

LARGE STAMPING FACILITY INCLUDING (20) SSDC AND SSSC PRESSES TO 1,200 TON, (12) OBI PRESSES, COMPLETE TOOLROOM, SHOP EQUIPMENT, LARGE SCRAP OPPORTUNITY

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PUBLIC AUCTION

Plant Closed



MANUFACTURERS SERVICE, INC.

11440 Brookpark Road – Cleveland, Ohio 44130

On the Southwest Side of Cleveland off I-480

SALE DATE: THURSDAY, JUNE 5TH, STARTING AT 9:00 AM

INSPECTION: WEDNESDAY, JUNE 4TH, FROM 10:00 AM TO 4:00 PM



(14) SSDC Presses to 600 Ton and Bed Sizes to 60" X 96"



(6) SSSC Presses to 1,200 Ton and Bed Sizes to 52" X 42"



(15) OBI Presses to 200 Ton Including (2) Minster No. 7 OBI Presses



100 HP Gardner Denver Air Compressor and Dryer (2006)



(4) Lift Trucks to 20,000 Lb. Capacity



Large Quantity Toolroom Machinery



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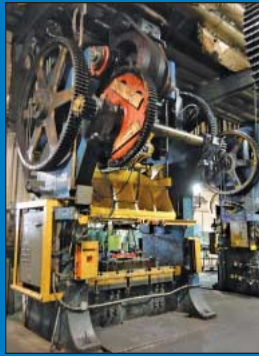
2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



THURSDAY, JUNE 5TH - 9:00 AM



300 Ton Bliss Model 8C SSSC Press



650 Ton Hamilton Model 9612-1/2 SSSC Press



500 Ton Cleveland Model 21-S SSSC Press



500 Ton Cleveland Model 21-5 SSSC Press



300 Ton Bliss Model 7-1/2-96 SSSC Press



1,080 Ton Hamilton Model 4819 SSSC Press



190 Ton Verson OBI Press



(15) OBI Presses to 200 Ton Including (2) Minster No. 7 OBI Presses



70 Ton Minster #7 Flywheel Press



(3) American Steel Line Motorized Uncoilers To 10,000 LB



Bolster Plates To Be Sold Separate In Sizes To 60" X 96"

SSDC PRESSES

650 Ton Hamilton Model 9612-1/2 SSDC Press; S/N 1501, 16" Stroke, 27" Shut Height, Air Clutch, Air Cushion, Link Safety Controls, 52" X 96" Bed, 8" Thick Bolster, Ram Rebuilt Approx. 10 Years Ago, Press No. 38
SEE PHOTO

500 Ton Toledo SSDC Press; S/N 26897, 14" Stroke, 19" Shut Height, Air Clutch, Air Cushion, Link Safety Controls, 27" X 19" Windows, 83" X 51" Bed, 7" Thick Bolster, Press No. 3

500 Ton Hamilton Model 8410 SSDC Press; S/N 1343, 18" Stroke, 32" Shut Height, Air Clutch, Air Cushion, Link Controls, 60" X 84" Bed, 7" Thick Bolster, Press No. 87

450 Ton Bliss Model 10-84 SSDC Press; S/N 28425-20701, 14" Stroke, 26" Shut Height, 10 SPM, Link Safety Controls, 15" X 18" Window, Press No. 4

450 Ton Bliss Model 10-8455 SSDC Press; S/N 29428, 14" Stroke, 26" Shut Height, 18" X 18" Windows, Air Cushion, 50" X 84" Bed, 7-1/2" Thick Bolster, Press No. 10

350 Ton Bliss Model 8-50 SSDC Press; S/N 41434-19, 12" Stroke, 24" Shut Height, Air Cushion, Air Clutch, 40" X 54" Bed, 5" Thick Bolster, Press No. 11

300 Ton Bliss Model 8C SSDC Press; S/N 95651, 16" Stroke, 35" Shut Height, Air Cushion, Air Clutch, Link Safety Controls, 12" X 15" Windows, 84" X 42" Bed, 5" Thick Bolster, Rebuilt in 2000 w/ New Gears, Clutch, Crankshaft, Press No. 1
SEE PHOTO

300 Ton Bliss Model 7-1/2-96 SSDC Press; S/N 125178-1247, 14" Stroke, 28" Shut Height, 15" X 14" Windows, Link Controls, Air Clutch, Air Cushion, 60" X 96" Bed, 6-1/2" Thick Bolster, Press No. 19
SEE PHOTO

290 Ton Minster Model 50-8-84 SSDC Press; S/N 50-8-6016-0, 18" Stroke, 32" Shut Height, Air Clutch, Air Cushion, Link Safety Controls, 17" X 21" Windows, 84" X 50" Bed, 4" Thick Bolster, Press No. 22

250 Ton Cleveland Model 80-D-84 SSDC Press; S/N 6586, 12" Stroke, 18" Shut Height, Air Cushion, Air Clutch, 84" X 42" Bed, 4-1/2" Thick Bolster, Press No. 2

225 Ton Cleveland Model 750-72 SSDC Press; S/N 28-B4-42, 16" Stroke, 22" Shut Height, 14" X 21" Windows, Link Controls, 40" X 72" Bed, 4" Thick Bolster, Press No. 14

125 Ton Bliss Model 6-86 SSDC Press; S/N 88826, 6" Stroke, 14" Shut Height, 9" X 12" Windows, Air Clutch, Air Cushion, Link Safety Controls, 36" X 86" Bed, 5" Thick Bolster, Press No. 9

125 Ton Bliss SSDC Press; S/N N/A, 4" Stroke, 12" Shut Height, 36" X 72" Bed, 5" Thick Bolster, Press No. 45

45 Ton Verson SSDC Press; S/N 12123-2062, 3-1/2" Stroke, 12" Shut Height, 19" X 78" Bed, Press No. 25

SSSC PRESSES

1,200 Ton Hamilton Model 4822 SSSC Press; S/N 1139, 20" Stroke, 8.5 SPM, 40" Shut Height, Vortek Air Clutch, 50" X 66" Bed, 10-3/4" Thick Bolster, Link Safety Controls, 18" X 24" Windows, Press No. 41

1,080 Ton Hamilton Model 4819 SSSC Press; S/N 2530, 20" Stroke, 8 SPM, 38" Shut Height, Air Clutch, 48" X 54" Bed, 8" Thick Bolster, Link Safety Controls, 18" X 28" Windows, Press No. 42
SEE PHOTO

500 Ton Cleveland Model 21-5 SSSC Press; S/N 9535, 14" Stroke, 38" Shut Height, Air Clutch, 48" X 42" Bed, 6" Thick Bolster, Air Cushion, Link Safety Controls, 14" X 15" Windows, Rebuilt in 2007 w/ New Brass Bushings & Rod-Pittman Rework, Press No. 34
SEE PHOTO

500 Ton Cleveland Model 21-5 SSSC Press; S/N 9747-4, 14" Stroke, 28" Shut Height, Air Clutch, Air Cushion, 52" X 42" Bed, 4" Thick Bolster, Link Safety Controls, Press No. 39
SEE PHOTO

500 Ton Cleveland Model S1-52-42 SSSC Press; S/N 10760, 14" Stroke, 30" Shut Height, Air Clutch, 52" X 42" Bed, 6" Thick Bolster, Link Safety Controls, Air Cushion, Press No. 40

500 Ton Cleveland Model 21-5 SSSC Press; S/N 9254, 16" Stroke, 46" Shut Height, Air Cushion, 48" X 42" Bed, 5" Thick Bolster, Link Safety Controls, Press No. 43

OBI PRESSES

200 Ton Bliss Model 5-30 OBI Press; S/N H-26212, 8" Stroke, 38 SPM, Air Clutch, Air Cushion, Link Controls, 36" X 54" Bed, 5-3/4" Bolster, Press No. 33

190 Ton Niagara Model A-6-1/2 OBI Press; S/N 23407, 6" Stroke, 22" Shut Height, 32" X 51" Bed, 6" Bolster, Press No. 35

190 Ton Verson OBI Press; S/N 2024, 10" Stroke, 26" Shut Height, 33" X 52" Bed, 6" Bolster, Link Controls, Press No. 36
SEE PHOTO

150 Ton Cleveland Model 131-150 OBI Press; S/N 10159, 6" Stroke, 23" Shut Height, Air Clutch, Air Cushion, 46" X 36" Bed, 3" Bolster, Press No. 44

150 Ton Warco Model 75 OBI Press; S/N 21089, 8" Stroke, 15" Shut Height, 38 SPM, Air Cushion, Link Controls, 50" X 33" Bed, 7-1/4" Thick Bolster, Press No. 8

110 Ton Niagara Model A-5 OBI Press; S/N 21089, 8" Stroke, 11" Shut Height, Air Cushion, Air Clutch, Link Controls, 24" X 42" Bed, 4" Thick Bolster, Press No. 20

100 Ton Warco OBI Presses; S/N 5167, 8" Stroke, 14" Shut Height, Air Cushion, Link Controls, 30" X 40" Bed, 3" Thick Bolster, Press No. 6

100 Ton Warco OBI Press; S/N 46292, 2" Stroke, 12-1/2" Shut Height, 38 SPM, Air Cushion, Link Controls, 39" X 40" Bed, 4-3/4" Thick Bolster, Press No. 7

100 Ton Warco OBI Press; S/N 61189, 6" Stroke, 17" Shut Height, Air Cushion, 30" X 40" Bed, 4" Thick Bolster, Press No. 18

90 Ton Cleveland Model 10-T OBI Press; S/N 5403, 3-1/2" Stroke, 8" Shut Height, 24" X 32" Bed, 3" Bolster, Press No. 23

75 Ton Warco OBI Press; S/N 48279, 6" Stroke, 11" Shut Height, 24" X 32" Bed, 2-1/2" Thick Bolster, Press No. 21

FEED EQUIPMENT

10,000 LB American Steel Line Motorized Uncoiler; S/N 536, 48" Mandrel

(2) 6,000 LB American Steel Line Motorized Uncoilers; S/Ns 7721 (42" Mandrel) & 2544 (24" Mandrel)

18" X 18" Air Feeds Inc. Model AF-5 Air Feeder; S/N 760544

18" X 24" Air Feeds Inc. Model AF3 Feeder; S/N 841212

12" Wide COE Model MR55-12 Feeder; S/N D101388

MILLING MACHINES - ALL TYPES

Cincinnati Model Hydro-Tel Vertical Mill; S/N 1H8V1M-7R, 38" X 148" Table, Trax DRO, 20 HP, Morse Taper Spindle
SEE PHOTO

Defiance Model 25CMILL Horizontal Boring Mill; S/N 1350-42, 12 - 1000 RPM, 40" X 66" Table, Morse Taper Spindle, Outboard Support
SEE PHOTO

Cincinnati No. 4 Vertical Mill; S/N 8A4V1H-4, 19" X 72" Table, 32 - 480 RPM

Cincinnati No. 2 Dial Type Vertical Mill; S/N 4A2V1L190, 20 - 1500 RPM, 12" X 54" Table

1-1/2 HP Bridgeport Vertical Mill; S/N 48046, 9" X 36" Table
SEE PHOTO

2 HP Millport 8-Speed Vertical Mill; S/N 77120, 9" X 42" Table

VTL AND ENGINE LATHES

42" Bullard Vertical Turret Lathe; S/N 12487, 42" 4-Jaw Chuck w/ Chuck Jaws, 44" Actual Swing, 15 HP
SEE PHOTO

18" X 84" Rockland Engine Lathe; S/N 3251056, 18" 3-Jaw Chuck, Tailstock, 3" Spindle Hole, 22 - 1500 RPM

18" X 84" Polish Built Engine Lathe; S/N 1772, 2" Spindle Hole, 18 - 1600 RPM, 8" 3-Jaw Chuck, Tailstock

14" X 40" Roskelly Toolroom Lathe; S/N B094, 24 - 2000 RPM, 8" 3-Jaw Chuck, Tailstock

SURFACE AND TOOL GRINDERS

12" X 48" Mattison Hydraulic Surface Grinder; Incremental Downfeed, 3" Wide X 16" Dia. Grinding Wheel, Neutral Chuck Controls

12" X 40" Thompson Hydraulic Surface Grinder; S/N 11256, 2" Wide X 12" Dia. Wheel

8" X 15" Bridgeport Model 815 Hand Feed Surface Grinder; Ceramax Permanent Magnetic Chuck, 1" Wide X 10" Dia. Wheel

6" X 18" Boyar Schultz Model H618 Challenger Hand Feed Surface Grinder; S/N C-2440

6" X 12" Boyar Schultz Model H612 Challenger Hand Feed Surface Grinder; S/N 26439

5" X 10" Boyar Schultz Hand Feed Surface Grinder

MISC. TOOLROOM MACHINERY

(2) Hamilton Style H.D. Motorized Die Flippers; 36" X 84" Work Space, Push Button Controls
SEE PHOTO

4' Arm X 15" Col. Carlton Radial Arm Drill; S/N 534, 15 - 1500 RPM
SEE PHOTO

WEBCAST BIDDER INSTRUCTIONS

- All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**
- There is a 18% Buyer's Premium in Effect for All Online Purchases.
- We Highly Recommend that Potential Buyers Attend this Auction & Bid Live Onsite. This will give you the Ability to Inspect the Items & Fully Appreciate Their Condition, Along with Saving You 3% of the Buyer's Premium.

No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.





1/4" X 72" Niagara Model 76B Mechanical Squaring Shear



Defiance Model 25CMILL Horizontal Boring Mill



Cincinnati Model Hydro-Tel Vertical Mill

3' Arm X 10" Col. Csepl Type PF20 Radial Arm Drill; S/N 65033, 45 - 2000 RPM

Lucifer Model 8008 EDLI Electric Furnace; S/N 3006, 19.5 KW, 2,000 Max Temperature, 11-1/4" Wide X 26" Deep X 14" High Inside Dimensions

Fosdick Model 30 Jig Borer; S/N 14875, Sony DRO, 22" X 44" Table

15" Rockwell Model 65-1000 Bench Type Drill Press

24" Solberga Geared Head Floor Drill; S/N 4216, 14" X 14" Table

Grob Model FA18 Vertical Die Filer; S/N 5380

MACHINE ACCESSORIES AND PERISHABLE TOOLING

Large Quantity of Machine Accessories and Perishable Tooling Including: 6" Kurt & Bridgeport Mill Vises, Dividing Heads, 5-C Spin Fixtures, 5-C Collets, Radius Dressers, Morse Taper H.S. Drill Indexers, Taps, Reamers, Morse Taper Toolholders, Die Springs, 36" X 24" Angle Plate Set, 18" X 40" Angle Plate Set, Compound Sine Plates, & Other Related Items

MISCELLANEOUS MACHINERY AND FABRICATED EQUIPMENT

40" Dia. X 68" White Roth Model Burr Master Rotary Type De-Burring Machine; S/N 4946, 10" X 36" Loading Door SEE PHOTO

1/4" X 72" Niagara Model 76B Mechanical Squaring Shear; S/N 51263, Foot Pedal, 24" Front Supports SEE PHOTO

Niagara Cat. No. 31 Circle Shear; S/N 54993, 18" Shear Throat, 42" Clamping Throat

50 Ton Ramco Model RP50 Hydraulic H-Frame Press; S/N 2188

5,000 LB Floor Type Scale w/ Toledo Readout and 48" X 48" Platform

Sunnen Model 625 Hone; S/N 10260

250 Amp Lincoln DC-250 Mig Welder; S/N 685742, Model LN7 Wire Feeder

250 Amp Lincoln Tig 250/250 Welder; S/N AC616825

400 Amp Hobart Model R-400-S Welding Power Source; S/N 78WS23454

100 KVA Federal Ram Type Spot Welder; S/N 715B4, Entron Controls, 14" Throat

50 KVA Precision Ram Type Spot Welder; S/N 250317-1, 18" Throat

BAND SAWS

36" DoAll Model 36-3 Vertical Band Saw; S/N 53-55232, 24" X 30" Table, Blade Welder

26" Grob Vertical Band Saw; 26" X 28" Table, Blade Welder

26" DoAll Vertical Band Saw; S/N 2642446, 30" X 30" Table, Blade Welder

10" X 18" Johnson Horizontal Band Saw

12" X 16" Ramco Model RS-90P Horizontal Band Saw; S/N 07540

AIR COMPRESSOR AND DRYER

100 HP Gardner Denver Model EBP99D Rotary Screw Cabinet Enclosed Air Compressor; S/N 1069244, 125 PSIG, 32,100 Hours (New 2006)

Gardner Denver Model RNC750A3 Air Dryer; S/N RGOJ0750A0BA2NH06026, 232 PSIG, R-134A Refrigerant (New 2006)

250 Gallon Vertical Type Air Receiver Tank

WIRE BASKETS AND DIE RACKS

(100) 42" X 52" X 30" Deep Stackable Wire Baskets w/ Flip Down Door SEE PHOTO

(8) Sections 41" Deep X 14" H.D. Four-Shelf Steel Fabricated Die Storage Racks

LIFT TRUCKS

20,000 LB Yale Model G5-200-MAS-112 LP Gas Lift Truck; S/N 152147, Hours Showing: 7,919

6,000 LB Hyster Model S60XM LP Gas Cushion Tire Lift Truck; S/N D187V046931, 181" Lift Height, 3-Stage Mast, Side Shift, Fork Positioning, 12,055 Hours

5,000 LB Yale Model ERC050 Electric Lift Truck; S/N E108V18785A, 189" Lift Height, 3-Stage Mast, Side Shift, Fork Positioning, 48-Volt w/ Charger, 6,600 Hours

8,000 LB (Est.) Clark LP Gas Lift Truck; S/N N/A, 3-Stage Mast, 48" Forks

INSPECTION EQUIPMENT

Mitutoyo Model B241 Bridge Type Coordinate Measuring Machine; S/N 8307209, 24" Under Bridge, 34" Between Uprights, 50" X 60" Drilled & Tapped Granite Table, Quadra-Chek 3300 DRO

Potter Instrument Co. Model CMU9200B Coordinate Measuring Machine; w/ Model EC9100B Electronic Console

Inspection Equipment Including: Rockwell Model 4TTBB Hardness Tester, Detroit Testing Model G2 Test Stand, 48" X 42" Rohn & 36" X 48" Rohn Granite Surface Plates, Assorted Gage Block Sets, Micrometers, Calipers & Other Related Items

SHOP EQUIPMENT

Large Quantity Shop Equipment Including: 300 LB Workforce Electric Platform Lift, Excell Gas Powered Pressure Washer, Bux Mag Base Drill, Enerpac Model 2042 Electric / Hydraulic Power Unit w/ 25 Ton Jack, Power Team Hydraulic Power Unit, (6) Self Dumping Hoppers, (2) Pallet Trucks, 1,000 LB Big Joe Electric Die Lift, Various Size H.D. Die Repair Tables & Benches, C-Clamps, Two-Door Storage Cabinets, Workbenches w/ Vises, (10) Screw Type Die Lift Tables, Assorted Lifting Chains, Pedestal Fans, Acetylene Outfit, Nylon Slings, Fixed & Swivel Eye Bolts & Other Related Items

TO BE SOLD VIA PHOTO

These items are located approx. 10 miles from the auction site and will be sold via photo on Auction Day. Inspection will be handled by appointment only with Jerome Luggen at 513-241-9701 or jerome@cia-auction.com.

70 Ton Minster #7 Flywheel Press; S/N 101-7-22907, 5" Stroke, 36" X 24" Bed, 30" X 17" Ram, 10-1/4" To 17-1/2" Shut Height, Bolster 3-1/2" Thick, 90 SPM, 3-3/4" Adjustment SEE PHOTO

70 Ton Minster #7 Flywheel Press; S/N 101-7-22903, 5" Stroke, 36" X 24" Bed, 30" X 17" Ram, 10-1/4" To 14" Shut Height, 3-1/2" Thick Bolster, 90 SPM, 3-3/4" Adjustment

60 Ton Federal Model F-5 Flywheel Press; S/N 5-2243, 2" Stroke, 29-1/2" X 18-1/2" Bed, 13-1/4" Die Spacke, 2-1/2" Adjustment, 10" Throat, 90 SPM, with Air Feeders Similar to the Dallas on Machine #1 (New 1968)

35 Ton Minster #35 Flywheel Press; S/N 35-12188, 3" Stroke, 2-1/4" Adjustment, 24" X 15" Bed, 15" X 7-1/2" Ram, 3" Thick Bolster, 130 SPM, 12" (Approx.) Shut Height Over Bed, with Small Coil-Matic Air Feeder (Approx.) 6" Stroke, 2-3" Width of Stock

(3) 2,500 LB. American Steel Line Model 60 Uncoilers; S/N 6852, 3311 and 3313, 2,500 Lb. Capacity (New 1970s)

American Steel Line Model 60 Uncoiler; S/N 7710, 1,000 Lb. Capacity (New 1979)

Dallas Model D250-12X6 R.H. 1/8" X 12" Air Feed; S/N 17574, with 2 Over 3 Straightener Rollers

Coil-Matic Air Feeder for Wire; (Approx.) Stroke up to 24", 2-Plane Pre-Straightener

100 Ton Enerpac H-Frame Hydraulic Shop Press; S/N DH8-134, 35" Between Uprights, 16" (Approx.) Stroke, Pump Model PEP-3042A

66" Arm X 13" Col. Meuser Model M50R Radial Drill; S/N 38127, 28" Vertical Travel, 30 to 2,400 RPM, 19" X 26" T-Slotted Table, with Tooling

Boyer Shultz 6" X 12" Surface Grinder

Carolina Model HV-20 Horizontal Band Saw; S/N 3872, Without Saw Blade



4' Arm X 15" Col. Carlton Radial Arm Drill



42" Bullard Vertical Turret Lathe



1-1/2 HP Bridgeport Vertical Mill



40" Dia. X 68" White Roth Model Burr Master Rotary Type De-Burring Machine



(3) Vertical Band Saws To 36" Throat



(100) 42" X 52" X 30" Deep Stackable Wire Baskets w/ Flip Down Door



(2) Hamilton Style H.D. Motorized Die Flippers



(4) Lift Trucks to 20,000 Lb. Capacity

HUGE SCRAP OPPORTUNITY
A large amount of these presses will be sold for scrap at the auction

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(30) SSDC, SSSC and OBI Presses



Air Compressor and Dryer



(4) Lift Trucks to 20,000 Lbs.

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IMPORTANT NOTICE:

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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

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Ryan L. Luggen – Apprentice Auctioneer



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15% ONSITE BUYER'S PREMIUM
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