

Surplus Equipment Located At:

**BlueScope Buildings NA – Laurinburg Facility
13421 North Rocky Ford Road
Laurinburg, North Carolina 28352**

PRESS BRAKES / SHEARS

300 Ton X 12' HTC Model 30012H Hydraulic Press Brake / Punch; S/N 280G1911, 10" Flanged Ram, 20" Flanged Bed, 4" Right Side Horn, 21" Left Side Horn

6" X 6" X ½" Whitney Model 609250 Hydraulic Angle Shear; S/N 609-250-28651, 45 Ton, 18' & 10' Run Out Conveyors

330 Ton X 16" Franklin Model B5330 Hydraulic Duplicator Punch; S/N F1088687, 8' Feed Conveyor

18" Wide Franklin Model RM-FL-LN Hydraulic Plate Punch; S/N 981-F-1056, Three-Head Punch Unit, 50' Outfeed Conveyor

65 Ton X 10' Verson Mechanical Press Brake; S/N 25562-208-65, 10' Overall Bed and Ram, 12" Shut Height, 3" Stroke, 5" Adjustment

UNCOILERS / COIL SHUTTLE CAR

20,000 Lb. Dahlstrom Model 20H-30-1822 Uncoiler; S/N R-398, 30" Max Width, 18" to 22" I.D. Range, 60" Max Coil O.D. w/ 20,000 Lb. Dahlstrom Model MCL-20-15 Coil Car; S/N L-155, 30" Max Width, 15" Max Lift

34" ASC Servo Feed Rolls

10 Ton x 30' Motorized Coil Shuttle Car; 30' Above Ground Mounted Tracks (Used to Shuttle Coil Between Bays)

FLAT SHEAR

18" Betenbender Model 1-12 Hydraulic Flat Shear; S/N 163400, 12" Wide X ½"
Capacity, 30" Front Extension Arm

MISCELLANEOUS EQUIPMENT

MG Systems Model TMC3508P Six-Head Oxy-Acetylene Burning Machine; S/N 2311,
MG System 80 CNC Control, 127" Between Housings, with Floor Mounted Tracks (No
Table)

11,700 Lb. Lincoln Welding Wire; (16) Barrels, Accu Trak Type, L50, 0.0625" Diameter

DoAll Band Filer

Ridgid Model 535 Threader

(2) 40 HP Tank Mount Hydraulic Units

40 HP American Industrial Hydraulic Unit

30 HP Steines Tank Mount Hydraulic Unit

20 HP V-Pac Hydraulic Unit

20 HP Hydraulic Unit

Graco Thermoflow Pneumatic Sealant Pump

CRANES / LIFTING FIXTURES

16' Acco Vacuum Lift; with (3) Lift Pads, 420 Lb. Max Capacity, 105 Lb. Each Pad

10 Ton X 48' Approx. Span Costal Pacific Single Girder Bridge Crane; No Hoist,
Individual and Truck Drives

½ Ton Coffing Jib Crane

BEAM FABRICATION FIXTURES

(14) Custom Built Pneumatic Powered Beam Fabrication Fixtures; Designed for "I" Beam Fabrication, 2,000 – 3,000 Lb., 12" Wide Flange X 40" Wide Web, 180 Degrees Positioning Rotation

PEDDINGHAUS ANGLE MASTER FABRICATION LINE

6" X 6" X ½" Peddinghaus Model 623M Angle Fabrication Line; S/N 40693SC, PLC Control, (2) 80 Ton Punches 250 Ton Shear, 1.5" X 1.5" X 1/8" – 6" X 6" X ½" Angle Capacity, 2" X ¼" – 6" X ½" Flat Capacity, C3 X 4.1 – C6 X 10.5 Channel, 150ft/Min X-Axis Feed Rate **(New 2000)**

TURRET PUNCH

22 Ton Wiedemann Model Centrum 2000 CNC Turret Punch; S/N 366, GE Fanuc OP Control, (1) Station Auto Index, 20-Station Punch Turret, Tooling

JORNS CNC FOLDING MACHINE

21' X 18 Ga. Jorns Model Norma Line 125-S0-CNC-400A-6,4hs CNC Folding Machine; S/N 0030-02, 41" Throat Depth, 400A CNC Control (New 2000)

42" YODER PANEL LINE

42" Yoder 14-Stand Rollformer; S/N 9174, (2) Seven-Stand Bases, 18" Center Distance, 42" Wide, 5" – 10" Roll Vertical Adjustment, No Motor

52" YODER PANEL LINE

52" Yoder 19-Stand Rollformer; S/N Y52P9-168A, 52" Wide RS, 18" Center Distance, 5" – 10" Vertical Adjustment, 3" Shaft, 50 HP Variable Speed, (2) 10-Stand Bases

Yoder Four-Post Cut-Off Press; 60" Wide, A/C, 30' Rubber Belt Conveyor

45" Yoder Uncoiler with Coil Car; S/N 9056, 18" OD Closed, 10,000 Approx, No Hydraulic

****Line Presently Configured to form 36" Wall Panel Out Of 48" X 24, 26, 28 Gauge Material****

"I" BEAM FABRICATION LINE

I-Beam Fabrication Line Consisting of the Following: All Sizes are Approx. & Subject to Verification by the Buyer

Fabriline / Peddinghaus Model 3457-591 Hydraulic I Beam Fabrication Punch; S/N 221, (4) Flanges Punching Stations, (1) Web Punching Station

56" Kaltenbach Model HDM Mitre Type Circular Saw; S/N 26189

42" Wide X 60' Long Power Roller Type Infeed Conveyor w/ Loading Station (Infeed into Saw)

42" Wide X 70' Long Power Roller Type Outfeed Conveyor (Out of Saw)

42" Wide X 70' Long Power Roller Type Infeed Conveyor (Into Fabriline Punch)

Transfer Conveyor Between Infeed & Outfeed Line

42" X 100' Long Power Roller Type Outfeed Conveyor (Out of Fabriline Punch)

Peddinghaus Console Control Panel w/ Fagor CNC Controls

B&K PANEL LINE

36" Wide B&K 12-Stand Rollformer; 2" Shaft, 0 – 5" Vertical Adjustment, 36" Wide, 16" Centers, 50 HP Variable Speed Drive

200 Ton B&K Model 4P-16-01 Four-Post Cut-Off Press; S/N 104, 15 HP, 4" Stroke, 52" BP, 21" Max Shut Height, 18" Min. Shut Height, with Spare Parts (New 1975)

20 Ton B&K Uncoiler with Coil Car; 36" Wide, 20" ID, 60' Stacking Station

60" Long Panel Stacking Conveyor

WELDERS

(2) Lincoln Idealarc 600 Welders with LN-96 GMA Wire Feed

(2) Lincoln Power Feed 10A Sub Arc Wire Feeder

(5) Lincoln Idealarc 1000PS Welder Power Supply Units

DUST COLLECTOR

Torit "Downflo" Model _____ Four-Cartridge Dust Collector; S/N _____

PEDDINGHAUS PLATE PROCESSOR

20" Wide Peddinghaus Model FPB500/3D Plate Line; S/N FPB176, Fagor CNC Control, 20" Wide X 150 Ton Punch; S/N 272/282, 271/281, with Hydraulic Unit, 100 Ton Outboard Punch Capacity, 1.25" Max Material Thickness, 50' Run Out Conveyor, with Hypertherm HT2000 Plasma Unit, 1000 LB Plate Removal Stacking System

PLASMA CUTTING MACHINES

Messer MG Industries Model TMC-4514 Single Head Plasma Cutting Machine; S/N TMC4514LP-98-3576, Allen Bradley 9 Series CNC Control, 15' Wide X 30' Downdraft Table, Hypertherm HT-2000 Plasma Unit, (2) 9' X 20' Steel Slat Infeed & Outfeed Conveyors (New 1998)

ESAB Single Head Plasma Cutting Machine; 8' X 20' Downdraft Table, HT2000 Hypertherm Plasma Unit, Allen Bradley 9 Series CNC Control, 50' X 12' Infeed Conveyor, 6' X 16' Plate Loading System w/ Magnetic Lift Crane & 16' X 6' Infeed Conveyor (New 1995)

90 TON VERSON FLANGE LINE

105 Ton Verson Model 7 ½ OBI Press: S/N 9408, 8" Stroke, 4" Adjustment, 22" Shut Height, Air Clutch, Back Geared

Miller Spectra 26 Plasma Cutter

600 AMP Lincoln Model DC600 Welder with Lincoln 10A Subarc Wire Feeder; 30' X 18" Power Roll Infeed Conveyor, 50' X 18' Power Roll Outfeed Conveyor

Operator Pedestal Control Console

150 TON VERSON FLANGE LINE

150 Ton Verson Back Geared OBG Press; S/N 25097, 8" Stroke, 35 SPM, 25" Shut Height, 6" Adjustment, Air Clutch

51 Ton Scotchman Model F.I.-5109-14M Hydraulic Shear; S/N 137-8M-501, 3/8" X 14" Flat Shear Capacity

600 AMP Lincoln DC Welder with Lincoln Model 10A Sub Arc Wire Feeder

18" X 50' Power Roller Infeed Conveyor

18" X 50' Power Roller Outfeed Conveyor

**System Complete w/ Allen Bradley Panel View 900 Control & Operator Pedestal
Control Console**