

Modern Vinyl and Fiberglass Window Manufacturing Facility Including Sturtz Vinyl Welders and CNC Saws, Kent Fiberglass Window Equipment, Simec Insulated Glass Line, Window Mfg., Shop and Support Equipment

Plant Closed – Ordered Sold by Secured Parties

Armaclad Windows a Div. of Sound Solutions

4422 W 46th St. - Chicago, Illinois 60632

On the Southside near Midway Airport

SALE DATE: TUESDAY, SEPTEMBER 9TH STARTING AT 9:00 AM

Inspection: Day Prior from 8:00 AM to 4:00 PM

Featuring;

- Kent Automation 30-Machine Fiberglass Window Fabricating Line (2008)
- (4) Sturtz VSM Four-Point Vertical CNC Vinyl Welders (New As 2009)
- Sturtz HSM-30/25-DS Four-Point Horizontal CNC Vinyl Welder (2003)
- Sturtz SMI-CNC-2K-18 Two-Point Horizontal CNC Vinyl Welder (2004)
- Sampson PC-4000 Two-Point Welder
- Sampson CM-2000 and CM-4000 Corner Cleaners
- Sturtz SD-5000 and SD-6000 CNC Automatic Double Compound Mitre Saws (New As 2008)
- (25) Cut-Off and Mitre Notch Saws by Pistorious, Sampson, Joseph and Others
- (6) Frame Routers by Sturtz, Elumatec and Others
- GED Integrid Intercept Rollforming Line w/ V-Notch and Epoxy Pump
- Intermac Master Groove 1500T CNC Granite Polishing Machine (2003)
- Simec Complete Insulated Glass Panel Line w/ Ovens, Presses, Coaters and Related (2005)
- 8' X 15' PTC CNC Glass Cutting Table
- 84" Wide Bilco Model 84"H/P Level IV Heated Roller Press
- Large Quantity Glass Equipment Including Washers, Tables and Related
- (75+) Single and Multi-Head Pneumatic and Hydraulic Punches
- Inventory Including Finished Product and 200,000 Lbs. Vinyl Extrusions
- Huge Quantity Window Related Shop Equipment
- Wood Working Equipment Including Komo CNC Router, Black Brothers Spreaders and Related
- (5) Kaeser Air Compressors to 50 HP (New As 2012)
- Toolroom and Maintenance Equipment
- Metal Fabricating Equipment Brakes, Ring Roller and Shear
- (200) Sections Pallet Rack
- (2) 5,000 Lb. Fork Lifts
- Large Quantity Shop and Support Equipment
- (3) 2009 International and (1) 2006 Ford 26' Box Trucks
- Office Furniture



CIA, MAYNARDS AND BIU

15% ON-SITE BUYERS PREMIUM

18% ON-LINE BUYERS PREMIUM

Directions: From I-55 the Stevenson Expressway southwest of Chicago. Exit at No. 286 S. Cicero Ave. Rt.-50. Proceed South on Cicero Ave. for ½ Mile to W. 47th St. Turn left or west and proceed ½ mile to S. Kolin Ave. Turn left or north onto Kolin Ave. and proceed to first street on left. W. 46th St.. Turn left and proceed to sale site at end of street. Auction Parking and sale entrance may need to be in lot off Kolin so please watch for auction parking and sale entrance signs and arrows.

FIBERGLASS EQUIPMENT

Lines to be offered separate and overall

Kent Automation 18-Machine Slider Line Consisting of; 90 Degree Frame Saw, DH Header, DH Sill, DH Sill Punch, Slider Jambs Drilling, Slider Weep Center, Slider Head Punch, Slider Track, Jamb Pin Fab Center, Sill Pin Fab Center, Dispensing, Goop Drilling-DH Frame, Goop Drilling-DH/SL/Pin Frame, DH Jambs Balancer Router, Sash Lock Router, DH Jambs Installation Hose, DH Jambs Header End of Jamb, DH Jambs Sill End of jamb, Frame 45 Degrees Sawing Line (New 2008)

Kent Automation 4-Machine Double Hung Line Consisting of; Sash Fab Center, Goop Drilling-DH/SL Sash, Sash Weep / Roller Pocket Punch, Lock (New 2008)

Kent Automation 9-Machine Casement Line Consisting of; Goop Drilling CSMT/CSMT PW Frame, CSMT/Awning Frame Offend, CSMT Operator Router, CSMT/Awning Servo, Goop Drilling CSMT Sash, Glue Dispensing, Awning Top/Bottom Rail, CSMT/Awning Sash Offend, CSMT Sawing Line

6' X 10' Hi-Star Adhesive Applicator Glazing Table; Model and S/N N/A, 6' X 10' Table (Approx.), (1) Head, Hi-Melt Bulk Delivery System (Late Model)

Undefined Make ACT 12-Cartridge Dust Collection System; S/N N/A, with Twin City 6,000 CFM Blower, S/N 09-266973-2-1, Type BCS-SW

Ingersoll Rand Model SSR-UP6-30-125-12 30 HP Tank Mounted Air Compressor; S/N PX6098U05333, with 120-Gallon Horizontal Tank (2005)

Porter Cable Model PCB220TS 10" Table Saw; S/N 121988 (2013)

Kent Automation Glazing Bead Saw; S/N 4579, with Tiger Stop Guide

Pistorius Model CR367 Corner Router; S/N 286183

VINYL WELDERS – VERTICAL AND HORIZONTAL

Sturtz Model SMI-VSM-30/26-PDS Four-Point Vertical CNC Vinyl Welder; S/N 7479, 12" X 12" Min Window Size, 120" X 100" Max Window Size, 5" Max Profile Width (New 2/2006)

Sturtz Model SMI-VSM-20/19-C-DS Four-Point Vertical CNC Vinyl Welder; S/N 120140, 11-1/2" X 11-1/2" Min Window Size, 72" X 72" Max Window Size, 5" Max Profile Width (New 2/2009)

Sturtz Model SMI-VSM-30/26-PDS Four-Point Vertical CNC Vinyl Welder; S/N 7584, 12" X 12" Min Window Size, 120" X 100" Max Window Size, 5" Max Profile Width (New 4/2008)

Sturtz Model SMI-VSM-30/19 Four-Point Vertical CNC Vinyl Welder; S/N 120020, 11-1/2" X 11-1/2" Min Window Size, 72" X 120" Max Window Size, 5" Max Profile Width (New 7/2001)

Sturtz Model HSM-30/25-DS Four-Point Horizontal CNC Vinyl Welder; S/N 110148, 12" X 12" Min Window Size, 120" X 100" Max Window Size, 5" Max Profile Width (New 4/2003)

Sturtz Model SMI-CNC-2K-18 Two-Point Horizontal CNC Vinyl Welder; S/N 40044 (New 1/2004)

Sturtz Model SE-HSM-2K-DS Two-Point Horizontal CNC Vinyl Welder; S/N 210009, 1" Min Profile Height, 5.75" Max Profile Height, 13.5" Min Window Size, 112" Max Window Size (New 2000)

Sampson Model PC-4000 Two-Point Horizontal Vinyl Welder; S/N 98626, Digital Keypad Control

CORNER CLEANER

Sampson Model CM-2000 Corner Cleaner; S/N 90234, Foot Pedal Control

PATIO DOOR LINE

Sampson Model SW2000 Two-Point Joining Welder; S/N 040010

Sampson Model CM4000 Corner Cleaner; S/N 041720

Sampson Model MN-300 Mitre Notch Saw w/ DRO & 10' Gauge; S/N 02180030

Kent Three-Head Punch

Kent Patio Door Router; S/N 4397

SAWS – ALL TYPES

Sturtz Model SD-5000-S5 CNC Automatic Double Compound Mitre Saw; S/N 28951, 20" Dia., 130" Max Width, 3.6 HP Motor, 12" Min Cut Length, 120" Max Cut Length, Dust Collection System, Digital Keypad Control (New 2008)

Sturtz Model SD-6000 CNC Automatic Double Compound Mitre Saw; S/N N/A, Approx. 24' Bar Feed, CNC Control (New 1999)

Joseph Model DM-4590 D.E. Automatic CNC Saw; S/N 3400-7-410

Sampson Model MN/200 Mitre Notch Saw; S/N 0298258

- **10' Tigerstop Digital Feed (Late)**

Pistorious Model SC-12-PV Cut-Off Saw

- **11" Sturtz Model RP3E/S5 Automatic Feed; S/N 21647 (New 2006)**

12" Pistorious Model SC-12-PLH Cut-Off Saw w/ 10' CNC Feed

12" Sampson Model SC-12 Cut-Off Saw w/ GF Tech CNC Feed

(3) Pistorious Model DC-12P Dual Head Adjustable Mitre Saws from 5' to 8' Wide

(8) Sampson and Pistorious Mitre Notch Saws; Mostly 12", Some w/ DRO & 10' Manual Feeds, See Catalog for Model and Serial

(8) Sampson and Pistorious Cut-Off Saws; Mostly 12", Some w/ Manual Gauges & DRO, See Catalog for Model and Serial

Sampson Model DC-10US Notch Saw Fixture Machine; S/N 041721

(3) Dewalt Table Saws

Mitre Saws by Dewalt and Others

FRAME ROUTERS

Sturtz Model TA-350/M Frame Router w/ Sturtz Model RP3V Automatic Feed (New 2006)

(2) Sturtz Model F102/S Frame Routers; S/N 25497 and N/A (New 2007)

Elumatec / Sampson Model AS-70 Frame Router; S/N 44-766

Kent Double End Frame Router; Approx. 60" Wide, Foot Pedal Control (Late)

Wegoma Model KF-225 Router

GED INTEGRID ROLLFORMING LINE

**GED 12-Stand Intergrid Rollforming Line; S/N 557, w/ GED Hot Melt Extruder; S/N 2628
GED Hydraulic Angle Punch Line; S/N 2626**

CNC GRANITE POLISHING TABLE

**Intermac Model Master Groove 1500T CNC Granite Polishing Machine; S/N 33365, 69" X 118"
T-Slotted Table, CNC Control, Sludge Tanks, Light Curtains (New 11/2003)**

INSULATED GLASS PANEL LINE

**Simec Vertical Semi-Automatic Insulated Glass Line; Model Bela/160 Infeed, Model LAV/160-
3/20 Heated Washer / Dryer, Model Bula/160 Light Inspection Station, Model BDPV-150 Buffer
Station, Transfer Section, Model BTCRR/160 Automatic Tilting Table, Model BAPO/160
Automatic Sealer Applicator Table, Model BRCA1/160 Air Actuated Transfer Table, (3) Transfer
Sections, Pass-Thru Oven, Model PARVDS/160 Roll Press Section, Model BUP-PRV/160 Unload /
Sealing Section (New 2005)**

GLASS EQUIPMENT

**PTC Aculite Basic Traveling Bridge CNC Glass Cutting Table; S/N N/A, 92" X 15' L Cutting Table,
92" X 10' L Air Float Feed Table, 9' X 9' Air Float Feed Table, 12' Approx. Bridge Travel**

**84" Wide Bilco Model 84"H/P Level IV Heated Roller Press; S/N W80023, Roll Press Section &
(2) Dry-Off Sections, Infeed / Outfeed Conveyor, PB Control w/ DRO**

**80" Wide Bilco Like Pass-Thru Glass Washer w/ Blow-Off; Updated PB Controls, Tanks, Offload
Conveyor, Stainless Tanks**

84" Wide PTC Model Cold Roll Glass Press; S/N 122804-01

84" X 84" Bilco Model 84X84 Air Float Glass Tilting & Rotating Table

48" X 60" Bilco Air Float Glass Tilting Table

84" X 60" Besten Model 94-TAFT-84X60 Air Float Tilting Glass Table; S/N 94-1041-0408

84" X 84" Besten Model 94AAFSAT-84X84 Air Float Tilting & Rotating Glass Table; S/N 94-1042-0408

Fletcher 3000 60" X 60" Manual Cutting Glass Fixture

36" X 39" PTC Model PTC-RST Pneumatic Tilting and Rotating Glass Table

GED Model MHMP-4104-25P Pneumatic Sealant Pump; S/N 10411, PB Control w/ DRO

GED Pneumatic Sealant Pump; S/N 181-8

Graco Pneumatic Component Pump

Graco Model PR-70 Two-Component Pneumatic Pumps

Large Quantity Glass Equipment Including Glass Roller Tables & Conveyors, Glass Harp Carts to 8' Wide, Tools and Related

WINDOW SHOP EQUIPMENT

(5) Kent Automation Aluminum Frame Assembly Tables from 5' to 15' Wide

(50) Multi and Single Station Pneumatic and Hydraulic Punches

(50) 5 Ton - 25 Ton Mechanical OBI Presses by Benchmaster, Rouselle and Others

(60) Glass Harp Carts to 100" Wide

7' Wide Kent Model Genius Screen Punch; S/N TD-0109

4' Wide Kent Model TD-0124 4'-Wide Frame Clamp

(3) Kent 4' Wide Traveling Head Fixtures

Kent Sureview Awning Machine

(2) Urban 72" X 144" Pneumatic Framing Tables

(2) 5' X 10' Pneumatic Frame Clamps

5' X 10' Kear Pneumatic Clamping Table

Window Assembly Stations Including; Pneumatic Screw Guns with Tables, Balancers and Related, DGI Automatic Fastening Screw Gun System, Kent / ARO Two-Head Assembly Station and Related

INVENTORY

(200) Stacking Racks w/ Full Length Vinyl Extrusions Approx. 200,000 Lbs.

(25) Sections 42" X 8' X 15' Rack w/ Hardware, Clips, Weather Seal Stripping, Latches

(Lot) Inventory Including Windows, Patio Doors, Etc.

(30) Sections Rack w/ Inventory

WOODWORKING EQUIPMENT

Komo Model VR-508 CNC Router; S/N 1624396, Fanuc OM Control (New 1996)

52" W Timesavers Model 352HDATB Two-Stage Wide Belt Sander; S/N 10859, 50 HP & Approx. 25 HP Motors

(2) Diehl Model SL-52WA RIP Saws; S/N 77N3994-3304 & N/A, 54" Throat

Other Woodworking Equipment Consisting of; 25 HP Quincy Model PSWE25E Vacuum Pump, Northfield Door Router, (4) Black Bros. Glue Presses, (6) Various Radial Arm Saws, Norfield Door Router, See website for photos

METAL FABRICATING EQUIPMENT

3C Model CR-126HAZ Horizontal Angle Bending Pipe Roll

Artos Model AE-68471 Rollformer

12' and 8' Wysong Mechanical Power Squaring Shears

8' Verson Mechanical Power Press Brake

4' Niagara Power Squaring Shear

(50) Small OBI Presses

(5) Various Milford Rivetors

6' Wysong Pneumatic Shear

8' Hand Brake

RACK

(135) Sections 42"D X 8'W X 15' High Mecalux Teardrop Rack w/ Decking

Disassembled Rack w/ Approx. (20) Uprights & (100) Beams

Modular Extrusion Storage Racks

SHOP EQUIPMENT

(2) Kalamazoo Model 939 Rotary Pallet Stretch Wrap Machines; 60" Dia. Table, 8' Approx. Max Height, PB Control

5,000 LB Pennsylvania 4' X 4' Digital Platform Scale

Selco Model V5-HD Cardboard Baler; S/N 090167995

(2) Zebra Model ZM-400 Label Printers

Large Quantity Shop Equipment Including Racks, Carts, Fans, Tables, Benches, Hand Tools, Power Tools and Many Other Related Items

LIFT TRUCKS

5,000 LB Toyota Model 7FGCU30 LP Gas Solid Tire Lift Truck; S/N 60596, 3-Stage Mast, Side Shift

4,000 LB TCM Model FGC25-4HL LP Gas Sit-Down Lift Truck; S/N AA9M10064

AIR COMPRESSORS

50 HP Kaeser Model BSD-50T Rotary Screw Cabinet Enclosed Air Compressor w/ Built-In Model ABT-72 Dryer; S/N 1085, 236 CFM, 9127 Hours & 5514 Load Hours (New 2012)

30 HP Kaeser Model Sigma AS-30 Rotary Screw Cabinet Enclosed Air Compressor; S/N 1314, 124 CFM, 15,722 Hours Showing (New 2008)

- **Kaeser Model TC-36 Air Dryer**

20 HP Kaeser Model AS-20T Rotary Screw Cabinet Enclosed Air Compressor w/ Built-In Air Dryer; S/N 1007 (New 2004)

Ingersoll Rand Model UP6-30-125 Horizontal Tank Mounted Rotary Screw Air Compressor; S/N PX6098U05333

TOOLROOM

Toolroom Machinery Consisting of; 2 HP Alliant Vertical Mill w/ 9" X 48" Power Table, 5" X 10" Jet Horizontal Band Saw, 5" X 10" Rockwell Surface Grinder, 18" DoAll Vertical Band Saw, 10" X 20" Grizzly Model G4002 Lathe, 17" Dayton Floor Drill, Grizzly Model G3616 Vertical Mill w/ DRO, DoAll Model 25150 Geared Drill, No Name 9" X 16" Horizontal Band Saw, Misc. Maintenance Parts, Hardware, Electric, Pneumatic, Hydraulic Components

VEHICLES

2009 International Durastar 26' Box Truck; Vin #1HTMMAAL5AH162572, Miles: 121,505, Electric Lift Gate, Automatic Transmission, Maxxforce DT Diesel Engine

2009 International Durastar 26' Box Truck; Vin #1HTMMAAL3AH162571, Miles: 166,425, Electric Lift Gate, Automatic Transmission, Maxxforce DT Diesel Engine

2009 International Durastar 26' Box Truck; Vin #1HTMMAAL63AH167893, Miles: N/A, Electric Lift Gate, Automatic Transmission, Maxxforce DT Diesel Engine

2004 Ford F-750XL Super Duty 26' Box Truck; Vin #3FRXF75S0HV685004, Miles: 291,151, Seven-Speed Transmission, Diesel Engine

2006 Dodge Grand Caravan SXT Mini-Van; Vin #2D4GP44L76R909621, Miles: 171,994

2003 Ford E-250 Cargo Van; Vin #1FTNE24LT3HC04996, Miles: 257,183

OFFICE

Office Furniture, Phone System, Server System, PC's and Related