



400 Ton Clearing Model F-2400-162 SSDC Press

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### HEAVY STAMPING FACILITY INCLUDING PRESSES, TOOLROOM MACHINERY & SUPPORT EQUIPMENT



## SALE DATE: Tuesday, October 5th Starting at 10:00 AM

INSPECTION: Monday, October 4th from 10:00 AM to 4:00 PM



300 Ton CMC Clearing Model F-4300-148 SSDC Press



220 Ton Aida Model C2-20(2) Double Crank Gap Frame Press



300 Ton Pacific Model 300D-12-60 Straight Side Hydraulic Press

**DIRECTIONS:** From I-75 Exit at St. Rt. 81 (No. 127), Proceed West on Rt. 81 Approx. 1 1/2 Miles to McKibben Street, Go Right on McKibben & Proceed Approx. 1 Mile to Sale Site at Intersection at McKibben & Baxter. Watch for Auction Parking & Sale Entrance Signs.

**IMPORTANT NOTICE:** Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale.

TERMS OF SALE: All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a 25% deposit in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is required on all purchases. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. All balances are due at the conclusion of the sale. No merchandise may be removed while the sale is in progress. All bidders must comply with our Standard Terms of Sale, copies of which will be available at the sale site or can be obtained from our website.

MAIL IN BIDS: Mail in bids will be accepted with a 25% deposit.

12% ONSITE BUYERS PREMIUM • 15% ONLINE BUYERS PREMIUM

### Auctioneers

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# American Trim, LLC – Lima, Ohio 45801



500 Ton Verson Model 500-120-60 SSDC Press

#### SSDC PRESSES & FEED EQUIPMENT

SDC PRESSES & FEED EQUITING 500 Ton Verson Model 500-120-60 SSDC Press; SN 19463, 10° Stroke, 26° Shut Height, 60° Xi 120° Bolster Area, 39° Windows, Variable SPM, Geroc/Patriot Model 1995B PIS/5 Brake Montors, 32° Variable SPM, Geroci Patriot Model 1995B PIS/5 Brake Montors, 32° Variable SPM, Denorox 21' Above Ground SEE PHOTO > 36" Jaybird Automation Single Grip Air Feeder

450 Ton CMC Clearing Model F-2450-120 SSDC Press; S/N 44-9889, 10" Stroke, 12" Adj., 30" Shut Height, 20 SPM, 72" X 122" Bolster, Light Curtains, Toledo Transducer Series N400 Tonnage

Monitor, Approx. 24' Above Ground SEE PHOTO > 30" Wide Jaybird Automation Single Grip Air Feed

10,000 LB Rowe Model 10030-DSV Single End Motorized Uncoiler; S/N 23931, 30" Wide w/ 60" Max O.D. Capacity

400 Ton Clearing Model F-2400-162 SSDC Press; S/N 51-17039-P, 8" Stroke, 15" Adj., 31" Shut Height, 20 SPM, 4" Stroke of Cushion, 60" X 162" Bed, 21" Windows, Light Curtains - Located at Cushion, 60" X 162" bed, 21 vynatoria, argin ar 625 Victory Street, Lima, Ohio, Inspection & Removal by SEE PHOTO

Appointment Only All Canada Engineering Model 10,000 SRM Single End Uncoiler; S/N 107- Located At Same Facility As Above Press

400 Ton Danly Model S2-400-120-60 SSDC Press; S/N 63180501, 14" Stroke, 35-12" Shut Height, 12" Adj., 18 SPM Continuous, 14 SPM Single Stroking, 60" X 120" Bolster, 29" X 15" Windows, Light Curtains, Gemco / Patriot Model 1995B PLS / Brak

Monitor, Approx. 20' Above Ground SEE PHOTO 300 Ton Verson Model \$2-300-108-54T \$\$DC Press: \$\N

 Stor 1 on Version Model 32-300-100-371 S5DC Press; SNR 15822, 14" Storke, 36" Shut Height, 12" Adj., 22 SPM, 54" X 108"

 Bolster, 25" X 18" Windows, Gemco / Partiot Model 1995B PLS /

 Brake Monitor, Approx. 20' Above Ground

 SEE PHOTO

 
 Start Hole
 Start H SEE PHOTO

30" Wide Jaybird Automation Model J15/30-30 Air Feed; S/N J004005, .070 Thick X 30" Wide Capacity SEE PHOTO

## STRAIGHT SIDE HYDRAULIC PRESS

 
 300 Ton Pacific Model 300D-12-60 Straight Side Hydraulic

 Press;
 S/N 3694, 18" Stroke, 60" X 144" Bolster, 30" Wide Windows,

 Allen Bradley Panelview 600 Control, Light Curtains
 SEE PHOTO
 > 36" Wide Load / Unload Conveyor System; Tilting System

for Proper Ergonomics > Label Air Label Application System; Dorner Off-Load Rubber Belt Conveyor

 CAP
 FRAME
 PRESS

 220 Ton Aida Model C2-20(2)
 Double Crank Gap Frame

 Press; SN 10520-0513; 9.8" Stroke, 35 SPM, 19.6" Adj., 33" X 109"
 SEE PHOTO

 Selser, 25-1/2" X 72" Ram
 SEE PHOTO

Dallas Industries Model D325-24X2YR Feeder; S/N 20828, .023 Min / .105 Max X 1" Min / 24" Max Width Capacities



(6) Various Motoman Material Handling Robots



5 Ton Bushman Model M9604 Motorized Upender



400 Ton Danly Model S2-400-120-60 SSDC Press

#### **OBI PRESS**

110 Ton Verson Model 110 OBI Press; S/N 21740, 8" Stroke, 18" Shut Height, 5" Adj., 22" X 42" Bolster, 44 SPM, Palm Buttons LIPENDER

5 Ton Bushman Model M9604 Motorized Upender; S/N 21184, 4' X 4' Platform, Pendant Control (New 1999) SEE PHOTO

#### STRAIGHTENER

36" Dallas Model DPS-2-1/4-7-36-LH Seven-Roll Straightener; S/N 21306, .030" X 36" Aluminum Pre-Paint Material Cap. (New 2001) SEE PHOTO SEE PHOTO

#### ROBOTS

Motoman Type YRFL-NNA605B Material Handling Robot; S/N RH9983-1071-4, 60 KG Lift Capacity w/ Yasnac ERC / K605 Controls

Motoman Type YRFL-NNA10GB Material Handling Robot; S/N RH9971-2081-1, 10 KG Lift Capacity, w/ Yasnac ERC / K105 Controls

(4) Motoman Type NJ1530 Material Handling Robots w/ Yasnac ERC / K105 Controls

### **TOOLROOM & MISC. MACHINERY**

**5' Arm X 11" Col. Ikeda Model RM1675 Radial Arm Drill;** S/N 79113, 30 - 1500 RPM, 18" X 26" Drill Table **SEE PHOT** SEE PHOTO 17" X 54" Leblond Geared Head Engine Lathe; S/N N/A,

Chucks. Assorted Toolin Milwaukee No. 3 Model K Vertical Mill; S/N 2-4660, 15 - 1500 RPM, 15" X 64" Table

24" Leland Gifford Two-Spindle Production Drill; 23" X 56"

Torit Model 64 Cabinet Type Dust Collector; S/N 218515 Worker Automation Custom Built Dual Welding Station; Entron EM001 Control, Allen Bradley Micro-Logic PLC Controller

(2) 2.500 Lb South Worth Electric Hydraulic Lift Tables w/ **Rotary Tops** 

Varios Belt Sanders & D.E. Grinders Ideal & ISP Wire Stitchers

#### **AIR COMPRESSORS & RELATED**

150 HP LeRoi Model WE-150SS II Rotary Screw Cabinet Enclosed Type Air Compressor SEE PHOTO 100 HP LeRoi Model WE-100SSA Skid Mounted Air Compressor; S/N 4227X518

25 HP LeRoi Skid Mount Rotary Screw Air Compressor; S/N 1245

Great Lakes Air Drver Pneumatech Model AD 100 Air Dryer

NEW 2001

36" Dallas Model DPS-2

1/4-7-36-LH Seven-Roll

Straightener



300 Ton Verson Model S2-300-108-54T SSDC Press

OVERHEAD CRANES & RELATED 10 Ton X 50' Approx. Span Whiting Trambeam Double Girder Bottom Running Overhead Crane; Pendant Control SEE PHOTO

5 Ton X 50' Approx. Span Whiting Double Girder Bottom Running Overhead Crane; Pendant Control

3 Ton X 20' Approx. Span Robbins & Myer Single Girder Overhead Crane; 30' Rai

(10) 1 to 3 Ton Electric Chain Hoists by Budgit, Lodestar and Others

#### **BATTERY CHARGING SYSTEM &** ELECTRIC LIFT TRUCK

2 Ton X 20' Approx. Span X 30' Approx. Long Gaffey Free Standing Overhead Crane; Used as Part of Battery Changeover Station, 1-Beam Support Structure, 10' Under Crane Girder, Complete w/ Battery Stands - Located at 625 Victory Street, Lima, Ohio, Inspection & Removal by Appointment Only SEE PHOTO 2 Ton Budgit Electric Hoist System as Part of Battery

Changeover Station; Complete w/ (3) Battery Racks & Battery Handling Beam (7) Late Model 36 Volt Battery Chargers by Hawken &

Hohart Extra 36 Volt Lift Truck Battery

5,000 LB Caterpillar Model 2EE25 Electric Lift Truck; S/N A2EC260858, 3-Stage Mast, Side Shift, 36-Volt Charger

#### **TRUCK & TRAILERS**

1987 Volvo White Single Axle Road Tractor; Vin #1WUABCMD6HN115996, Eaton Fuller "Roadranger" 9-Speed Transmission w/ 2-Speed Axle, Cummins Diesel Engine SEE PHOTO

1984 – 48' Fruehauf Model FP9-F2-48 Tandem Axle Van Body Trailer; Vin #2V04825EB014904

1987 – 48' Trailmobile Model 011A-1SAW Tandem Axle Van Body Trailer: Vin #S35435

#### SHOP EQUIPMENT

Shop Equipment Consisting of; 24" X 48" Granite Surface Plate, (6) Self Dumping Hoppers, (6) 48" Wide X 12' Long H.D. Steel Die Storage Racks, (10) Sections of Various Size Pallet Rack, 5,000 LB Platform Scale w/ 48" X 60" Platform & Digital Readout, Large Quantity Disassembled Rolling Conveyor, Steel Belt Incline rs, 5,000 LB Drive-On Electric Lift Platform, Steel Tables Lockers, Benches & Other Related Items





2 Ton X 20' Approx. Span X 30' Approx Long Gaffey Free Standing Overhead Crane



5' Arm X 11" Col. Ikeda Model RM1675 Radial Arm Drill





450 Ton CMC Clearing Model F-2450-120 SSDC Press

#### **IMPORTANT AUCTION NOTICES**

SHORT SALE ONLY 125 LOTS - BE PROMPT! All Presses Equipped with Either Drilled & apped or T-Slotted Bolster Plates Which w Plates Which will be Sold Separately the Lot After Each Press.

All Presses Equipped with Tie Bar Pits Underneath for Ease of Removal

HUGE SCRAP OPPORTUNITY - Some of these presses may be sold for scrap at the auction.

oval Notice: Time is of the essence with regards to the removal of the equipment from the premises. All items must be removed by October 20th at 4:00 pm. Any items remaining after this time will be removed and stored at the expense of the buyer, subject to rent / access fees or considered abandoned and scrapped.

#### WEBCAST BIDDER INSTRUCTIONS

- > All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, if you do not you will not be approved.
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. Period.
- There is a 15% Buyer's Premium in Effect for All Online Purchases
- We Highly Recommend that Potential Buyers Attend this Auction & Bid Live Onsite. This will give you the Ability to Inspect the Items & Fully Appreciate Their Condition, Along with Saving You 3% of the Buyer's Premium.

No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.



(2) 48' Van Body Trailers

150 HP LeRoi Model WE-150SS

Enclosed Type Air Compressor

Il Rotary Screw Cabinet



1987 Volvo White Single Axle Road Tractor



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**30" Wide Javbird Automation** Model J15/30-30 Air Feed