



Certificate of Registration

This certifies that the Quality Management System of

Star SU, LLC

5200 Prairie Stone Parkway Drive
Hoffman Estates, Illinois, 60192, United States

has been assessed by NSF-ISR and found to be in conformance to the following standard(s):

ISO 9001:2008

Scope of Registration:

The manufacture of precision gear-cutting tools, round tools; deep-hole drills and solid carbide tools; special tungsten carbide pre-forms, extruded products; machine tools, including reconditioning services for gear tool cutting maintenance.



Certificate Number: 62731-IS6
Certificate Issue Date: 05-NOV-2015
Registration Date: 02-NOV-2015
Expiration Date *: 14-SEP-2018

Carl Blazik,
Director, Technical
Operations & Business Units,
NSF-ISR, Ltd.

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**ANNEX PAGE FOR CERTIFICATE REGISTRATION NUMBER
62731-IS6**

**CERTIFICATE ISSUE DATE: 05-NOV-2015
CERTIFICATE EXPIRATION DATE: 14-SEP-2018**

Star SU, LLC
5200 Prairie Stone Parkway Drive
Hoffman Estates, Illinois, 60192, United States

Remote Location: Northern Tool 23461 Industrial Park Drive Farmington Hills, Michigan, 48335, United States	Scope: The manufacture and design of precision round tools: and reconditioning services for round tool cutting maintenance.
Remote Location: Ossineke Industries 10401 Piper Road Ossineke, Michigan, 49766, United States	Scope: The manufacture and design of deep-hole drills, solid carbide tools and reconditioning services for round tool cutting maintenance.
Remote Location: Elk Rapids Engineering 210 Industrial Park Drive Elk Rapids, Michigan, 49629, United States	Scope: The manufacture and design of CNC machine tools.

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This Annex is only Valid in connection with the above-mentioned certificate issued by NSF-ISR



**ANNEX PAGE FOR CERTIFICATE REGISTRATION NUMBER
62731-IS6**

**CERTIFICATE ISSUE DATE: 05-NOV-2015
CERTIFICATE EXPIRATION DATE: 14-SEP-2018**

Star SU, LLC
5200 Prairie Stone Parkway Drive
Hoffman Estates, Illinois, 60192, United States

Remote Location: Star SU Tawas 756 N. Aulerich Road East Tawas, Michigan, 48730, United States	Scope: The manufacture and design of precision gear-cutting tools and reconditioning services for gear tool maintenance.
Remote Location: H. B. Carbide Company 4210 Doyle Drive Lewiston, Michigan, 49756, United States	Scope: The manufacture of special tungsten carbide preforms and extruded tungsten carbide products.
Remote Location: Star SU Federal De Mexico Acceso V Nave 20 No. 115A Desarrollo La Montana , Querétaro, 76050, Mexico	Scope: Reconditioning services for gear tool cutting maintenance.

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Certificate of Registration

This certifies that the Quality Management System of

Northern Tool

23461 Industrial Park Drive
Farmington Hills, Michigan, 48335, United States

has been assessed by NSF-ISR and found to be in conformance to the following standard(s):

ISO 9001:2008

Scope of Registration:

The manufacture and design of precision round tools: and reconditioning services for round tool cutting maintenance.



Certificate Number: 62731-ISO6-62732
Certificate Issue Date: 05-NOV-2015
Registration Date: 02-NOV-2015
Expiration Date *: 14-SEP-2018

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Certificate of Registration

This certifies that the Quality Management System of

Ossineke Industries

10401 Piper Road
Ossineke, Michigan, 49766, United States

has been assessed by NSF-ISR and found to be in conformance to the following standard(s):

ISO 9001:2008

Scope of Registration:

The manufacture and design of deep-hole drills, solid carbide tools and reconditioning services for round tool cutting maintenance.



Certificate Number: 62731-IS6-62734
Certificate Issue Date: 05-NOV-2015
Registration Date: 02-NOV-2015
Expiration Date *: 14-SEP-2018

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Certificate of Registration

This certifies that the Quality Management System of

Elk Rapids Engineering

210 Industrial Park Drive
Elk Rapids, Michigan, 49629, United States

has been assessed by NSF-ISR and found to be in conformance to the following standard(s):

ISO 9001:2008

Scope of Registration:

The manufacture and design of CNC machine tools.



Certificate Number: 62731-IS6-62733
Certificate Issue Date: 05-NOV-2015
Registration Date: 02-NOV-2015
Expiration Date *: 14-SEP-2018

Carl Blazik,
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Business Units, NSF-ISR, Ltd.

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Certificate of Registration

This certifies that the Quality Management System of

Star SU Tawas

756 N. Aulerich Road
East Tawas, Michigan, 48730, United States

has been assessed by NSF-ISR and found to be in conformance to the following standard(s):

ISO 9001:2008

Scope of Registration:

The manufacture and design of precision gear-cutting tools and reconditioning services for gear tool maintenance.



Certificate Number: 62731-ISO6-62739
Certificate Issue Date: 05-NOV-2015
Registration Date: 02-NOV-2015
Expiration Date *: 14-SEP-2018

Carl Blazik,
Director, Technical Operations &
Business Units, NSF-ISR, Ltd.

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Certificate of Registration

This certifies that the Quality Management System of

H. B. Carbide Company

4210 Doyle Drive
Lewiston, Michigan, 49756, United States

has been assessed by NSF-ISR and found to be in conformance to the following standard(s):

ISO 9001:2008

Scope of Registration:

The manufacture of special tungsten carbide preforms and extruded tungsten carbide products.



Certificate Number:	62731-IS6-62738
Certificate Issue Date:	05-NOV-2015
Registration Date:	02-NOV-2015
Expiration Date *:	14-SEP-2018

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Business Units, NSF-ISR, Ltd.

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Certificate of Registration

This certifies that the Quality Management System of

Star SU Federal De Mexico

Acceso V Nave 20 No. 115A
Desarrollo La Montana , Querétaro, 76050, Mexico

has been assessed by NSF-ISR and found to be in conformance to the following standard(s):

ISO 9001:2008

Scope of Registration:

Reconditioning services for gear tool cutting maintenance.



Certificate Number: 62731-IS6-C0073464
Certificate Issue Date: 05-NOV-2015
Registration Date: 02-NOV-2015
Expiration Date *: 14-SEP-2018

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