

# LIVE ONSITE & ONLINE AUCTION

# MANUFACTURER OF VINYL WINDOWS & DOORS

Former Assets of:



**MARITECH WINDOWS**  
MANUFACTURER OF WINDOWS AND DOORS

## AUCTION

Thursday, July 10th  
at 9:00am CDT

## LOCATION

1813 Kelly Blvd.  
Carrollton, TX 75006

## INSPECTION

Wednesday, July 9th  
9:00am to 3:30pm CDT

**INCLUDING:** CNC Automated Vinyl Welders, Saws, Glass Cutting Equipment, Air Compressors, Material Handling, Rolling Stock, Offices & More!



GED CNC Glass Cutting Bridge, Mdl. MCUTIV4108



2006 Urban CNC Auto. Horiz. Welder



2012 Urban EM180-A Type: SV354

Large Offering of  
Vinyl Window & Door  
Mfg. Equipment



Ingersoll Rand Compressor SSREP150 Air Compressor



2008 Greller Mdl. MN-300 14" Double Mitter Saw



2006 American Maplan Tech Bex Line Extruder, Mdl. 1-45-25D



Sale Conducted by:

**INVESTMENT RECOVERY SERVICES**

3421 North Sylvania Avenue, Fort Worth, TX 76111  
tel: 800.583.1111 • 817.222.9848 • fax: 817.834.4075  
email: gt@irsauktion.com • Gregg Trenor, TX Lic. No. 11245

Sale in Conjunction with:



**CINCINNATI  
INDUSTRIAL  
AUCTIONEERS**

auctioneers | appraisers | since 1961

## WINDOW FRAME, VINYL WORKING MACHINERY, SAWING AND FABRICATION CENTERS

GED CNC Glass Cutting Bridge, Mdl. MCUTIV4108, S/N 11324, (3) 8,000 Lb. Cap. Drop Racks, Edge Delete, 15'-4" x 10'-2" Cutting Table, 14' x 9.5" Unloader Table, Safety Enclosure

2012 Urban EM180-A Type: SV354, S/N C39039, Voltage: 400/230, 3 Phase

Joseph Mdl. NS4590NC, S/N SR00107R-11-08, Voltage 480, Phase 3

2004 Urban SV352, S/N C36057

Joseph-S45/90

Sampson SW 6766

Joseph H4W60X60

Sampson GED Mdl. PM4000 Sash, S/N 10106

Joseph TSC

2012 Urban SV354

2003 Urban AKS4010

2007 Sturtz SMI04AS0JC

Sampson SW676 4 Head

## EXTRUSION & FINISHING MACHINES

2006 American Maplan Tech Bex Line Extruder, Mdl. 1-45-25D, S/N D410097, Extruder: 45mm, Electric: 3Ph/480, Hours: 2,152, Equipped w/ Vacuum Tabel, Puller, Fly Cutter & Dump Table  
(2) Erdman H7246 RB

## PRESSES

Bliss 18C OBI Mechanical Press, Voltage: 220/440

Besten Heated Roll Press Mdl. 46-HRP84-PR, S/N 46-837-0304

Besten Heated Roll Press Mdl. 46-HRP-5PR, S/N 46-824-0603

Besten Mdl. 94A.A.F.S.A.T Roll Press

Besten Mdl. 46 HRP-PR Roll Press, S/N 46-852-070

## NOTCHING, MITER & 2-HEAD EXTRUSION SAWS

Sampson MN-14 Miter Notch Dual Head Saw

## AIR COMPRESSORS

Ingersol Rand Compressor SSREP150, 670 CFM, S/N F10280094171

Zeks Heat Sink True-Cycling Refrigerated Air Dryer, Mdl. 100HSEA400, S/N 189550, 460 Volt

## SAWS

2008 Greller Mdl. MN-300 14" Double Mitter Saw 1-1/2 Hp Motors Wired 3 Phase 220 or 440 Volts, Arbor 5/8" Blade Capacity 14", Air Consumption 1.5 CFM at 65 PSI Based on 15 Cycles Per Minute, Table Height 35-1/2" from Floor Adjustable. Designed and Constructed to Withstand Continuous Day-In and Day-Out High Speed Production. Including Tiger Stop 12 Ft. Long Maximum Cut-to-Length, with Controller and Stand. 110 Volt-15 AMP Load with Line Filter and Surge Protector. Backfence and Clamp Tips Also Included.

Sampson SC12 Saw

Head Saw

## WELDERS

2006 Urban CNC Automated 4 Point Horizontal Welder, Mdl. AKS 6500 NA 25/25 Welding Machine S/N C09000 Voltage: 230 98"x 98" Cap, with Safety Caging and CNC Control Panel, 240/440 Volt, 3 PH

Joseph Welder Mdl. H4W 80x100, S/N 3475-4-0108, 3 Phase, 240 Voltage

2004 Urban AKS 6105/4-35/23 Welding Machine, S/N 6105/4-35-25

Sampson SW7000 Welder

Atech 2 Point Welder

## CLEANERS

Joseph Cleaner Mdl. TFC, S/N 9052-01-08, 3 Phase Sturtz SMI-CNC-2K-18 Twin Head CNC Sash Corner Cleaner

Sampson GED Mdl. PM4000 Sash, S/N 10106 CNC Corner Cleaner

Joseph TSC CNC Corner Cleaner

Sampson 2 Point CNC Corner Cleaner

## TRUCKS

2006 Silver F-150 Triton Truck

2004 Dark Grey Chevrolet 2500 HD Silverado

2004 White Ford F-250 XL-Superduty

Dark Grey Ford F-250 XLT Superduty

## MISC., GLASS & SUPPORT

(2) Besten Mdl. 94A.A.F.S.A.T

PTL Acculite Wizard

JLG Scissor Lift 800 Lb. Capacity

Pipe Threading Machine

Graco Bulldog Pneumatic Epoxy Pump



2012 Urban EM180-A Type: SV354



Joseph Mdl. NS4590NC



Joseph H4W60X60

**CNC Automated Vinyl Welders, Saws, & Glass Cutting Equip.**



GED CNC Glass Cutting Bridge, Mdl. MCUTIV4108



2004 Urban SV352



Sampson SW 6766



2003 Urban AKS4010



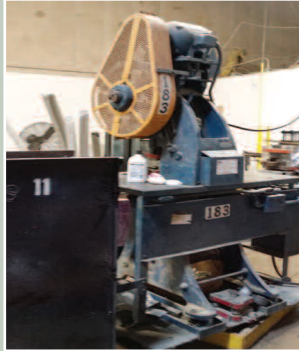
2007 Sturtz SMI04AS0JC



Erdman H7246 RB



2006 American Maplan Tech Bex Line Extruder, Mdl. 1-45-25D



Bliss 18C OBI Mechanical Press



Besten Heated Roll Press Mdl. 46-HRP84-PR



Besten Heated Roll Press Mdl. 46-HRP-5PR



Besten Mdl. 46 HRP-PR



2008 Greller Mdl. MN-300 14" Double Mitter Saw



2004 Urban AKS 6105/4-35/23



2006 Urban CNC Automated 4 Point Horizontal Welder



Sampson SW7000 Welder



Atech 2 Point Welder



Joseph Cleaner Model TFC



Sturtz SMI-CNC-2K-18 Twin Head CNC Sash Corner Cleaner



*Zeks Heat Sink True-Cycling Refrigerated Air Dryer*



*Sampson 2 Point CNC Corner Cleaner*



*Joseph Cleaner Model TFC*



*Sampson SC12 Saw*



*Joseph Welder Model H4W 80x100*



*Sampson SW676 4 Head*

**Large Offering of Vinyl Window & Door Mfg. Equipment**



*Sturtz SMI-CNC-2K-18 Twin Head CNC Sash Corner Cleaner*



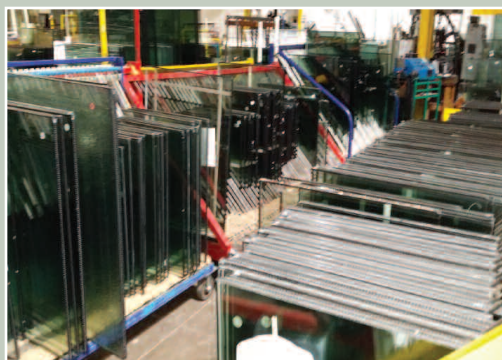
*Sampson GED Mdl. PM4000 Sash*



*Joseph TSC CNC Corner Cleaner*



*Caption*



*View of Inventory*



*Caption*

**BUYER'S PREMIUM:  
15% Onsite Bidding,  
18% Online Bidding  
All items must be removed  
by: July 24, 2014**

**VISIT WEBSITE FOR DETAILS, PHOTOS  
& COMPLETE TERMS & CONDITIONS  
WWW.IRSAUCTION.COM**



2006 Silver F-150 Triton Truck



2004 Dark Grey Chevrolet 2500 HD



2004 White Ford F-250 XL-Superduty



Dark Grey Ford F-250 XLT Superduty



Toyota Forklift

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## 31 SERIES VINYL WINDOWS

Single Hung, Horizontal Slider, and Picture Windows

### High-Performance Features & Benefits

- Single Hung & Picture Window meet AAMA Grade 50 Performance and above. See our website for additional performance data.
- Economical, builder model, designed to achieve better performance ratings than aluminum windows
- Pocket Sill for improved structural rating and positive water drainage
- Metal reinforced meeting rail with true interlock system for added strength and security
- Side-load take-out bottom sash for easy cleaning
- Sealed insulating glass with Duralite™ metal free insulated glass system maximizes thermal performance and reduces condensation
- Pre-punched integral nail fin for easy installation
- Felt wool pile weather stripping for maximum air leak protection



- Fusion-welded corners along with double wall frame provides added strength and insulation
- Smooth operating block & tackle balance – maintenance free
- Continuous head and sill factory mulling standard – optional field mullion
- Insect screen available (Not intended as a safety screen to stop children from falling through an open window)
- Available glass selection: Cardinal LoE<sup>3</sup>- 366 glass, tinted glass, obscure glass, tempered glass, rain glass and gluechip glass
- Interlocking sweep lock with hidden zinc keeper for added security (passes forced entry test)
- SDL (simulated divided lite) available
- 3/4" grids between the glass available
- 5/8" I-G Standard - 3/4" I-G Optional
- Geometric and architectural shapes
- Full family of Single Hung, Single Slider, 3-Lite Slider and Picture Window
- Limited Lifetime Warranty



Vinyl Frame colors available:

- White
- Almond
- Clay

Standard painted exterior colors available for an additional charge:

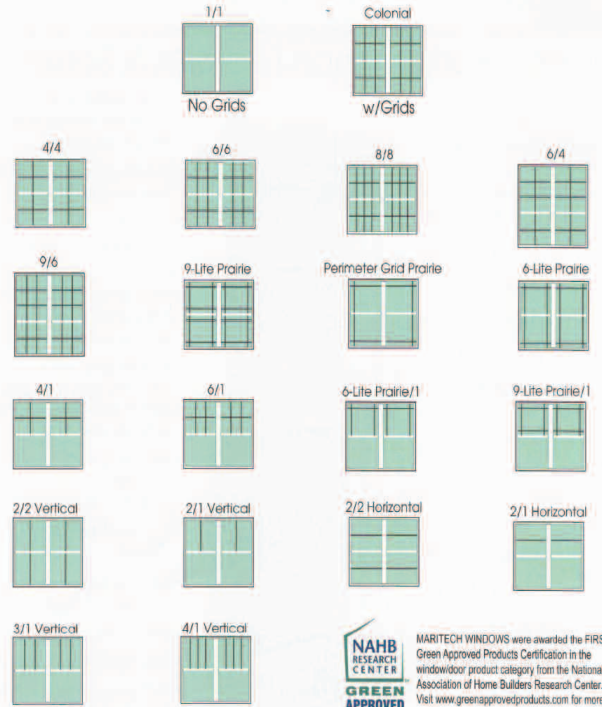
- White
- Tan
- Beige
- Champagne
- Earth Tone
- Brown
- Bronze
- Green
- Brick Red
- Cranberry
- Grey

Custom painted exterior colors available at an additional charge.



## 31 SERIES VINYL WINDOWS

Typical Single Hung Lite Grid Patterns



- Callout size = Rough Opening Size
- (Int) dimension is measured from inside frame edge to inside frame edge excluding the nail fin
- Twin unit - R.O. = Single Window R.O. X 2
- Triple unit - R.O. = Single Window R.O. X 3
- Factory mullied units only available up to 108" total width. Wider units must be field mullied.
- Equal sash 6-0 tall window available. Must be specified on order as equal sash
- Custom sizes available
- Custom lite patterns available



MARITECH WINDOWS was awarded the FIRST Green Approved Products Certification in the window/door product category from the National Association of Home Builders Research Center. Visit [www.greenapprovedproducts.com](http://www.greenapprovedproducts.com) for more details.

"MAKING A DIFFERENCE"



### MARITECH WINDOWS

MANUFACTURER OF VINYL WINDOWS AND DOORS

NEW HOME CONSTRUCTION AND REPLACEMENT WINDOWS

1813 Kelly Blvd. • Carrollton, TX 75006

Phone: 469.568.5636 • Fax: 469.568.5638

[www.maritechwindows.com](http://www.maritechwindows.com)



STYLE	AAMA DP Rating	Test <sup>2</sup> Size	U-Value <sup>1</sup>	SHGC <sup>1</sup> No Grids	SHGC <sup>1</sup> w/Grids
310 Single Hung	R-50	48 x 84	0.28	0.23	0.21
311 Single Slider	R-40	60 x 48	0.28	0.23	0.21
312 Picture	R-60	48 x 96	0.25	0.25	0.23

<sup>1</sup>Thermal Performance with Cardinal LoE<sup>3</sup>-366 glass and optional Argon Gas. <sup>2</sup>See website for additional test size data. Sound Transmission Class (STC) Rating of 26. Rating of 32 with Laminated glass. TDI and Florida approved - refer to website for testing information.



INVESTMENT RECOVERY SERVICES

In Conjunction with:



CINCINNATI INDUSTRIAL AUCTIONEERS  
auctioneers | appraisers | since 1961

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Mfg. Equipment

INVESTMENT RECOVERY SERVICES  
3421 NORTH SYLVANIA AVENUE  
FORT WORTH, TX 76111



GED CNC Glass Cutting Bridge, Mdl. MCUTIV4108

FOR ONLINE BIDDING GO TO: [WWW.IRSAUCTION.COM](http://WWW.IRSAUCTION.COM)

# ONSITE & WEBCAST AUCTION

# MANUFACTURER OF VINYL WINDOWS & DOORS

Former Assets of: **MARI TECH WINDOWS**

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Zeks Heat Sink True-Cycling Refrigerated Air Dryer



Sampson 2 Point CNC Corner Cleaner



JLG Scissor Lift 800 lb Capacity

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**All items must be removed by: July 24, 2014**