

ONLINE ONLY AUCTION

Online Only Auction of Late Model Fabricating Equipment Including Lasers, Punches, Iowa Slear Line, Roll Formers, Wire and Tube Fabricating, Misc. Machinery and Support Equipment

Surplus to the Ongoing Operations of International Technical Coatings

430 N. 47th Ave.

Phoenix, Arizona 85043

ONLINE BIDDING ENDS: THURSDAY, SEPTEMBER 29TH AT 9:00 AM MST

Inspection: Day Prior from 10:00 AM to 4:00 PM

*****Equipment identified located in Ohio*****

Rollforming Lines, Components and Cut-To-Length

- Metform C&Z Eave and Strut Complete Roll Form Line (1999)
- 10,000-Lb. x 48" Iowa Precision Slear Line (____)
- 16 Ga. X 48" Wide x 10,000 Lb. Engel Hi-Speed Panel Fabricating Line
- 200 Ton Samco 4889 Six-Post Hydraulic Press (2004)
- Uncoilers, Turnstiles, Straighteners and Cut-Off Presses

CNC Punches, Lasers and Misc. Fabricating

- Amada Libra 205 CNC Punch w/ Handling and Die Changer (1999)
- (2) 4,000 Watt Trumpf L4030 and L3030 CNC Lasers
- **126" x 11 Ga. RAS Model 73.30 CNC Folder
- 30 Ton Finn Power F5-25SB CNC Turret Punch (____)
- **(2) Finn Power TP2015B CNC Turret Punches (1996)
- Fabricating Machinery, Shears, Rolls, Welding, Haeger Hardware Presses
- Drills, Grinders, Saws, Mills, Sanders, Misc. Machinery

Tube and Wire Fabricating Equipment

- Clifford 24-Head Mesh Welder
- **OMG CNC Twin-Head Pipe Bender (2007)
- **Whitelegg CFM600 CNC Wire Bender (2001)
- **Wafios AF700 D.E. Wire Chamfering
- (2) Pave Variform 810 CNC Wire Benders

Palletizer and Automated Handling System

- **HK Systems Von-Gal SPLX-MKII Automated Palletizing Line (2005)
- **Leibherr Servo Drive Parts Handling and Transfer System

Robots, Support and Misc. Equipment

- (20) Kuka KR-150, KR-100, KR-30, KR-16 Robots, Like New w/ Pedestals and Sliding Bases (2008 – Like New)
- ******(4) Kuka KR-150 Robots (2008 – Like New)
- 5-Ton x 50' Span (Approx.) Wazee Free-Standing Crane
- Therma Skid Mount Large Capacity Chiller System w/ Heat Exchangers and Pumps (2008 – Like New)
- Quincy QSI-750 Air Compressor, Air Dryers, Chillers
- ******390-HP Atlas Copco GA315 Air Compressor (2005)
- Complete Pallet Making Line w/ Saws and Conveyors

Other Items Being Added Daily – Check Back for Final List

CIA ONLY

18% BUYERS PREMIUM IN EFFECT FOR ALL PURCHASES

Auctioneers:

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Directions to Phoenix Warehouse; From I-10 Approx. 10 miles west of downtown exit at no. 140 N. 43rd Ave. Turn South onto N. 43rd Ave and Proceed ¾ mile to Van Buren St.. Turn Right onto Van Buren and proceed ½ mile to N. 47th Ave. Follow signs to auction parking and sale entrance.

BIDDER INSTRUCTIONS

All bidders must register for this auction at www.bidspotter.com at least 24-Hours Prior to the Sale Date, ***if you do not you will not be approved.***

All Internet bidders from outside the continental U.S. who do not have a history with our Company must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**

STRUT ROLLFORMING LINE

Purchased from NCI Building Systems, Southlake, Texas

1999 Complete Tooled “C” and “Z” Eave Strut Rollforming Line 4” – 12”

Complete Metform Line Consisting of: 20,000 Lb. Metform Double End Uncoiler, Width 36”, Motorized, Hydraulic Expansion, Hold Down Arms, Hydraulic Coil Car, Air Clutch and Brake

Indramat CTA4 Digital Control and CRT Servo Control

Metform 5-Head Hydraulic Pre Punch and Cutoff System, Equipped with 9/16" X 3/4" Hole Punching

Metform Pre-Cut Straightener, 5-Straightening Rolls, Width 30" Entry Pinch Rolls, Peeler

Metform 33-Stand Servo Drive Rollformer, Computerized, Servo Drive, Auto Setup, Vari-Speed, Metform Control Console

ENGEL PANEL LINE

Purchased from Penn Refrigeration Scranton, PA

16 Ga. X 48" Wide X 10,000 LB. Engel High Speed Refrigeration Panel Fabricating Line
Designed to Fabricate a 6' to 8' Long Panel in Approx. 20 Seconds (1997)

10,000 Lb. Engel Model 10,000 EXM Single End Hydraulic Uncoiler; s/n 12497-97

Engel Model M-R Recoiler, Engel Model SS-4 Combination Seven-Roll Straightner and Slitter;
s/n 12197-97

Engel Model PT-4 Combination Punch and Shear; s/n 12297-97, Entry Pinch Roll, (6) Press / Notch Stations ((3) Per Side), 16 Ga. Thru 20 Ga. Mild Steel Capacity, 20 Ga. Stainless Steel Cap., Min. Part Length to be Processed from Coil thru System is 3-1/2'

Engel Model DH-3508-4 Eight-Stand Duplex Roll Former; s/n 12097-97, 1" Arbor, 3" Vertical Centers, 5" Horizontal Centers, 50 FPM Line Speed, 11" thru 48" Sheet Width, Panel Edges formed Up with a max of 9/16" Leg

Engel Model EF-4 Dual End Former; s/n 12397-97, Configured to Form a Single 90 Degree Bend at 4-1/2", Entry and Exit Belt Conveyor, 15' Max. Panel Length

Transfer Conveyors, Electrics, Hydraulics, and Control System

SLEAR LINE

52" Wide x 10,000 Lb. Iowa Precision Slear Line Including Six-Roll Straightener, Shear, Slitter and Uncoiler; s/n UC0414, Iowa Precision Shear Controller, 48" X 120" Roller Conveyor Unload Table

CNC LASERS

4,000 Watt Trumpf Trumatic L3030 CNC Laser w/ Lift Master; s/n 920184 , Trumpf Model TLF4000 Turbo A Resonator; s/n 446163, Trumpf CNC Controls, (2) 5' X 10' Shuttle Tables, 5" Z-Axis, Keller Dust Collector, Keller L16/29 TR215.30 Chiller, Liftmaster Model L3030 Sheet Lifter/Sick Light Sensors (New 2000)

3,800 Watt Trumpf Trumatic L3030 CNC Laser w/ Lift Master; s/n 920111, Trumpf Model TLF3800 Turbo Resonator; s/n 445963, Trumpf CNC Controls, (2) 5' X 10' Shuttle Tables, 5" Z-Axis, Keller Model Surface Filter Vario T1.5 Dust Collector, Keller L16/29 TR215.30 Chiller, Liftmaster Model L3030 Sheet Lifter, Sick Light Sensors, 25 HP Trumpf Dust Collector (New 1999)

CNC TURRET PUNCHES

30 Ton Finn Power Model F5-25SB Express CNC Turret Punch; s/n 9.2-F52556649, Sinumerik CNC Control, Auto Index, 20-Station Turret, (3) Multi Tool Stations, 49" X 101" Max Sheet Size, 37" X 89" Vacuum Plate Lifter, 9' X 17' Table, 5' X 8' Roller Conveyor Discharge, McLean Chiller

20 Ton Amada Model Libra 205 CNC Turret Punch; s/n 00200009, 33 & 36 Turret Stations, 70 KVA, Fanuc Series 16P CNC Control, Auto Index, Amada LUL-412 Push Arm, (2) 51" x 165" Guide Bars, (2) 52" x 70" Table Stacker, Tool Changer, Tooling Rack, (3) Chip Conveyors, Koolant Cooler Model HCV7500 Chiller; s/n 16215 (New 1999)

HYDRAULIC PRESS

200 Ton Samco Model 4889 Six-Post Hydraulic Pre-Pierce Press; s/n 4889PCE, 40" X 90" Max Die Space, Approx. 26" Stroke, Scrape Chute, 60 HP Hydraulic Unit, AMS XL-200 PLC Control (New 2004)

WIRE MESH WELDER

Clifford 24-Head Mesh Welder; 100" Wide, Cross Wire Feeder, Line Wire Straightener, Two-Head Secondary Welder, Pull Out Line, Drop Stacker, (2) Control Cabinets

CNC WIRE BENDERS

Montorfano Model GE-10 CNC Wire Bending Machine; s/n 716645, CNC Control

Pave Variform PV117 CNC Wire Bender; s/n N/A, CNC Control

Pave Automation Micro 8 CNC Wire Bender; s/n N/A, CNC Control

FABRICATING EQUIPMENT

70 Ton X 8' Betenbender Hydraulic Brake Press; s/n N/A, Auto Gauge CNC1000 Back Gauge Control

8 Ton Haeger Model WIP Hydraulic Insertion Press; s/n N/A, 24" Throat

6 Ton Haeger Model HP6-C-4 Insertion Press; s/n 2395, 18" Throat, Bowl Feed

Kolev Eng. Hydraulic Panel Punch w/ Dies

4-Post Hydraulic Press; 28" X 28" Between Posts

Niko Model TBH1 Horizontal Table Type Bender w/ Dies

14 Ga. X 48" Niagara Hydraulic Shear; s/n 61181

WELDING EQUIPMENT

20 KVA Miller Model SSW-2040ATT Spot Welder; s/n KJ198821, 20" Throat

(2) 300 Amp Miller CP-30Z CV-DC Welding Power Sources

Stryco Spot Welder; s/n N/A, 32" Throat

MATERIAL HANDLING ROBOTS

Purchased from Solyndra Fremont, California

Kuka Model KR-150L110-2 Six-Axis Robot; w/ KRC2 Robotic Controls & Pendant (New 2010)

(13) Kuka Model KR-100-2PA Six-Axis Robots; w/ KRC2 Robotic Controls & Pendant (New 2010)

(3) Kuka Model KR180-2PA Six-Axis Robots; w/ KRC2 Robotic Controls & Pendant (New 2007)

(5) Kuka Model KR16 Six-Axis Robots; w/ KRC2 Robotic Controls & Pendant (New 2008)

Kuka Model KR16CR Six-Axis Robot; w/ KRCZ Robotic Controls & Pendant (New 2007)

(4) Kuka Model KL1500/3 Robot Linear Tracks; (2) 18', (1) 26' & (1) 31' (New 2010)

(4) Kuka Model KL1500/2 Robot Linear Tracks; (2) 21' & (2) 22' (New 2007)

(17) Fabricated Riser Blocks; (8) 41" x 41" x 24", (1) 41" x 41" x 29", (4) 41" x 41" x 41", (3) 41" x 41" x 47", 29" Dia. x 49" High

CRANES AND HOISTS

5 Ton x 50' (Approx.) Span Wazee Crane Single Girder Overhead Bridge Crane; s/n 3529-5, 50' Span, 5 Ton Shaw-Box Cable Hoist

3 Ton x 15' Allied Crane Trolley Type Portable Gantry Crane w/ 2 Ton Coffing Electric Chain Hoist

3 Ton Harrington Electric Chain Hoist w/ Powered Trolley; Pendant Control

SHOP EQUIPMENT

(14) 48" x 72" Muratec Product Code 34854 Dual Belt Conveyors

(14) Frommelt Model 1345 Slim Line Automated Barrier Doors w/ (28) 8' High I-Beam Stands

25 HP Kaeser Model DSB170 Cabinet Enclosed Rotary Screw Air Compressor

5,000 Lb. Fairbanks Model PLF-A3500-F4 Digital Platform Scale; s/n H325156, 48" x 98" Platform

(2) IPM 55 Series Stretch Wrappers

lia-In Model IS-102A Bander; s/n 10021402, 22" x 30" Table

Taiwan Made Model SA-2000 Bander; s/n 0827439, 22" x 30" Table (New 2000)

75 KVA Hammond Three-Phase Drive Insolation Transformer

AMS MP300 Series Length Control System

WATER SYSTEMS

Purchased from Solyndra Fremont, California

Therma Model PCW Skid LCP1 Skid Mount Process Water Exchange System; s/n 308442 Red Lion PLC, (2) 50 HP Baldor Pumps, Muller Model AT10EB150 Accutherm Plate Heat Exchanger,

Digitalflow DF868 Panametrics Ultrasonic Liquid Flow Meter, (2) Fil-Trek Model S4LPA20-412-4F Filter System on Steel Pallet (New 2010)

AEC Model PSW30 Water Chiller; s/n 34K0598

AEC Model T1100D Three-Pump Chilled Water Tank; s/n 33MO184, (3) 10-HP Pumps

PALLET REPAIR EQUIPMENT

Pallet Repair Systems, Inc. Pallet Repair Line Including; 3-Gun Nail Mate Pneumatic Nailers, Pallet Repair Table, (2) Pallet Turner, Pallet Stackers, Pallet Plate Press, Elo Touch Screen Control, (8) 52" X 124" Roller Conveyor

Gap, Inc. Model 1800 Pallet Assembly System Including; Assembly Table, Repair Table, Delivery Table

Smetco Pallet Slant Notcher

16" RIP Saw with 24" Chain Conveyor

48" Bandsaw Pallet Dismantler

64" Smetco Bandsaw Pallet Dismantler

EQUIPMENT LOCATED AT COLUMBUS, OHIO FACILITY

Liebherr Parts Transfer System from Chrysler Engine Plant; (10) Control Panels, (14) Robot Arms w/ Approx. 7' Stroke, (24) 10' High Gantry Posts w/ 10" x 10" Heavy Wall Tube, (10) Approx. 40' Gantry Beams, Cable Tray, (10) Skids of Accessories, Designed To Handle Small Machined Parts for Transfer, ***Purchased from Chrysler, Kenosha, WI***

HK Systems Vongal Model SPLX MKII Palletizer w/ Stretch Wrapper; S/N 3449, 54" Wide Conveyor, Orion Model FA-44 Wrapper; S/N 2005-0215014, 48" Wide Shuttle Thru Palletizer (New 2005)

OMG Model Special CNC Twin Head Horizontal Pipe Bender; S/N 252-1817-04/07, Axiomtek Control, Each Head Travels Approx. 8', Center Work Holding & Positioning Head (New 2007) ***Purchased from Tote Cart, Rockford, IL***

126" X 0.118" Ga. RAS Model 73.30 CNC Folder; S/N 10/10, System 5000 CNC Control, 48" Back Gauge, Merlin Light Curtains, Touch Screen Replaced 09/2012, ***Purchased from Acuity Brands, Cochran, GA***

(2) 33 Ton Finn Power Model TP-2015-BIF2/AM CNC Turret Punches; s/n 7.7-201549096 and 7.7-201547896, 5/16" Maximum Material Thickness, 400 HPM Nibbling Speed, 200 HPM Hit Rate On 1" Centers. 1.787" Stroke Length, 2950 IPM Positioning Speed, 4528 IPM Linear Travel Speed, 41" x 60" Table Size (Without Repositioning), Turret Configuration - 22 Stations, Thick Turret Auto-Index, Multi-Tool, Siemens 3N Control (New 1996)

Whitelegg Model CFM-600-TWR-AFU CNC Wire Bender; S/N 01/453, British Federal WS-500 Handler, Pilz Control, Motorized Horizontal Uncoiler (New 2001) *Purchased from Ranger Metal Products, Canada*

Wafios Type AF700 D.E. Wire Deburrer; S/N 2-6700-054, Approx. 96" Max Width *Purchased from Ranger Metal Products, Canada*

390-HP Atlas Copco Model GA315VSD Air Compressor; s/n AIF095921, Vacon Drive (New 2005)

(4) Kuka Type KR-100-2PA Robots; Kuka KR-C2-AWO Controls (New As 2010) *Purchased from Solyndra Fremont, CA*

20,000 LB Autoquip Model CFL-200B Forklift Platform; S/N 68741159 *Purchased from Acuity Brands, Cochran, GA*

(2) Nachi Model B008-H100 Robots; S/N 32958 (New 2000) & 32974 (New 2000), Type AW Control