



Sampson Model CX-8000 Four-Point Sash Corner



(2) Joseph Sash Model SFMC Automatic Window Sash Fabrication Centers



Urban Model SV-800/2.5M Four-Point Window Frame Corner Cleaner



1998 Ottawa Commando CYT30 Diesel Powered Yard Spotting Tractor

# LARGE OFFERING OF LATE MODEL SURPLUS VINYL WINDOW & DOOR MANUFACTURING & SUPPORT EQUIPMENT

Featuring: (2) Sturtz SMI-SCC Automated Sash and Window Sawing Fabrication Centers (2003), (3) Joseph SFMC Sash Fabricator Centers, Joseph SCMC Head and Sill Fabricator, (4) Urban-Action-Sampson Frame Welders, (10) Sampson and Urban Corner Cleaners, (12) Cut Off – Mitre – Double Mitre Saws, (3) GED Rotary Press Type Glass Ovens, 48" Timsaver Top and Bottom Sander, (30) Extrusion Punches and Hydraulic Units, Miscellaneous Glass and Window Manufacturing Equipment, (4) LP Lift Trucks, (10) Lantech Rotary Stretch Wrappers, Packaging Machinery, (5) 48' Utility Van Trailers, Ottowa "Commando" Switch Tractor



1735 Heilig Road – Salisbury, North Carolina 28146
50 Miles North of Charlotte, NC off I-85

# Tuesday, December 4th Starting at 9:00 AM

INSPECTION: MONDAY, DECEMBER 3RD FROM 10:00 AM TO 4:00 PM



Sturtz Flex Fab Model SMI-SCC-105 Automated Sash Sawing and Fabrication Center





## MI WINDOWS & DOORS, INC. / SALISBURY, NORTH CAROLINA 28146



(2) Sampson Model SW-2000 Two-Point Window Frame Welders



(2) Joseph Sash Model SFMC Automatic Window Sash Fabrication Centers



Sampson Model CX-8000 Four-Point Sash Corner Cleaner



(6) Sampson Model CM-4000 Two-Point Window Frame Corner Cleaners

#### WINDOW FRAME SAWING AND FABRICATION CENTERS Sturtz Flex Fab Model SMI-SCC-105 Automated Sash Sawing and Fabrication Center; S/N 25061, Sash Profiles up to Four Pieces Per Cycle at Max Length of 6,000 MM w/ Rate of 150 MMin 45° Sawing Operation Fabrication

Sturtz Flex Fab Model SMI-SCC-105
Automated Sash Sawing and
Fabrication Center; S/N 25061, Sash
Profiles up to Four Pieces Per Cycle at Max
Length of 6,000 MM w Rate of 150
M/Min, 45° Sawing Operation, Fabrication
to Include (6) Routing Stations, (5) Drill
Stations and (2) Punch Stations for Lift
Handles, 250° Maximum Length, 12"
Minimum Length, 20" Saw Blade
Diameter, Gripper, Automated Preload,
Automated Feeder, SMI Sawing, PC Based
Control and Automated Off-Load Systems
(New 2003)

Sturtz Flex Fab Model SMI-SCC-104F Automated Window Frame Sawing and Fabrication Center; S/N 25060, Automatic In-Feed Mitre Cut to Length and Fabricate Profiles up to Four Frame Pieces Per Cycle, (2) Routing Stations, (3) Drilling Stations and (1) Punch Station, 250" Maximum Length, 12" Minimum Length, 20" Saw Blade Diameter, Gripper, Automated Preload, Automated Feeder, SMI Sawing, PC Based Control and Automated Off-Load Systems (New 2003)

(2) Joseph Sash Model SFMC Automatic Window Sash Fabrication Centers; S/N 311-4-040, S/N 311-3-0400, 16' Long by 14-Position Extrusion Profile Loading System w/ Pusher Arms, Four Profiles Machined Simultaneously w/ Bottom Angle Saw Blades and Top Punching Functions

Joseph Model SFMC JAMB/CIF16 Automatic Window Jamb Fabrication Center; S/N 311-02-020/03-04, 16' Long by 2-Position Loader w/ Pusher Arms, Side and Bottom Sawing and Top Drilling, Two Profile Machining Joseph Model SCMC Automatic Flexible Head and SIU Fabrication Center; 5/N 311R-1-0307, 16' Long by 6-Position Extrusion Profile Loader W/ Pusher Arms, Two Profile Machining, Side and Top Machining Functions

## WINDOW FRAME CORNER CLEANERS

Sampson Model CX-8000 Four-Point Sash Corner Cleaner; S/N 031465, Allen Bradley Versa View 1500P Control Console, 60" X 72" Maximum Working Size, Incline Frame (New 2005)

(4) Sampson Model CX-8000 Four-Point Window Frame Corner Cleaners; S/N 041111, S/N 041079, S/N 020053, S/N N/A, Allen Bradley Panel View 600 Control Consoles, 48' Maximum Width, Incline Frame, 60" X 96" Maximum Working Size

Urban Model SV-800/2.5M Four-Point Window Frame Corner Cleaner; S/N 80084/1/2, 50" X 84" Maximum Working Size (New 2000) SEE PHOTO

(6) Sampson Model CM-4000 Two-Point Window Frame Corner Cleaners; S/N 011748, S/N 99518, S/N 011747, S/N 011744, S/N 041321, S/N 041377, 60" Maximum Width, Push Button Controls SEE PHOTO

GED Model CM-4000 Two-Point Window Frame Corner Cleaner; S/N 51229, 72" Maximum Width SEE PHOTO Urban Model SV-500 Single Point Window Frame Corner Cleaner; S/N C00512 (New 2000) SEE PHOTO

## WINDOW FRAME WELDERS

(2) Sampson Model SW-2000 Two-Point Window Frame Welders; S/N 95175, S/N 091160, Weld and Clamp Pressure Gages, 84" Max Width SEE PHOTO

Sampson Model SW-6000 Four-Point Window Frame Welder; S/N 95476, 48" X 48" Max Size **Urban Model AKS4010A Two-Point Frame Welder;** S/N 5663, 84" Max Width, Push Button Controls

Actual Model A312-590 Two-Point Frame Welder; S/N 1590GR, 74" Max Width

## NOTCHING, MITRE AND TWO-HEAD MITRE EXTRUSION SAWS

(3) 16" Joseph Model RTM-1000 Dual Head Mitre Saws; S/N 2975-8-803, S/N 370-02-0600, S/N 2722-1001, 120" Maximum Width, Red Lion Push Button Controls SEE PHOTO

16" Sampson Model 4016S Two-Head Notching Saw; S/N 5403

16" Sampson Model C-16 Single Head Mitre Saw; S/N 02132X

16" CTD Model M-416 Single Head Mire Saw; S/N 55Y

14" Sampson Model MN-14 Two-Head Notching Saw; S/N 001225/8916C

14" Actual Model AGL-300 Two-Head Jamb Saw; S/N M-15-1517, 120" Maximum Length

12" Sampson Model DC-10 Two-Head Notching Saw; S/N 001053

12" GED Model DC-10JR Slope Seal Jamb Notch Saw; S/N 051162

## EXTRUSION END FINISHING MACHINES

**Sampson Model DC-10S End Mill;** S/N 051161/021260

**(2) Joseph Model EM-1000 End Mill;** S/N 3275-44-1105

Joseph Model Drill Punch Station Continuous Head Sill Punch; S/N 4303-1205. 90" Maximum Width



GED Model CM-4000 Two-Point Window Frame

Corner Cleaner

(3) 16" Joseph Model RTM-1000 Dual Head Mitre Saws



(5) 84" GED Model MHMO3500416R 76.8 KVA Insulated Glass Oven / Roll Press Systems

## WEBCAST BIDDER INSTRUCTIONS

- ➤ All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, if you do not you will not be approved.
- All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. Period.
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- ➤ There is a 18% Buyer's Premium in Effect for All Online Purchases.
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No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.



(2) 84" GED Model MHM355042X 70.3 KVA Insulated Glass Oven / Roll Press Systems



Spadix Model SS Glue Table

## **SALE DATE: TUESDAY, DECEMBER 4TH STARTING AT 9:00 AM**



Bank View of Forklifts by Toyota and Daewoo Up To 5.000 LBs



(4) 1995 - 48' Utility Model VS2D Slider Tandem Axle, Aluminum Smooth Wall Semi-Trailers

## ROLLER PRESS GLASS OVENS

(5) 84" GED Model MHM03500416R 76.8 KVA Insulated Glass Oven / Roll Press Systems; S/N 9503, S/N 9476, S/N 9672, S/N 9690, S/N 9719, 84" Maximum Width w/ Infeed and Outfeed Conveyors

(2) 84" GED Model MHM355042X 70.3 KVA Insulated Glass Oven / Roll Press Systems; S/N 11567, S/N 10558, 84" Maximum Width w/ Infeed and Outfeed Conveyors

84" GED Model MHM03500416 145KVA Insulated Glass Oven / Roll Press System; S/N 9737, 84" Maximum Width w/ Infeed and Outfeed Conveyors

#### TAPE APPLICATOR

GED Model MAXY11CXX Tape Application Machine; S/N 11205, Travels: X=96", Y=72', For Beveled Glass Appearance

# VINYL EXTRUSION PUNCHES / HYDRAULIC UNITS

(30) Hydraulic and Pneumatic Extrusion Punch Stations; Notching Unit, Punch Unit, Bevel Unit and Various Other Extrusion and Finishing Operations (45) 5 HP - 25 HP Tank Mounted Hydraulic Units; Hydraulic Pump, Motor, Reservoir Tank and Radiator

## 48" BELT SANDER / DUST COLLECTOR

48" Timesaver Model 252T and Model 252B Dry Type Top & Bottom Belt Sander; 5/N 12649, 30 HP Model 252T Top Sander and 30 HP Model 252B Bottom Sander, Rubber Belt Feed Conveyor

Disa Model NFP3HOP Bag Type
 Dust Collector; S/N 311575, 12-Bag
 Configuration, 10 HP Blower, Bottom
 Discharge Pedestal (New 2003)

# MISCELLANEOUS GLASS AND SUPPORT EQUIPMENT

GED Model M901-0202 Glass Conveying System; S/N 11258, Allen Bradley Data Liner Controls, 40' of 84" Wide Powered Conveyor w/ Butterfly Glass Table

Nordson Model BM20 Adhesive Melter: S/N 8049832 (3) 48" X 108" Big B Manufacturing Hot Air Radius Tables; T-Slotted w/ Fixtures

(2) Spadix Model Meridian Automatic Screening Machines; S/N 050115, S/N 040811, 48" X 96" Maximum Dimension Spadix Model SS Glue Table; S/N 050433, 50" X 80" Maximum Dimension BHS Model BTC-18MPP Battery Handler; S/N BZ

20' Long TDS Model 03-SP/1203-106 Electric Vinyl Hot Air Oven 16' Long TDS Model 02-45D/603-95 Electric Vinyl Hot Air Oven (7) 55 Gal. Pneumatic Paint/Glue Pumps by Graco-Metermix-GED/Johnston

60" X 120" Erdman XY Programmable Gluing Table

## PALLET STRETCH WRAPPERS

(8) Lantech Model Q300 Rotary Pallet Stretch Wrap Machines; S/N QM009414, S/N QM004813, S/N QM006967, S/N N/A, S/N N/A, 60" Diameter Turntables, Variable Speed on Turntables and Carriages, 60" Vertical Travels

Stretch Model Q9300 Rotary Pallet Stretch Wrap Machine; S/N Q1365, 60" Diameter Turntable, Variable Speed on Turntable and Roll Carriage, Wrap Count Feature

## PLASTIC STRAPPING AND PACKAGING MACHINERY

22" X 33" Signode Table Tyer Plastic Strapping Machine; 5/N TT-3427 22" X 33" PAC Impact Strapper Plastic Strapping Machine; 5/N 40609120 22" X 30" Dynaric Model DF-20 Plastic Strapper; 5/N 34847

21" X 70" Mosca Model RO-M5-4/1 Pass Thru Plastic Strapping Machine; S/N 82055

16" X 72" Strapack Model RQ84 Pass Thru Plastic Strapping Machine; S/N 21181602

(2) Domino Model A200 Ink Jet Printers

## AIR COMPRESSORS

50 HP Quincy Skid Mounted Rotary Screw Air Compressor; S/N 31207 25 HP Quincy Model 5120 2-Stage Horizontal Tank Air Compressor; S/N 303778 20 HP Ingersoll Rand Model T-30 Horizontal Tank Air Compressor; S/N 724680

#### **FORKLIFTS**

5,350 LB Toyota Model 42-6FGCU25 Solid Tire LP Gas Forklift; S/N 81684, Side Shift, Automatic Fork Positioner Attachment, 189" Maximum Lifting Height, 3-Stage Mast, 42" Forks

5,000 LB Daewoo Model GC25E-3 Solid Tire LP Gas Forklift; S/N CV-00373, Side Shift, 48" Forks, 186" Maximum Lifting Height, 3-Stage Mast, Non-Marking Tires

5,000 LB Daewoo Model GC255-2 Solid Tire LP Gas Forklift; S/N 06-03797, Side Shift, 48" Forks, 188" Maximum Lifting Height, 3-Stage Mast, Non-Marking Tires

4,500 LB Toyota Model 7FGCU25 Solid Tire LP Gas Forklift; 5/N 77817, Side Shifter, 48" Forks, 189" Maximum Lifting Height, 3-Stage Mast, Non-Marking Tires (2) Sets 8' Long Vestil Fork Extensions

## YARD TRACTOR AND TRAILERS

1998 Ottawa Commando CYT30 Diesel Powered Yard Spotting Tractor; S/N 77731, Cummins Diesel Motor, 11R22.5 Stear Tires, 11R22.5 Drive Tires, Steel Budd Rims, Hydraulic Lift 5th Wheel (15,392 Hours)

1996 - 48' Great Dane Model 743ITJWCA Slider Tandem Axle Smooth Wall Semi Trailer; VIN 1GRAA9628VS031013, 65,000 GVWR, Sliding Axles, 4-Bag Air Ride, 11R22.5 Tires, Steel Bud Rims, 13'6" Height, 98" Wide, Bat-Wing Doors, E-Track, Unit 105-375 (12/1996)

375 (12/1996)
(4) 1995 - 48' Utility Model VS2D Slider Tandem Axle, Aluminum Smooth Wall Semi-Trailers; VIN 1UYVS24875 (Trailer #131-420), VIN 1UYVS2480-SC774635 (Trailer #131-432), VIN 1UYVS2488-SC774639 (Trailer #134-425), VIN 1UYVS2488-SC774659 (Trailer #131-427), 77 46 47, 65,000 LB GVWR, 4-Bag Air Ride, 11R22.5 Tires, Steel Budd Rims, Bat-Wing Doors, E-Track System, 13'6" Height, 102" Wide (All New 5/1995)

1992 - 48' Fruehauf Model FB8-NF2-48 Sliding Tandem Axle Aluminum Smooth Wall Semi-Trailer; VIN 2VO4824NBO48607, 68,000 GVWR, Spring Ride, 11R22.5 Tires, Steel Budd Rims, Bat-Wing Doors, E-Track System, 13'6" Height, 98" Wide, Trailer # 50-14 (5/1992)



(8) Lantech Model Q300 Rotary Pallet Stretch Wrap Machines



16' Strutz Linear Material Pusher



(2) Domino Model A200 Ink Jet Printers



48" Timesaver Model 252T and Model 252B Dry Type Top & Bottom Belt Sander

# NEW 2003

Disa Model NFP3HOP Bag Type Dust Collector

## IMPORTANT REMOVAL NOTICE

"Time is of the Essence" with regards to the removal of the equipment from the premises. All items must be removed by Thursday, December 13th at 4:00 pm. Any items remaining after this time will be considered abandoned and ownership will revert to the landlord.

#### IMPORTANT NOTICE

The majority of this equipment is currently unhooked and ready to load. Please avail yourself the opportunity to attend this sale and inspect the equipment.



Sampson Model DC-10S End Mill



Joseph Model EM-1000



Urban Model SV-500 Single Point Window Frame Corner Cleaner



Joseph Model EM-1000 End Mill

LARGE OFFERING OF LATE MODEL SURPLUS VINYL WINDOW & DOOR MANUFACTURING & SUPPORT EQUIPMENT



1735 Heilig Road – Salisbury, North Carolina 28146 50 Miles North of Charlotte, NC off I-85

# TUESDAY, DECEMBER 4TH STARTING AT 9:00 AM

INSPECTION: Monday, December 3rd from 10:00 AM - 4:00 PM



Sturtz Saw and Fab Center (2003)

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275,000 SQ. FT. STEEL STORE FIXTURE & DISPLAY MANUFACTURER INCLUDING POWDER COAT LINE, WIRE & SHEET FABRICATING, WELDING & SUPPORT EQUIPMENT

Plant Closed, the Former Property of



WINDOWS AND DOORS, INC.

1735 Heilig Road – Salisbury, North Carolina 28146 50 Miles North of Charlotte, NC off I-85

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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

## TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a 25% deposit in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is required on all purchases. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. All balances are due at the conclusion of the sale. No merchandise may be removed while the sale is in progress. All bidders must comply with our Standard Terms of Sale, copies of which will be available at the sale site or can be obtained from our website. 15% buyer's premium in effect for this sale.

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15% ONSITE BUYERS PREMIUM 18% ONLINE BUYERS PREMIUM





