane System;** S/N 04008 SEE PHOTO

****Carrier Model 19XR-2022294BHS64 Centrifugal Chiller;** S/N 1304Q669259, 375 Ton, 217 IKW, w/ Carrier 02XR-294BHS64 Centrifugal Compressor; S/N 69259 SEE PHOTO

****Plate Heat Exchanger, Tank, Pumps, Control Panel, and Electric Pumps to 40 HP**

****GTS Model DH-V-08/5 Natural Gas Boiler;** S/N 4597/237, 250 PSIG, 750 Deg. Max, 407 Cu. Ft., 3.2M BTU/Hr (New 1997)

**** (2) 8' x 15' Insulated Holding Tanks**

****BAC Cooling Tower**

****This equipment is being sold subject to bid confirmation**

CNC ROUTER

80" x 144" Multi Cam 500 Series CNC Router; S/N 5-305-R-04182, Dust Collector, 20 KW Vacuum Pump, PC System, Pendant (New 2007) SEE PHOTO

CNC PANEL SAW

82" x 208" Holz-Her Model 1230 Vertical CNC Panel Saw; S/N 362-0-204, Digital Keypad Control (New 2002) SEE PHOTO

SAWS - ALL TYPES

72" Lauderdale-Hamilton 50-HP Rip Saw w/ In-Feed and Out-Feed; 30" x

22' Hydraulic Scissor Lift Feed Table & Exit Table SEE PHOTO

72" Multiscore 30-HP Rip Saw SEE PHOTO

Northtech Model NT-CS24L-15 Upcut Saw; S/N 08055 (New 2008) SEE PHOTO

Northtech Model NT-CS18L Upcut Saw; S/N 10210 (New 2013)

Small Radial Arm & Chop Saws

MOULDERS

Gau-Jing Model GS-623 Moulder; S/N 970812 (New 2011) SEE PHOTO

Weinig Quattromat 23P Moulder; S/N 91846 (New 2000) SEE PHOTO

SANDERS

43" Timesaver Model 2321-24-01 Two-Head Wide Belt Sander; S/N 31173 SEE PHOTO

37" Timesaver Model 137-2HP/75 Two-Head Wide Belt Sander; S/N 24673M, 15 & 25 HP Motors SEE PHOTO

43" Cemco Model VF-1143-SE Single Head Wide Belt Sander; S/N JF12461, 25 HP

COATING LINE

12" Wide Rhodes Systems International 2K Coating Line with Cefla Roll Coater; Entry Feed Table w/ Cross Transfer Conveyor, Roll Coater with Flash Tunnel, Two Spray Booths, Flash Tunnel, Siemens Touch Screen, Cefla Control, S/N 11002.00 SEE PHOTO

RSI Rhodes Systems International Multi-Pass Natural Gas Fired Cure Oven; Approx. 24' x 50' Area, Fire Suppression, (4) Burners SEE PHOTO



Weinig Quattromat 23P Moulder

NEW 2000



Gau-Jing Model GS-623 Moulder

NEW 2011



72" Lauderdale-Hamilton 50-HP Rip Saw w/ In-Feed and Out-Feed



Northtech Model NT-CS24L-15 Upcut Saw



RSI Rhodes Systems International Multi-Pass Natural Gas Fired Cure Oven



12" Wide Rhodes Systems International 2K Coating Line with Cefla Roll Coater



72" Multiscore 30-HP Rip Saw



(2) 7' x 75' x 8' Approx. Disa Model NFKZ-2000-HJLR10+3 Galvanized Panel Bag Houses



125 HP, 75 HP, 60 HP, & 30 HP Disa Blowers



(4) 20,000 Gal. Mild Steel Bulk Storage Tanks

DUST COLLECTION SYSTEM

(2) 7' x 75' x 8' Approx. Disa Model NFKZ-2000-HJLR10+3 Galvanized Panel Bag Houses; S/N 311579, 108" Panel Height, Cone Bottom, 220" Overall Height from Ground (New 2003) SEE PHOTO

125 HP Disa Model S056-800-G3CCW Blower; S/N 311579 (New 2003)

75 HP Disa Model S056-630-G3CCW Blower; S/N 311579 (New 2003)

60 HP Disa Model S056-560-G3CCW Blower; S/N 311590 (New 2003)

60 HP Disa Model S056-630-G3CCW Blower; S/N 311579 (New 2003)

30 HP Disa Model S056-450-C5CCW Blower; S/N 311577 (New 2003)

Control System Including; (2) Disa Touch Screen Panels, (3) Motortronics XL Series Soft Starts, Motortronics Solid State AC Motor Control, Separator Hopper Loader Unit

(3) 25' Approx. Auger Conveyors

FINISH ROLLS AND MISC. WOODWORKING

48"W x 12" Dia. Motorized Embossing Roll; 5 HP SEE PHOTO
16"W x 10" Dia. Master Model

A50 Embossing Roll; S/N 6-51
SEE PHOTO

60" Black Bros. Model P410-875 Panel Cleaner; S/N 191191
SEE PHOTO

20" x 2-HP Disc Sander
(3) Jet Portable Dust Collectors

Small Woodworking Machines, Sanders, Saws, Drills & Related

TANKS
(4) 20,000 Gal. Mild Steel Bulk Storage Tanks; 14'3" Dia. x 17'H, 1/4" Steel, (2) Never Used. (New 2003)
SEE PHOTO

GRANULATOR
75 HP AEC Nelmor Model G2238 Granulator; S/N 03G05513, 23" x 38", Hydraulic Opening, Skid Mounted (New 2003) SEE PHOTO

POLY MIXING
Skid Mounted Poly Mix System; w/ (2) 30"H x 30" Pressure Vessels & (2) 15 HP Motors, Control Panel w/ PLC, Skid Mounted Cooler Unit

LAB EQUIPMENT
Qlab Model QSUN-XE-3-HS Xenon Test Chamber; S/N 13-0881-47-X3HS, 30" Wide

Fomat Computer Foam Consistency Test System
Small Lab w/ Scales, Microscope and Misc. Inspection Tools

PARTS
(50) Skids Electric Motors to 150 HP, Gear Drives, Pumps, Parts & Related

SHOP EQUIPMENT
6,000 Lb. American Model T1060060 Hydraulic Scissor Lift; S/N 278593901, 54" x 102"

5'W x 30' Benpak Conveyor Top Scissor Lift Table

1/2 Ton x 8' Dayton Jib Crane on Concrete Base

Graco Model GH-230 Portable Electric Pump

Graco Model 207-352 Pneumatic Pump

(2) Portable Filter Pumps

(2) 4' x 4' x 10' and (4) 3' x 4' x 8' Vulcan Mfg. Portable Dumping Hoppers

6'W x 40'D x 7' Drive-In Modular Spray Booth

(2) Digital Platform Scales Approx. 5,000 Lb.

Late Model Very Clean Shop Equipment Including; (10) Fireproof Cabinets, (4) Stronghold Storage Cabinets, Greenlee Job Box, (100) Lots Power and Hand Tools, Toolboxes, Ladders, Fans, Numerous Air Hose & Electric Reels, Carts, Racks and Related



75 HP AEC Nelmor Model G2238 Granulator



Small Lab w/ Scales, Microscope and Misc. Inspection Tools



Fomat Computer Foam Consistency Test System



16"W x 10" Dia. Master Model A50 Embossing Roll



**NEW
2014**

100 HP Ingersoll Rand Model R75ITAS-A115 Air Compressor



**NEW
2003**

75 HP Ingersoll Rand Model Nirvana IRN75H-CC Air Compressor



(3) 9,000 Lb. Toyota Model 7FBCU45 Sit-Down Electric Lift Trucks

AIR COMPRESSORS

100 HP Ingersoll Rand Model R75ITAS-A115 Air Compressor; S/N VK10114U11276, 455 CFM, 115 PSIG, 14,000 Hours (New 2014)
SEE PHOTO

75 HP Ingersoll Rand Model Nirvana IRN75H-CC Air Compressor; S/N NV5728U03227, 145 PSIG, 37,000 Hours (New 2003)
SEE PHOTO

Ingersoll Rand Model TMS-0540 Air Dryer w/ Air Tank & Ingersoll Rand Filter

FORK LIFTS AND MATERIAL HANDLING

(3) 9,000 Lb. Toyota Model 7FBCU45 Sit-Down Electric Lift Trucks; S/N 61058, 60202, 60203, 187" 3-Stage Masts, 36-Volt (New Mid 2000's)

5,000 Lb. Toyota Model 7FBCU25 Sit-Down Electric Lift Truck; S/N 63967, 187" 3-Stage Masts, 36-Volt (New Mid 2000's)

(2) 15' Wide Rightline Model AM050 Fork Carriage

Attachments; S/N 038511, 4 Ton Capacity, 6' Forks

4 Ton Contrx Model PBJLT848 Fork Type Jib; S/N 48534

2 Ton Vestil Model LMS-EBT-46-4 Jib

108" Bushman Spreader Bar

250 Lb. Anver Model L50-M4-86/2/44 Vacuum Lift; 6' x 12' (New 2005)

(2) AMH Chain Hoists w/ Trolleys

Forks, Fork Extensions & Carriages

SCISSOR LIFT, GOLF CARTS AND SWEEPERS

Skyjack Model SJIII 6826 Pneumatic Electric Tire Scissor Lift; S/N 75619, 425 Hours (New 10/2003)
SEE PHOTO

(2) E-Z-Go Electric Golf Carts
SEE PHOTO

Tennant 6400 Sit-Down Electric Floor Sweeper; S/N 1355, 600 Hours w/ Charger

MISC. MACHINERY

3 HP Jet Model JTM-4VS Variable Speed Vertical Milling Machine; S/N 6064, 9" x 48" Table, DRO

250 Amp Miller Bobcat 250 NT Welder / Generator; S/N LE257770, Kohler Engine, 223 Hours
SEE PHOTO

50 Ton Carolina Model CBP-1200 H-Frame Press

12" Roll-In Vertical Band Saw

24" Feeler Model S-24B Geared Drill

OFFICE FURNITURE

Very Clean Office Furniture Including; 80' Meridian Modular Office Cubicles, (10) Executive Wood Office Sets, Wood Desks Sets, File Cabinets, Conference Rooms, Cafeteria and Other Related Items



**NEW
2003**

Skyjack Model SJIII 6826 Pneumatic Electric Tire Scissor Lift



(2) E-Z-Go Electric Golf Carts

WEBCAST BIDDER INSTRUCTIONS

- > All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**
- > There is a 18% Buyer's Premium in Effect for All Online Purchases.
- > We Highly Recommend that Potential Buyers Attend this Auction & Bid Live Onsite. This will give you the Ability to Inspect the Items & Fully Appreciate Their Condition, Along with Saving You 3% of the Buyer's Premium.



No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.



(3) Van Body Trailers



Large Quantity of Electric Hand Tools



250 Amp Miller Bobcat 250 NT Welder / Generator



Qlab Model QSUN-XE-3-HS Xenon Test Chamber



(2) 15' Fork Carriage Attachments, Jibs, & Extensions



(50) Skids Electric Motors to 150 HP, Gear Drives, Pumps, Parts & Related

PUBLIC AUCTION

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2003 Siempelkamp Press Line



Late Model Woodworking Machinery



Late Model Support Equipment

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WEDNESDAY, JULY 27TH

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Covington, Georgia 30014

30 Miles East of Atlanta, Georgia

IMPORTANT NOTICE:

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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

DIRECTIONS

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AUCTIONEERS

Jeffrey L. Luggen – GA License No. AUNR002532
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Ryan L. Luggen – Apprentice Auctioneer



TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is **required on all purchases**. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale**, copies of which will be available at the sale site or can be obtained from our website.

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18% ONLINE BUYER'S PREMIUM

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