

**ONLINE ONLY AUCTION OF TRUMPF & BYSTRONIC LASERS, MITUTOYO CMM, FABRIVISION,
FARO GAGE 3D PORTABLE CMM, OPTICAL COMPARATOR**

Surplus to the Continuing Operations of DMP
Precision Metal Fabricator

Location 1

944 By Pass Rd., Herber Springs, AR 72543

Location 2

2840 Bradley St., Oshkosh, WI 54902

Online Bidding Ends:

Wednesday, March 5th at 12:00 Noon

Inspection: Tuesday, March 4th from 10:00 to 4:00 PM by appointment with Rich Lynch 501-362-1919 (Heber Springs, AR) or Keith Doszak 920-426-9207 (Oshkosh, WI)

SPECIAL REMOVAL NOTICE

Auction Sale – Project Timeline (Critical Dates)

- **March 4th** – Buyer inspection from 10:00 AM to 4:00 PM local time by appointment with Rich Lynch 501-362-1919 (Heber Springs, AR) or Keith Doszak 920-426-9207 (Oshkosh, WI)
- **March 5th** – Auction Date to allow the buyer ample time to pay his/her invoice and schedule a technician if they choose so for removal
- **March 10th** – Pull power from AR laser machine
- **March 12th** – AR Trumpf Laser rigged onto a truck. Do to time constraints, the Trumpf Laser must be removed from the premises by March 12, 2014. Defiance Metal Products will arrange and pay the cost of the rigging. The Buyer must arrange and pay for the cost of trucking. “Time is of the essence.”
- **March 20th** – Latest date the Buyer has to remove the WI laser, and balance of AR equipment from Defiance Metal Products premises.

****Do to time constraints the Trumpf Laser must be removed from the premises by March 12th. Trumpf Laser will be disconnected from power on March 10th. Rigged on to the Buyer’s truck on March 12th. DMP will arrange and pay the cost of the rigging. The Buyer must arrange and pay for the cost of trucking. “Time is of the essence.” The Trumpf Laser must be removed by March 12th.****

All other items must be removed by **MARCH 20TH, 2014 AT 4:00 PM** at the expense of the buyer. All items are being sold on an “As Is” “Where Is” basis with the buyer assuming all loading and transportation costs. Any items remaining after this time will be removed and stored at the expense of the buyer, subject to rent / access fees.

TRUMPF LASER - Location 1 (Heber Springs, AR)

3000 Watt Trumpf Model TruMatic L4030 CNC Laser w/ Automatic Dual Pallet Shuttle System; S/N 130169, Bosch CNC Control, TLF 3000 Turbo Laser Resonator (Installed 2005 @ Approx. 41,000 Hours – New Electro Magnetic Style), 3,200 Watts Laser Output at Resonator, 3,000+ Watts Laser Output at the Tip of Head, 6' X 12' Maximum Sheet Size, 157" X-Axis Travel, 79" Y-Axis Travel, 5" Z-Axis Travel, .75" Normal Steel Maximum Material Thickness, 3,300 IPM Maximum Positioning Speed, 2,750 LB Maximum Workpiece Weight, 56,000 Hours (**New 1997 – New Resonator in 2005**)

****Do to time constraints the Trumpf Laser must be removed from the premises by March 12, 2014. Trumpf Laser will be disconnected from power on March 10th. Rigged on to the Buyer's truck on March 12th. DMP will arrange and pay the cost of the loading. The Buyer must arrange and pay for the cost of trucking. "Time is of the essence." The Trumpf Laser must be removed by March 12, 2014.****

MITUTOYO COORDINATE MEASURING MACHINE - Location 1 (Heber Springs, AR)

Mitutoyo Bright Apex Model BRT-A1220 Coordinate Measuring Machine; S/N M019102, Model 4010M-3212, Measuring Area: 48" X-Axis, 80" Y-Axis, 39" Z-Axis, Mitutoyo Control Pendant, Renishaw PH10M Probe w/ Renishaw HCU1 Pendant Controller, w/PC (**New Approx 2001**)

FARO GAGE 3D Portable CMM - Location 1 (Heber Springs, AR)

Faro Gage Model F04 3D Portable Coordinate Measuring Machine; S/N F04-10-08599, Accuracy Spec. EUM10+16L/100, 1.2 MM (4') Spherical Working Area, w/PC (**New 2010**)

INSPECTION/DIGITIZING MACHINE - Location 1 (Heber Springs, AR)

4' X 6' Fabrivation Model FV4600 Inspection/Digitizing Machine; S/N 1190, 4' X 6' Table, (8) Cameras, PC w/ Fabrivation 3.4 Software

OPTICAL COMPARATOR - Location 1 (Heber Springs, AR)

14" Masterview Model MV-14 Optical Comparator; S/N 2100-99, Quadra-Chek Controller w/ Digital Readout, 4" X 19" Table, 10 Power Lens System

BRYSTRONICS LASER - Location 2 (Oshkosh, WI)

3500 Watt Brystronics Bystar 3015 Model BTL 3500 CNC Laser; S/N 997280, Job No. K980389, Shuttle Table, 118" X-Axis, 59" Y-Axis, 6.7" Z-Axis, 5" & 7.5" Lens Cassettes, 106.3" Max Profile Processing Length, 1965 Lbs Max Table Load Capacity, 42,551 Laser on Hours, 21,655 Beam on Hours, (**New 1999**)** *Resonator needs to be Rebuilt, Quote Available***

**In Conjunction with;
T & S Machine Tool Sales Inc.**

18% ON-LINE BUYERS PREMIUM