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**LARGE CAPACITY COMPRESSION MOLDING FACILITY
SMC BATHROOM VANITY TOP MANUFACTURER**

PUBLIC AUCTION

Plant Closed - Former Property of

MASCO - MILLS PRIDE

Masco Cabinetry Middlefield LLC

2564 Moores Road - Seaman, Ohio 45679

60 Miles East of Cincinnati, Ohio off St. Rt. 32

THURSDAY, SEPTEMBER 8TH, STARTING AT 10:00 AM

INSPECTION: WEDNESDAY, SEPTEMBER 7TH, FROM 10:00 AM TO 4:00 PM



SALE UNDER THE MANAGEMENT OF



Cincinnati Industrial Auctioneers Inc.

2020 DUNLAP ST., CINCINNATI, OHIO 45214 PHONE (513) 241-9701 / FAX (513) 241-6760

INTERNET: cia-auction.com for printable brochures, catalog, terms and proxy-bidding



INDUSTRIAL REAL ESTATE AVAILABLE FOR SALE OR LEASE

84,000 SQ. FT. PRE FAB INDUSTRIAL BUILDING ON 21 ACRES

2564 MOORES ROAD SEAMAN, OHIO

80,000 Sq. Ft. Warehouse / Manufacturing Area, 4,000 Sq. Ft. Office, (8) Dock Doors, (1) Drive-In Door, Fenced, Parking Lot, 2500 Amp 3-Phase Electric, City, Water & Sewage

For Information Contact
 Koogler-Eyre Realtors
 Len Koogler
 513-753-9660 Ext. 222
 koogler@koogler-eyre.com
 or
 Dave Zerby
 (419) 866-6894



Bank View Hydraulic Compression Molding Presses to 1,000 Ton

WEBCAST BIDDER INSTRUCTIONS

- > All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**
- > **Only Major Items Will be Available for Online Bidding.** Please refer to the Listing on www.bidspotter.com for Available Online Items.



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- > We Highly Recommend that Potential Buyers Attend this Auction & Bid Live Onsite. This will give you the Ability to Inspect the Items & Fully Appreciate Their Condition, Along with Saving You 3% of the Buyer's Premium.

No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.



MASCO - MILLS PRIDE



Installed
2000



Installed
2000



(3) 500 Ton Macrodyne Model PP500-72-48 Straight Side Downacting Hydraulic Presses

HYDRAULIC PRESSES

(3) 500 Ton Macrodyne Model PP500-72-48 Straight Side Downacting Hydraulic Presses; S/Ns 98109-PP500-2, 98109-PP500-1 & 98109-PP500-3, 48" Stroke, 24" Shut Height, 72" Max Daylight, 72" LR X 48" FB Bed Size, 7" Thick T-Slotted Bolster Plate, T-Slotted Ram, Top Mounted Self Contained Hydraulic System, Variable Pressing Speeds w/ Rapid Retract, Vertical & Horizontal Safety Light Beam Controls, CTC Parker Touch Screen, Allen Bradley SLC504 Programmable Controller, Hydraulic Lock Pins (Installed 2000)

SEE PHOTO

1,000 Ton Verson Model 1000-HD3-96-60/4T Four-Post Downacting Hydraulic Press; S/N 22772, 50" Stroke, 20" Shut Height, 70" Daylight, 96" LR X 60" FB Bed Area, 44" Wide Side Windows, Pull Back Cylinders, Vertical & Horizontal Safety Light Beam Controls, CTC Parker Touch Screen CRT Programmable Control, Lock Pins (Refurbished Hydraulics & New PLC Control 2001) SEE PHOTO

500 Ton Dominion Four-Post Downacting Hydraulic Press; S/N N/A, 50" Stroke, 20" Shut Height, 70" Daylight, 84" LR X 60" FB Bed Area, 28" Side Window Size, Hydraulic Lock Pins, Vertical & Horizontal Safety Light Beam Controls, Top Mounted Self Contained Hydraulic System, (Refurbished Hydraulics 2001) SEE PHOTO

****The Above Listed Presses were Installed 2000 & 2001. They are Equipped for Compression Molding w/ Connections for Vacuum & Hot Oil w/ Allen Bradley SLC504 PLC Controls.**

SPECIAL NOTICE

This Facility Manufactured One Piece Vanity Bathroom Tops in Widths from 19" to 49" From SMC (Sheet Molding Compound) using the Compression Molding Process. The Plant Opened in 2000 and Closed in 2002, Most Machinery has Less Than 2 Years of Actual Use.



Refurbished
Hydraulics
2001

1,000 Ton Verson Model 1000-HD3-96-60/4T Four-Post Downacting Hydraulic Press



Refurbished
Hydraulics
2001

500 Ton Dominion Four-Post Downacting Hydraulic Press



(18) Various Molds to Produce Various Size Vanity Tops, Overflows & Sample Plaque Molds



(30) Various Clamshell Type Sink Molds

SMC COMPRESSION MOLDS FOR VANITY SINK TOPS

(18) Various Molds to Produce Various Size Vanity Tops, Overflows & Sample Plaque Molds; Designed & Built by Service Mold Inc., Windsor, Canada, SMI #A430 – 31" X 19" Sink, SMI #A429 – 25" X 19" Sink, SMI #A430 – 17" X 19" Sink, SMI #A365 – 31" X 19" Sink, SMI #A357 – 25" X 22" Vanity Top, SMI #A355 – 43" X 22" Vanity Top – Offset Right, SMI #A354, 43" X 22" Vanity Top – Offset Left, SMI #A353 – 37" X 22" Vanity Top, SMI #A352 – 31" X 22" Vanity Top, SMI #A351 – 49" X 19" Vanity Top, SMI #A350, 37" X 19" Vanity Top, SMI #A349 – 31" X 19" Vanity Top, SMI #A348 – 25" X 19" Vanity Top, SMI #A347 – Overflow Tube – 4 Cavity Mold, SMI #A346 – 27.5" X 20" Vanity Top, SMI #A345 – Euro Sink Overflow Tube – 4 Cavity Mold **SEE PHOTO**

These are Compression Molds to Produce Parts from Sheet Molding Compound (Thermoset Plastic, Reinforced w/ Fiberglass); These Vanity & Sink Molds have Provisions to Install a In-Mold Coating Nozzle to Apply a Thin Layer of Paint onto the Show Side of the Molded Part. The Paint will Bake onto the Show Side of the Part & Fill any Voids in the Surface. These Vanity & Sink Molds are Designed to have a Vacuum System Connected to the Mold, Which will Remove the Air from the Molding Area, to Minimize the Risk of Porosity in the Show Side Molding Surface. The Show Side & Non-Show Side of Each Mold is Chrome Plated, to Increase the Life of the Mold. These Molds have Hydraulic Ejection, to Eject the part off the Non-Show Mold Half.

TO BE SOLD SEPARATE AND OVERALL, HIGHEST BIDS OR BID TO PREVAIL.

CLAM SHELL SINK MOLDS

(21) 18" Wide X 22" Deep Vanity Sink Top Molds
(9) 30" Wide X 22" Deep Vanity Sink Top Molds

OIL TEMPERATURE CONTROL UNITS

(5) Sterlco Sterl-Tronic Model M2B9026-J1 Dual Oil Temperature Control Units; S/N's 99D5252, 99D5254, 99D5253, 99D5256 & 99D5255, 120 Gallon Oil Capacity, 100 PSIG Rating, (2) 3 HP Motors (New 1999) **SEE PHOTO**

VACUUM PUMPS

(5) 10 HP Bush Model RA0250C4461001 Horizontal Tank Mounted Vacuum Pumps; S/N's D12736, D12740, D12739, D12737 & D12738, 180 CFM Displacement, 250 Gallon Tank Size, Vacuum: 1.5 TORR, 1100 to 2700 Hours per Unit **SEE PHOTO**
(2) 7-1/2 HP Bush Model RC0160 Vacuum Pump; S/N C1691, 117 CFM

CHILLED WATER SYSTEM W/ TOWERS

Application Engineering Company Model T1100D Liquid Chiller System; S/N 99D0704, 7 1/2 HP Pump, (2) 15 HP Pumps, 1100 Gallon Pump Tank, Tekleen Model C7B6 Automatic Filter System, LMI Milton Roy Conductivity Controller (Installed 2000) **SEE PHOTO**

(2) AEC Model FG-2003 Fiberglass Cooling Towers; S/N 99H0370 (Installed 2000) **SEE PHOTO**

HOT OIL HEATER

Geka Type THZ4.40 Propane Gas Fired Hot Oil Heater; Job. No. 3D03, Natural or Propane Gas Fired, 1,500,000 BTU Burner Capacity, 1,000 Gallon Expansion Tank, 150 PSIG Max, 572 Degree Max Temperature, 84 GPM Flow, 70 Gallon Capacity, 2 HP & 10 HP Circulation Pumps **SEE PHOTO**

NEW 1999



(5) Sterlco Sterl-Tronic Model M2B9026-J1 Dual Oil Temperature Control Units



Geka Type THZ4.40 Propane Gas Fired Hot Oil Heater



Installed 2000

Application Engineering Company Model T1100D Liquid Chiller System



Installed 2000

(2) AEC Model FG-2003 Fiberglass Cooling Towers



(5) 10 HP Bush Model RA0250C4461001 Horizontal Tank Mounted Vacuum Pumps



**NEW
1999**



10 Ton & 15 Ton X 25' Span X 30' Long P&H Top Running Free-Standing Overhead Bridge Crane System



**NEW
2001**

Empire Model IL-481CRS2 Continuous Belt Feed Blast Cabinet

MODULAR BRIDGE CRANE / DIE HANDLING SYSTEM

10 Ton & 15 Ton X 25' Span X 30' Long P&H Top Running Free-Standing Overhead Bridge Crane System; Top Running Bridge, 10 Ton & 15 Ton P&H Underslung Electric Hoists w/ Pendant Controls, Free-Standing Support System, Crane Runway w/ Electrics, Uprights, Bolt Together Design (New 1999) SEE PHOTO
(2) 4' X 10' Heavy Duty Die Tables
(4) 4' X 6' X 10' High Heavy Duty Die Storage Racks

LIFT TRUCKS

30,000 LB Taylor Model TC-300 Solid Tire LP Gas Lift Truck; S/N S-J2-16247, 460 Cubic Inch Ford LP Gas Engine, Three-Speed Automatic Transmission, Approx. 102" Max Lift Height, ROPS, Canopy Guard, Fork Positioner, Side Shifter Fork Attachment, 670 Hours (New 1999) SEE PHOTO
5,000 LB Hyster Model S50XL Solid Tire LP Gas Lift Truck; S/N C187V05684P, 187" Lift Height, Propane Fuel, Side Shifter
4,000 LB Hyster Model S40C Solid Tire LP Gas Lift Truck; S/N C2D-9523P, 130" Max Lift Height, New Engine Installed 1999

CONVEYOR TYPE BLAST CABINET

Empire Model IL-481CRS2 Continuous Belt Feed Blast Cabinet; S/N EC1003, 24" Wide Continuous Conveyor Belt, 6" Max Part Height, (2) Rotating Top Heads w/ (8) Nozzles Each, (4) Stationary Side Nozzles, Variable Nozzle & Conveyor Speed, Media Storage Hopper & Hoses (New 2001) SEE PHOTO
> 15 HP Torit Model DFT3-6 Dust Collector; S/N 1G661851-001

DUST COLLECTION SYSTEM

30,000 CFM MAC Products Cyclone Type Dust Collector; Cyclone w/ (144)

Filter Bags, 125 HP Blower System, Rotary Air Lock Valve, Self Contained Bag Blow-Out System w/ Air Pump, Approx. 300 Ft. Various Size Dust Tube (New 2002) SEE PHOTO

STRETCH WRAPPER

60" Dia. Lan-Tech Q-Series Rotary Pallet Stretch Wrap Machine; S/N N/A, Extra Column Height, Programmable Controller SEE PHOTO

DOWNDRAFT GRINDING TABLES

(6) 36" X 72" X 84" High Downdraft Grinding / Finishing Tables; Flex Arm Straight Shank Pneumatic Grinder, Lights, 2,000 CFM
(2) 22" X 72" Downdraft Grinding / Finishing Tables; Lights, 2,000 CFM

PNEUMATIC PUMP

Aro Model 650492-343-B Pneumatic Pump; S/N G929901, 55 Gallon Drum Pump

LIQUID CONTROL METER MIX & DISPENSER MACHINE

Model RPV Control Unit, Model Level Control Unit and Mixer Unit; S/N 5140

AIR COMPRESSORS & DRYERS

100 HP Ingersoll Rand Model SSREP-100 Rotary Screw Air Cooled Air Compressor; S/N CK4363UD1088, 446 CFM, 125 PSIG, Sound Enclosure Cabinet (New 2001) SEE PHOTO

Ingersoll Rand Model TS500 Refrigerated Compressed Air Dryer; S/N 42493213, Sound Enclosure Cabinet (New 2001) SEE PHOTO

Ingersoll Rand Model DXR425 Refrigerated Compressed Air Dryer; S/N 998DXR0462, Sound Enclosure Cabinet (New 1999) SEE PHOTO

500 Gallon Vertical Air Receiving Tank

SCISSOR LIFT TABLES

(2) 5,000 LB Southworth Model S5.60 Hydraulic Scissor Lift Tables; S/N'S 26224 & 26223, 30" X 120" Platform Size w/ Swing Down Ram Section
4,000 LB Southworth Hydraulic Scissor Lift Table; 48" X 50" Platform Size w/ Roller Balls, Foot Pedal Control
2,000 LB Southworth Hydraulic Scissor Lift Table; 24" X 36" Platform Size w/ Roller Balls, Foot Pedal Control

SCALES

5,000 LB B-Tek Floor Model Digital Platform Scale; 48" X 48" Platform Size (New 2000)
(5) 100 LB B-Tek Table Top Digital Platform Scales

PALLET RACKING

(49) Sections 108"W X 42"D X 14' High Pallet Racking; Complete w/ Wire Mesh Shelf Spanners (New 2000)
Misc. Pallet Rack & Beams

MISC. MACHINERY AND SHOP EQUIPMENT

Late Model Very Clean Misc. Machinery and Shop Equipment Consisting of; (3) 12" Wide Pneumatic Shop Built Air Knives; Palm Button Controls, Portable Self Dumping Hopper, (2) Retractable Air Hose Reels, 3 M-Matic Model 700AKS Type 29800 Top & Bottom Automatic Box Sealing Machine; S/N 6020, Banding Cart w/ Tools, (4) Hydraulic Pallet Trucks by Liftrite & Caterpillar, Samuel Model P-100 Automatic Plastic Strapping Machine (New 2000), 48" X 50" Long Roller Conveyor, (2) Portable Hydraulic Pumps, 18" Light Proof Cabinet, Mettler Model PB3001 Lab Scale, S.S. Lab Bath, Employee Lockers, Misc. Shop Tables & Other Related Items Including Misc. Office Equipment



**NEW
1999**

30,000 LB Taylor Model TC-300 Solid Tire LP Gas Lift Truck



**NEW
2002**

30,000 CFM MAC Products Cyclone Type Dust Collector



**NEW
2001**

Ingersoll Rand Model TS500 Refrigerated Compressed Air Dryer



**NEW
1999**

Ingersoll Rand Model DXR425 Refrigerated Compressed Air Dryer



**NEW
2001**

100 HP Ingersoll Rand Model SSREP-100 Rotary Screw Air Cooled Air Compressor

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(5) Hydraulic Presses To 1,000 Ton



30,000 Lb. Taylor Lift Truck



(18) Sink Top Compression Molds

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IMPORTANT NOTICE:

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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

DIRECTIONS

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AUCTIONEERS

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