

COMPLETE PRECISION FABRICATING, CNC MACHINING AND WELDING FACILITY INCLUDING
4,000 WATT MITSUBISHI LASER W/ SHEET SYSTEM, LVD PRESS BRAKE, CNC BORING MILL,
HAAS VMC'S, HAAS TURNING CENTERS, WELDERS, TRUCKS, SHOP AND SUPPORT EQUIPMENT

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PUBLIC AUCTION

Plant Closed

FYM, LLC

221 Sunset Blvd. – Chambersburg, PA 17202
50 Miles Southwest of Harrisburg, PA

SALE DATE: TUESDAY, DECEMBER 6TH, STARTING AT 10:00 AM

INSPECTION: MONDAY, DECEMBER 5TH FROM 10:00 AM TO 4:00 PM



4,000 Watt Mitsubishi Model ML3015LVP(S) CNC Laser w/ Sheet Handling System



220 Ton x 11' LVD Model PPEB 220/30 Easy-Form CNC Press Brake



Overall View of Mitsubishi Laser w/ Sheet Handling System



Haas Model ST-20 CNC Turning Center



5" Olympia Model H100X60 CNC Table Type Boring Mill



TUESDAY, DECEMBER 6TH



4,000 Watt Mitsubishi Model ML3015LVP(S) CNC Laser w/ Sheet Handling System



Haas Model ST-20 CNC Turning Center



Hwacheon Model Hi-Tech 200C High CNC Turning Center

CNC LASER

4,000 Watt Mitsubishi Model ML3015LVP(S) CNC Laser; S/N 173LVP5497, Mitsubishi Model ML40CFX Resonator; S/N LL-G0781-01, 5' x 10' Shuttle Table, 3100 mm X-Axis, 1500 mm Y-Axis, 120" Z-Axis, Mitsubishi Model LC20BP2 Control Unit, Auto-Sheet Positioning, LV Series Beam Optimizing Unit, Automatic Focus Preset Head, Power On Hours: 35,142, Beam On Hours: 25,728 (New 2007) **SEE PHOTO**

- **Mitsubishi Model MSC III 3015C-L/R Twenty-Station Automatic Plate Loading System;** S/N 50749-236, w/ Mitsubishi Model MSC III 123015MF-M12; S/N 50832-317, Suction Cup Loading System, 6,000 Lb. per Station Capacity, 1/32" - 1" Material Thickness Capacity
- **(4) 11,000 Lb. Finished Cut-Out Transfer Carts**

- **Thermal Care Model LQ2A2003LXB Chiller;** S/N 14533010708, R-22 Refrigerant
- **Donaldson Tori Model DF02-8 Four-Cartridge Dust Collector;** S/N 2487134-1, 10 HP Motor, Delta P Plus Downtime Clean Control



Yaskawa Motoman Model MA1900 Six-Axis Robotic Welding Cell w/ (2) Trunion Tables



**NEW
2007**



220 Ton x 11' LVD Model PPEB 220/30 Easy-Form CNC Press Brake



100 Ton x 10' Accurpress Model 710010 CNC Press Brake



Large Quantity of Press Brake Dies by Wila & Others

CNC PRESS BRAKES

220 Ton x 11' LVD Model PPEB 220/30 Easy-Form CNC Press Brake; S/N 31811, LVD Cadman CNC Control, 48" Back Gauge, Foot Pedals, Laser Safe, Light Curtains (New 2007) **SEE PHOTO**

100 Ton x 10' Accurpress Model 710010 CNC Press Brake; S/N 2449, Autotec CNC 150 Autogauge CNC Back Gauge, 36" Back Gauge, Accurpress Palm Buttons & Foot Pedal Controls **SEE PHOTO**

Large Quantity of Press Brake Dies by Wila & Others
Including: Gooseneck, Round, Top and Bottom Dies, Four-Way Dies **SEE PHOTO**

CNC HORIZONTAL BORING MILL

5" Olympia Model H100X60 CNC Table Type Boring Mill; S/N OE98-303, Fanuc Series 16i-M CNC Control, 49" X 63" Table, 50 Taper

Spindle, 2,500 RPM Spindle, 98" X-Axis, 63" Y-Axis, 28" Z-Axis, 39" W-Axis, 22,000 Lb. Max Table Load Capacity, 15 HP Hydraulic Pump (New 1998) **SEE PHOTO**

(3) 50 Taper Toolholders

CNC TURNING CENTERS

Haas Model ST-20 CNC Turning Center; S/N 3089932, 8" 3-Jaw Chuck, 12-Position Tool Turret, Tailstock, Hennig Model 30-5379 Chip Conveyor, Tool Checker (New 2011) **SEE PHOTO**

• **Haas Model BAR48A Servo Bar 300 Bar Feeder;** S/N 93547

Hwacheon Model Hi-Tech 200C High Rigid & Productive CNC Turning Center; S/N M017354C1FT, Fanuc Series 0i-TC CNC Control, 10" 3-Jaw Chuck, 10-Position Tool Turret, Tailstock, Jorgensen Chip Conveyor (New 2006) **SEE PHOTO**

• **MTA International Model Super 80 Bar Feeder;** S/N S0706-01145, PLC Control (New 2007)

CNC VMC'S

Haas Model VF-8/50 CNC Vertical Machining Center; S/N 1069649, 36" x 64" Table, 50 Taper Spindle, 30 HP Two-Speed Gear Drive, 7,500 RPM Spindle, Thru Spindle Coolant, Renishaw Tool Checker, 30-Position ATC (New 2008) (Out of Service - Needs New Spindle Motor) **SEE PHOTO**

(35) 50 Taper Toolholders

Haas Model VF-3 CNC Vertical Machining Center w/ Haas Automatic Pallet Changer; S/N 21015, (2) 19" x 40" Pallets, 40 Taper Spindle, 20 HP Vector Drive, 20-Position ATC (New 2000) **SEE PHOTO**

(2) 8" Kurt Machine Vises

(2) 6" Machine Vises



50 Ton Piranha Model P50 Ironworker



9' X 11' Messer Model Apollo HSG-8 CNC Plasma Table



18" Marvel Model 81A/M3M/S/S/S Automatic Tilt Frame Vertical Band Saw



2.5" Ercolina Model TB60 Tube Bender

**NEW
2005**



5' Olympia Model H100X60 CNC Table Type Boring Mill

CNC VERTICAL TURRET LATHE

48" Sundstrand Vertical Turret Lathe; S/N, 48" 4-Jaw Chuck, 63" Swing, 46" Vertical Travel, 12-Position ATC, 50 HP Motor, Lubriquip Maxi-Monitor Mark III PLC Lubrication System, GE Control Box, 7.5 HP Hydraulic Pump

SEE PHOTO

ROBOTIC WELDER

Yaskawa Motoman Model MA1900 Six-Axis Robotic Welding Cell w/ (2) Trunion Tables; S/N RH9635-1607-3, Yaskawa Model DX100/MA1900 Type ERDR-MA01900-B02 Robot Control; S/N S1V012-2-3-M, Teach Pendant, Miller Access 450 Weld Supply w/ Abicor Binzel Cooler, Motoman Touchsense Comarc III, Tough Gun Gun Cleaner, 54" x 102" Trunion Table, 10" x 96" Trunion Table (New 2011)

SEE PHOTO

TUBE BENDER

2.5" Ercolina Model TB60 Tube Bender; S/N 6005085, w/ 10' Ercolina Support Arm, Ercolina Microprocessor Control, Foot Pedals, 1.7 - 3.4 RPM Bending Speed, 3/8" - 15" Min to Max CLR, 0 - 180 Bending Angle Range (New 2005)

SEE PHOTO

(13) Ercolina Bending Dies

SAW

18" Marvel Model 81A/M3M/S/S Automatic Tilt Frame Vertical Band Saw; S/N D-1960, 36" Feed Stroke, 22" Wide x 10' Infeed Conveyor, 19" x 10' Infeed Roller Conveyor, 19" x 5' Outfeed Conveyor

SEE PHOTO

CNC PLASMA TABLE

9' X 11' Messer Model Apollo HSG-8 CNC Plasma Table; S/N AP8P-HSG-NC-97-3397, MG System 80 CNC Control, Hypertherm Max 200 Plasma Supply, Oxy-Acetylene Head, Water Table (New 1997)

SEE PHOTO

IRONWORKER

50 Ton Piranha Model P50 Ironworker; S/N P50-6624, 1-1/16" Dia. - 1/2" & 13/16" Dia. - 3/4" Punch Capacity, 1" - 15" Shear Capacity, 3-3/4" x 4" x 1/4" Notcher Capacity, w/ Tooling

SEE PHOTO

CNC KNEE MILL

3 HP Hurco CNC Vertical Milling Machine; S/N SDA-8002126C, Hurco Ultimax DRO, 12" x 42" Table, 60 - 4,000 RPM Spindle Speed

VERTICAL MILLING MACHINES

2 HP Bridgeport Vertical Milling Machine; S/N 214838, 9" x 42" Table, Bridgeport Power Feed, 80 - 4,200 RPM Spindle Speed

SEE PHOTO

LATHE

15" X 40" LeBlond Regal Shop Lathe; S/N 6C118, 10" 3-Jaw Chuck, 1-1/2" Bore Hole, Toolholder

SEE PHOTO

WELDERS

850 Amp TRW TR-850A Stud Welder; S/N HK336270

SEE PHOTO

(5) 650 Amp Miller Deltaweld 652 Welders; S/N's N/A

450 Amp Miller Dimension 452

Welder; S/N KJ108012, w/ Miller 60 Series Wire Feeder

SEE PHOTO

350 Amp Miller XMT 350MPA Auto-Line Welder; S/N MA490333A, w/ Miller S-74 MPA Plus Wire Feeder

(4) 350 Amp Miller Invision 352MPA Auto-Line Welders; S/N's MD30046U, MC330540U, MC330539U & MD300139U, w/ Miller S-74 MPA Plus Wire Feeder

SEE PHOTO

350 Amp Miller Millermatic 350P Welder; S/N LJ321069B

300 Amp Miller Syncrowave 300 Arc Welder; S/N JC625710, w/ Bernard Model 2500SS Water Cooler

Hypertherm Powermax 900 Plasma Cutter; S/N 900-005505

(2) Miller 60 Series Wire Feeders

(2) 12' Miller Welding Booms w/ Wire Feeders

Misc. Welding Parts, Wire, Welding Tables

CNC TURNING CENTER LOCATED TULSA, OK

Hyundai Model SKT300L CNC Turning Center; S/N, 15" Three-Jaw Chuck, 4" Spindle Bore, 3,000 RPM Spindle, 14" X-Axis, 53.2" Z-Axis, 29.5" Max Swing Over Bed, 22.1" Max Turning Diameter, 52" Max Turning Length, 12-Position Tool Turret (New 2011)

Machine is under power and can be inspected by appointment with Joe@cia-auction.com or 513-886-1268 To Be Sold Via Photo



Haas Model VF-8/50 CNC Vertical Machining Center



Haas Model VF-3 CNC Vertical Machining Center w/ Haas Automatic Pallet Changer



48" Sundstrand Vertical Turret Lathe



Hyundai Model SKT300L CNC Turning Center (New 2011) **Located in Tulsa, OK. To be sold Via Photo**



Romer Absolute Arm RA-7525 Portable Coordinate Measuring Machine



Techno Mark Multi 50-4 Dapra Marking System



2 HP Bridgeport Vertical Milling Machine



Flex Arm Tapper and Floor Drills



TUESDAY, DECEMBER 6TH



5,000 Lb. Clark LP and 3,000 Lb. Crown Electric Lift Truck



40' JLG Model 40 Electric Boom Lift



850 Amp TRW TR-850A Stud Welder

MISC. SHOP MACHINES

(2) 14" Milwaukee Abrasive Cut-Off Machine

12" Dia. Enco Model 1634700 Disc Sander

15 Ton Shop Made Vertical Ram Bender

36" Plate Bending Rolls; 4" Dia. Roll

17" Jet Mdoel JDP-17MF Pedestal Drill Press; S/N 11011201

18" Canedy-Otto Dual-Head Drill Press; S/N 3873, 16" x 27" Table

Darex Drill Sharpener

Sterling Drill Sharpener

Milwaukee Mag Base Drill

1" Baldor Belt Sander

5,000 Lb. Total Comp Inc. Model T500E Digital Platform Scale w/ 4' x 4' Platform

Mills Clean-O-Matic Parts Cleaner

1-1/2" Mittler Bros. Hydraulic Tube Notcher w/ Enerpac Hydraulic Pump

(4) 3' X 5' Pneumatic Scissor Lift Table

PALLET RACKING

(6) Sections 48" x 120" x 144" High Adjustable Beam Pallet Rack

(1) Section High Adjustable Beam Pallet Rack

(4) Sections 42" x 96" x 168" High Adjustable Beam Pallet Rack

(1) Section 44" x 108" x 171" High Adjustable Beam Pallet Rack

(6) Sections 52" x 120" x 192" High Adjustable Beam Pallet Rack

(4) Sections 42" x 120" x 192" High Adjustable Beam Pallet Rack

AIR COMPRESSOR & RELATED

40 HP Sullair Model 10-40 AC/AC Horizontal Tank Air Compressor; S/N E03-93847, Hours: 24,400 SEE PHOTO

Sullair Model SRS-150 Refrigerated Air Dryer; S/N 3566090002

BRIDGE & JIB CRANES

5 Ton X 48' Approx. Span x 150' Approx. Long Glenco Inc. Overhead Under Rail Bridge Crane; 5 Ton Cofling Cable Hoist, Pendant, 13' Under Hoist

(4) 1/2 Ton X 16' Arm X 182" Column Rotating Jib Cranes; (3) w/ 1/2 Ton Dayton Electric Chain Hoists SEE PHOTO

1 Ton X 16' Arm X 182" Column Rotating Jib Crane w/ 1/2 Ton Dayton Electric Chain Hoist

1/2 Ton X 16' Arm X 148" Column Rotating Jib Crane w/ 1/2 Ton Dayton Electric Chain Hoist

2 Ton X 16' Beam Mounted Jib Crane w/ 2 Ton Dayton Electric Chain Hoist

(3) 1/2 Ton Dayton Chain Hoists

(2) 1 Ton Dayton Chain Hoists

SCRUBBERS / LAWNMOWERS

Tomcat Mini-Mag Walk Behind Floor Scrubber; S/N 47014, 24-Volt

Numatic Model TT345T Walk Behind Floor Scrubber; S/N 010100107, 120-Volt

52" Grasshopper Model 720K Ride On Gasoline Powered Lawnmower; 1,985 Hours

BOOM LIFT

40' JLG Model 40 Electric Boom Lift; S/N 0529010300031269, 40' Max Platform Height, 20.5' Max Horizontal Reach, 500 LB Capacity, 48 Volt SEE PHOTO

LIFT TRUCKS

5,000 Lb. Clark Model GPX25 Pneumatic Outdoor Tire LP Gas Lift Truck; S/N GPX230-1123-7595K, 3-Stage Mast, 86" Mast Height, 188" Lift Height, Side Shift, 1,218 Hours Showing

3,000 Lb. Crown Model RC3000 Series Stand Up Electric Lift Truck; S/N 1A253453, 3-Stage Mast, 190" Lift Height, 84" Mast Height, 48" Forks, Side Shift, 1,870 Hours

3,000 Lb. Clark Model TM15S Three-Wheel Electric Lift Truck; S/N TM247-0175-7875FB, 2-Stage Mast, 122" Lift Height, Side Shift 36-Volt (Out of Service)

VEHICLES

2013 Chevrolet Silverado 2500HD 4x4 Pickup Truck; Vin # 1GC0KVC60DF187747, Vortec Gasoline Engine, Automatic Transmission, 5th Wheel Trailer Hitch, Tow Package, 71,021 Miles SEE PHOTO

2003 Ford F-250 XLT Super Duty 4x4 Extended Cab Pickup Truck; Vin # 3FTNX21L43MB38745, Triton 5.4 Liter Gasoline Engine, Automatic Transmission, Tow Package, 83,131 Miles

90" Meyer Snow Plow Attachment w/ Electro Touch Snow Plow Control

TRAILER

2011 - 25' Maxum Overdeck Gooseneck Dovetail Trailer; Vin # 5ZCBU3323BW001511, 25' Deck SEE PHOTO

MARKING SYSTEM

Techno Mark Multi 50-4 Dapra Marking System; S/N MTV3A13411106, IDI Premium DRO (New 2013) SEE PHOTO

PORTABLE INSPECTION SYSTEM

Romer Absolute Arm RA-7525 Portable Coordinate Measuring Machine; S/N 7525-2918-UC, Mag Base, Probe, Carrying Case, Laptop (New 2014) SEE PHOTO

INSPECTION EQUIPMENT

Inspection Equipment Including: Digital Calipers, Snap Gauges, Bore Gauges, Block Gauges, Pin Gauges, Micrometers, Dial Gauges, Starrett 3811A Portable Hardness Tester, 40" PTC Digital Caliper, 36" - 42" Mitutoyo Outside Micrometer

SHOP EQUIPMENT

Large Number of Shop Equipment Including: Pneumatic Grinders, Sanders, Drills, Cordless Tools, Shop Fans, Dump Hoppers, Toolboxes, Steel Saw Horses, Tables, Stands, Banding Carts w/ Tools, Acetylene Carts, (2) Picnic Tables, Misc. Machine Parts, 28" Troy Bilt Snow Blower, 2,600 PSI Troy Bilt Power Washer, Lifting Chains, Plate Lifting Clamps

WEBCAST BIDDER INSTRUCTIONS

- > All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**

BidSpotter.com



2011 - 25' Maxum Overdeck Gooseneck Dovetail Trailer



2013 Chevrolet Silverado 2500HD 4x4 Pickup Truck



(4) 1/2 Ton X 16' Arm X 182" Column Rotating Jib Cranes



450 Amp Miller Dimension 452 Welder



(4) 350 Amp Miller Invision 352MPA Auto-Line Welders



(22) Sections Various Pallet Racking



40 HP Sullair Model 10-40 AC/AC Horizontal Tank Air Compressor

PUBLIC AUCTION

COMPLETE PRECISION FABRICATING, CNC MACHINING AND WELDING FACILITY INCLUDING 4,000 WATT MITSUBISHI LASER W/ SHEET SYSTEM, LVD PRESS BRAKE, CNC BORING MILL, HAAS VMC'S, HAAS TURNING CENTERS, WELDERS, TRUCKS, SHOP AND SUPPORT EQUIPMENT

Plant Closed

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4,000 Watt Mitsubishi Laser



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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

DIRECTIONS

From I-81 Near Chambersburg, Pennsylvania Proceed to Exit 20 for PA-997. Turn West onto PA-997, Continue for 2.8 Miles on PA-997 to Left Turn onto US-11 South. Proceed 1 Mile on US-11 to Sunset Blvd West. Turn Right onto Sunset Blvd, Continue 0.1 Mile to Sale Site on Right. Watch for Auction Parking and Auction Signs.

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TERMS OF SALE

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